



INSTALLATION INSTRUCTIONS

ROCK SLIDER KIT

Part Number: 111171

Application: 2024 Toyota Tacoma

WARNING

IMPACT AND MOVING PARTS ENTANGLEMENT HAZARD

Failure to observe these instructions could lead to severe injury or death

- **Always** Know Your Winch. Take time to fully read the Instructions and/or Operations Guide, and/or Basic Guide to Winching Techniques, in order to understand your winch and its operations.
- **Never** work under vehicle before properly securing vehicle.
- **Always** use appropriate and adequate care in lifting components into place.
- **Never** use a jack to support the vehicle.
- **Always** use jack stands in pairs to support the vehicle.
- **Always** use jacks or jack stands only on a hard, stable, and level surface.
- **Never** exceed the rated capacity of a jack or jack stands.
- **Always** verify that the parking brake is set, the transmission is in park (automatic) or reverse (manual) and the rear wheels are blocked before working on vehicle.
- **Never** work under vehicle before properly securing vehicle.
- **Always** use appropriate and adequate care in lifting components into place.
- **Always** insure components will remain secure during installation and operation.
- **Always** tighten all nuts and bolts securely, per the installation and operation.
- **Always** replace all worn or damaged parts before operating.
- **Never** operate this WARN product with damaged or missing parts.

Read installation and operating instructions thoroughly.

CAUTION

MOVING PARTS ENTANGLEMENT HAZARD

Failure to observe these instructions could lead to minor or moderate injury

- Part edges may be sharp!
- Always use proper posture / lifting technique or get lifting assistance while handling and installing product.

Read installation and operating instructions thoroughly.

TOOLS REQUIRED

- Standard wrenches and sockets
- Metric wrenches and sockets
- Ratchet

TORQUE SPECIFICATIONS

Please use the recommended torque specifications when assembling this product unless otherwise specified in the instructions.

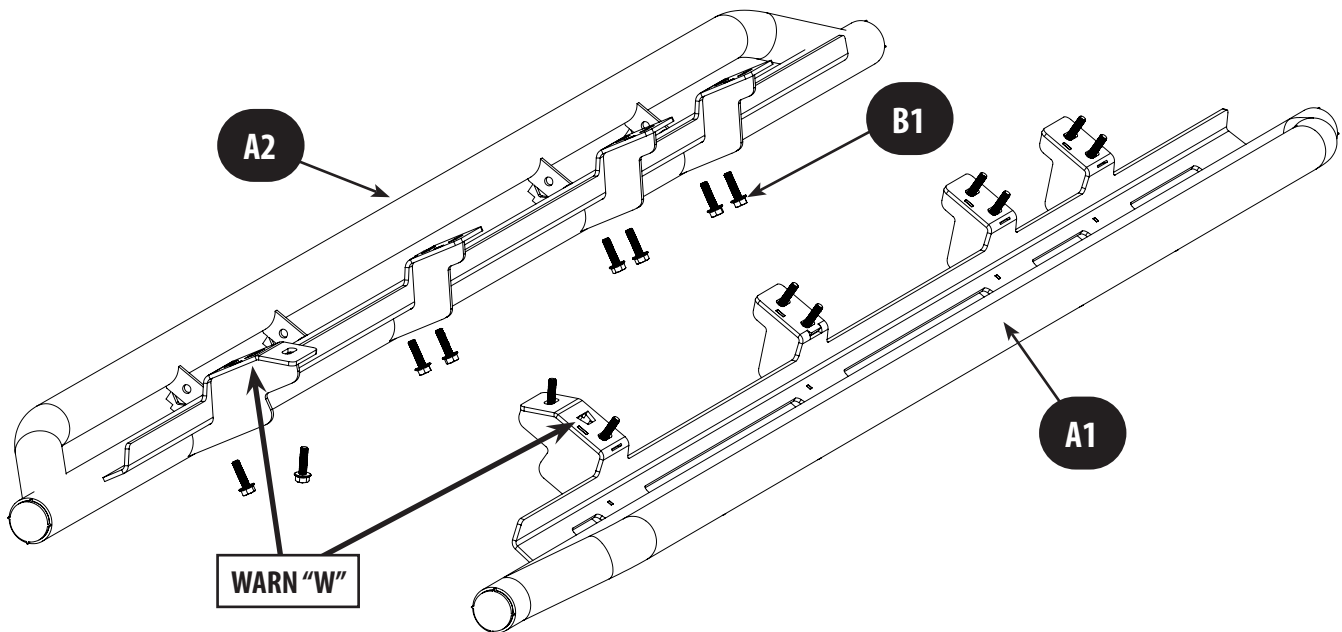
FASTENER SIZE	FASTENER TORQUE	
	lb-ft	(N.m)
M4	(2)	3
M5	(4.5)	6
M6	(7.5)	10
M8	(18)	25
M10	(37)	50

MAINTENANCE / CARE

1. Inspect all parts and related hardware prior to each use. Replace all hardware that appears rusted or deformed.
2. Inspect all related hardware prior to each use. Tighten all nuts that appear to be loose. Stripped, fractured, or bent bolts or nuts need to be replaced.
3. Check all cables prior to use. Replace cables that look worn or frayed.
4. Check all moving or rotating parts. Remove debris that may inhibit the part from moving freely.

PARTS LIST

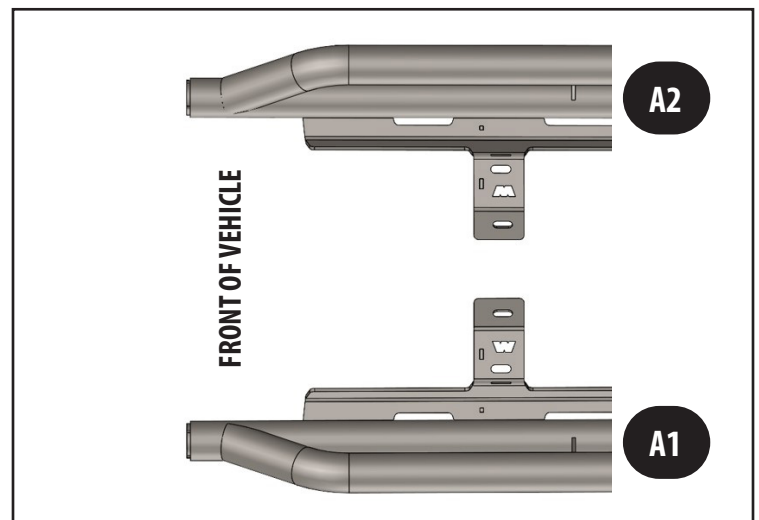
ITEM	QTY	DESCRIPTION	PN	ITEM	QTY	DESCRIPTION
A1	1	DS ROCK SLIDER	23326-W	B1	16	M8-1.25 X 30MM FLANGE BOLT
A2	1	PS ROCK SLIDER	23327-W			



1. If your vehicle is equipped with the OEM sliders, remove the eight bolts under the rocker panel using a 13-mm socket and ratchet or wrench and remove sliders completely from vehicle.



2. Position each WARN Rock Slider.
 - a. Determine which slider is the driver's side (A1) and which slider is the passenger side (A2). **NOTE: The portion of the slider with the Warn "W" is the front of the slider.**
 - b. Lay each slider in the correct orientation (front towards the front of the vehicle) and on the correct side of the vehicle (driver's side vs. passenger side) on the ground/floor.
3. With assistance, lift a rock slider into position aligning holes in frame rail and secure using eight supplied M8-1.25 bolts (B1). Fully tighten all hardware.
4. Repeat steps for the opposite side of the vehicle.



NOTE: WARN® Bolt-On Steps for Rock Sliders (SKU 102254) are sold separately