

# 18-23 JEEP WRANGLER JL FRONTIER SERIES FRONT BUMPER ATTJL01A110-BX



#### **CAUTION BEFORE INSTALLING**

**Before installation -** Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service: (626) 369-2121

ATTICA4X4 is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit requires knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

• Always wear eye protection when operating power tools. •

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

- Name of purchase location
- Date above Bar Code
- Bar Code on side of box
- Date insde box cover

TECH@ATTICA4X4.COM (626) 369-2121

#### **TOOLS REQUIRED**

- 13MM SOCKET
- 16MM SOCKET
- 4MM HEX TOOL



#### HARDWARE KIT

**○** X 8

W19 | WASHER

(O) X 8

W23 | WASHER

(O) X 2

W39 | WASHER

(i) X 8

N15 | HEX FLANGE NUT

**X4** 

N22 | HEX FLANGE NUT

**X4** 

NO9 | HEX FLANGE NUT

**→ X 8** 

**W21 | PLASTIC RETAINER** 

( **X 4** 

**B46 | HEX HEAD BOLT** 

( X 8

**B34 | HEX HEAD BOLT** 

X Z

**B35 | HEX HEAD BOLT** 

XE

**B20 | HEX HEAD BOLT** 

X B

W22 | WASHER

( X 4

W16 | WASHER

XB

WINCH PLATE SPACER

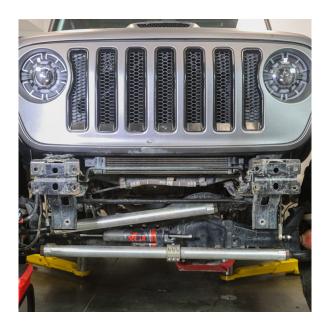


**X 7**Spare Parts Hardware Kit



Begin by unpacking all items and inspecting them for damage or missing items. Any concerns, please contact the company you purchased the bumper from.

After inspection, remove your factory bumper & winch.





First step is to mount the bull bar to the bumper.

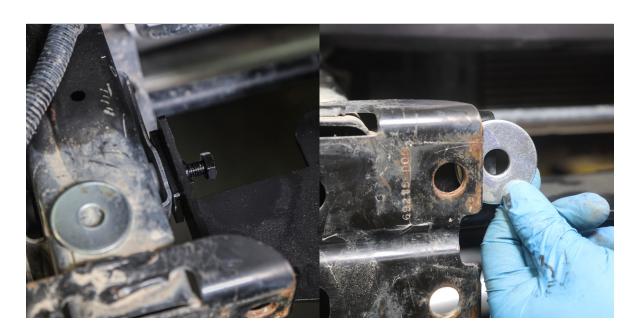
The bull bar mounts to the bumper using **B20** bolts, **W16** and **W19** washers and **N22** nuts securing with **4mm hex tool** & **13mm socket tool**.





Insert **B34** bolts and **W21** plastic retainers onto the bumper as shown on the left.



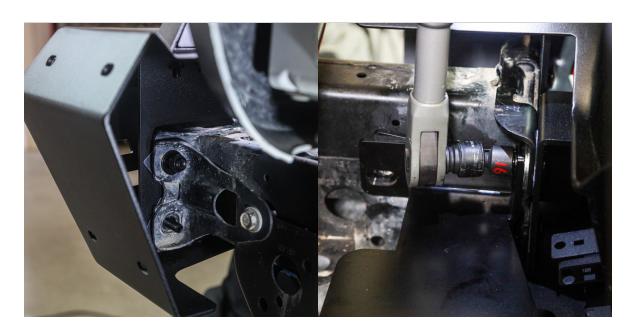


To install the winch plate, use W22, W23, and W39 washers, winch plate spacers, and B25 bolts, securing them with a 16mm socket tool.

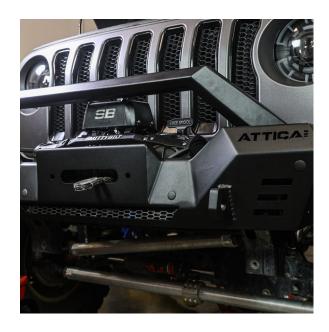
The winch plate spacer goes on the side, and the W39 washer goes in the front.







Attaching the front bumper onto your vehicle using **W22**,and **W23** washers, and **N25** nuts, securing them with a **16mm socket tool**.



Once finished your Attica Frontier Series Front Bumper will be completely installed and ready to take to the outdoors!







IF YOU HAVE ANY QUESTIONS, PLEASE EMAIL US AT TECH@ATTICA4X4.COM OR CALL US AT 626-369-2121

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