

INSTALLATION INSTRUCTIONS

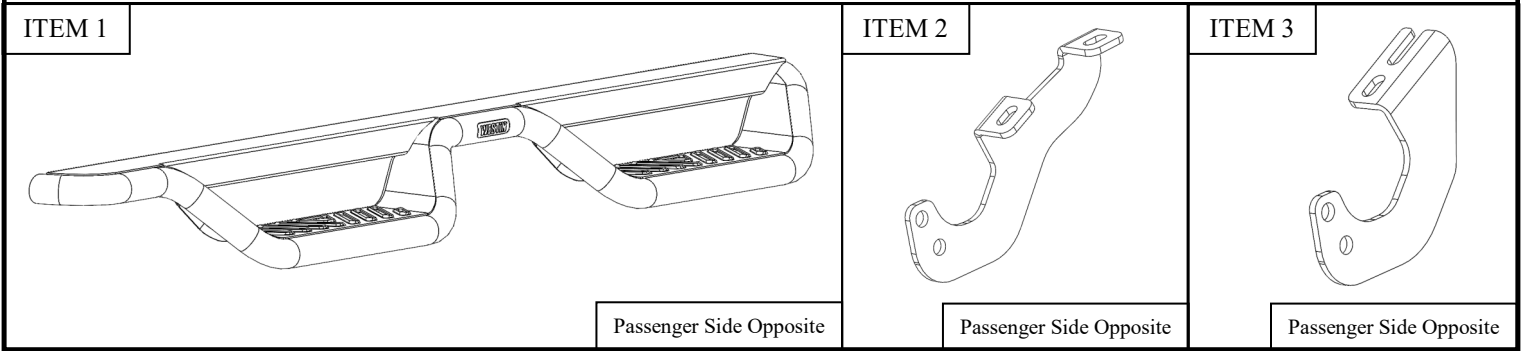
OUTLAW DROP NERF STEP BARS



APPLICATION:
 2010-2017 Toyota 4Runner Trail Edition (Excl. Limited)
 2014-2021 Toyota 4Runner SR5/ TRD/ TRD Pro (Excl. Limited & Nightshade)
PART NUMBER:
 20-13835

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	OUTLAW DROP NERF STEP BARS	12MM SOCKET
2	2	FRONT MOUNTING BRACKET	13MM SOCKET
3	4	CENTER / REAR MOUNTING BRACKET	17MM SOCKET
4	12	M8 HEX HEAD BOLT	TORQUE WRENCH
5	12	M8 SPLIT LOCK WASHER	RATCHET
6	12	M8 FLAT WASHER	
7	12	M10 SERRATED FLANGE HEX HEAD BOLT	
8	12	M10 SERRATED FLANGE NUT	

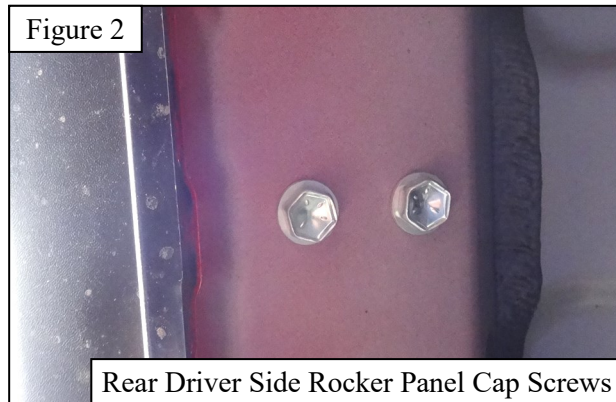
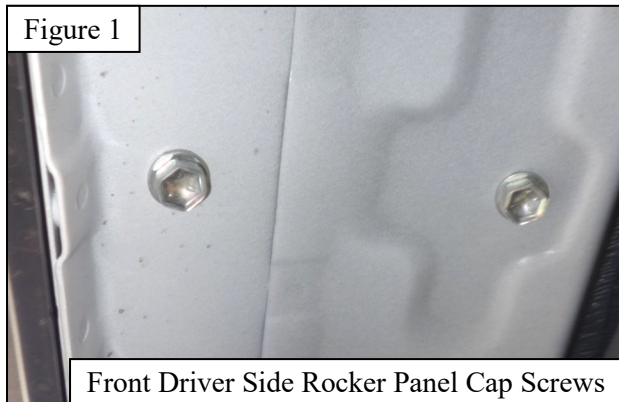
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



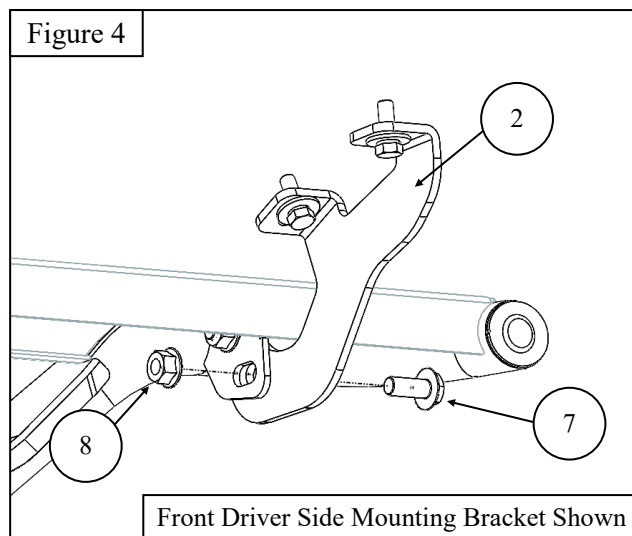
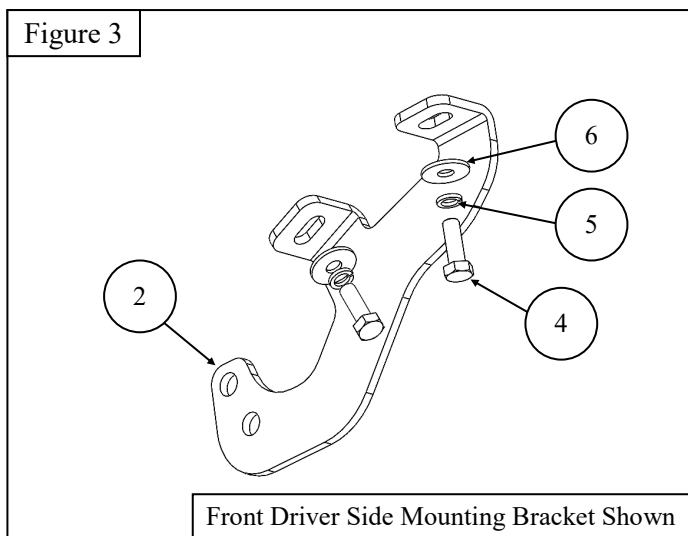
PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
 Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

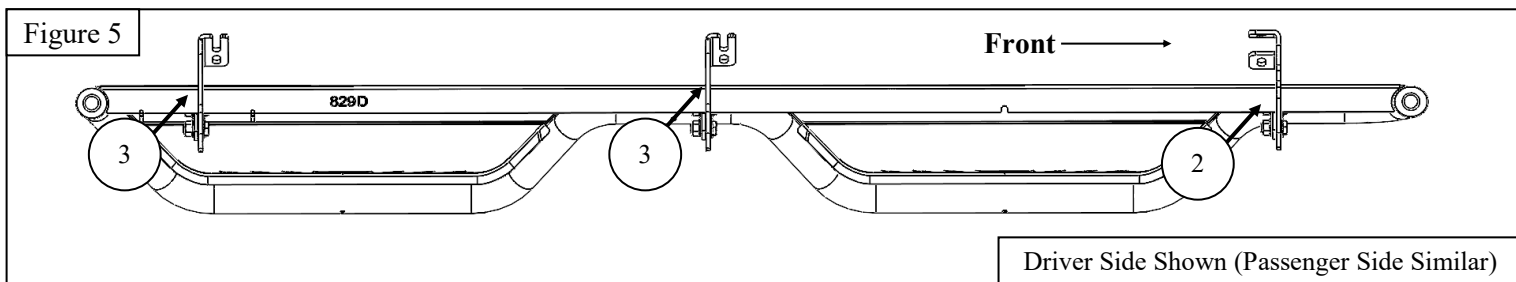
- Starting at the front of the driver side, use a 12mm socket to remove the two rocker panel bracket hex cap screws. Repeat same process for center and rear brackets. See **Figures 1 & 2** for reference



- Locate the Front Mounting Bracket (Item 2) and loosely install the bracket using supplied M8 hardware. Repeat this process for the center and rear mount brackets. See **Figure 3** for reference.
- Once all of the mounting brackets are loosely mounted to the appropriate locations, loosely secure the Outlaw Nerf Step Bar to the mounting brackets using the supplied M10 hardware. See **Figure 4** for reference. See **Figure 5** for bracket orientation.



- Align and adjust the step bars as needed. Tighten and torque all hardware as specified: M8 to 16 ft-lbs, M10 to 38 ft-lbs.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

WESTIN Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

P.N.: 75-2013835-RevA

ECO #: W21-0082

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Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com

DATE: 12/6/21



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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