

## Part No.1110160071/3

## Fits: Chevy Suburban 1500 2007-2011

PARTS LIST:			
Qty	Part Description	Qty	Part Description
1 Set	Side Bars	10	½" Flat Washers
1 Set	Front Brackets	10	½" Split Lock Washers
1 Set	Rear Brackets	2	3/8"-16 x 1" Hex Head Bolts
14	8" Spacer Washer	2	3/8" Lock Washer
4	13 x 2" Hex Head Bolts	2	3/8" Flat Washer
6	M12-1.75x120mm Hex Head Bolt 120mm Hex Head Bolt		

**TOLL FREE SUPPORT: 866 638 4870** 

Install Time : 30 – 60 Minutes

(Professional Installation)

Install Note

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT

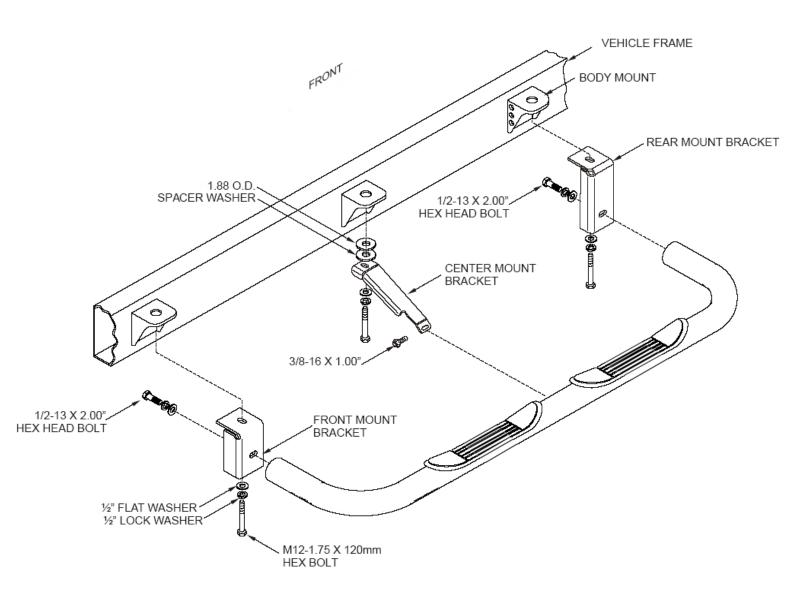
#### READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION

#### **INSTALLATION PROCEDURE**

- 1. A magnetic pick up tool is recommended to assist with the installation process.
- 2. Remove the end caps on the side bars before beginning installation.
- 3. Locate the correct Side Bar and set of Brackets referenced to the illustration.
- 4. (Bracket Installation) Locate the existing bolts on the correct body mounts of the chassis. Remove them and install the brackets (See Illustration). Use the M12x1.75x120mm Hex Head Bolts with the ½" Flat and ½" Lock Washers. Do not tighten. (See Illustration). On the center bracket use (2) 1.88" spacer washers between the center bracket and the body mount.
- 5. (Side Bar Installation) Hold the side bar up to the front and rear brackets and install using the  $\frac{1}{2}$ "-13 x 2" Hex Head Bolts with the  $\frac{1}{2}$ " Flat and Lock Washers. (See Illustration). Attach the center bracket to the sidebar with the  $\frac{3}{8}$ "-16x1" hex bolt,  $\frac{3}{8}$ " lock washer and  $\frac{3}{8}$ " flat washer.
- **6.** Tighten the body mount bolts. Then align the Side Bar and tighten the Side Bar bolts. Tighten the  $\frac{1}{2}$ " bolts to 65 ft. lbs. and the  $\frac{3}{8}$ " bolts to 30 ft. lbs.
- 7. Recheck bolts periodically.

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# **Driver's Side Installation Shown**



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### Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

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