



## 5" Oval W2W Nerf Bar

Part No. A7018S/B



**Fits: 1999 - 2016 Ford F250/350 Super Duty Crew Cab 6.5ft Standard Bed**  
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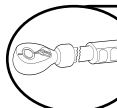
EXCLUDES VEHICLE WITH DUAL REAR WHEELS  
CAN FIT IN DIESEL TRUCKS.



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



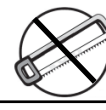
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN  
BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



60-180 min



Cutting Not  
Required



Drilling  
Required



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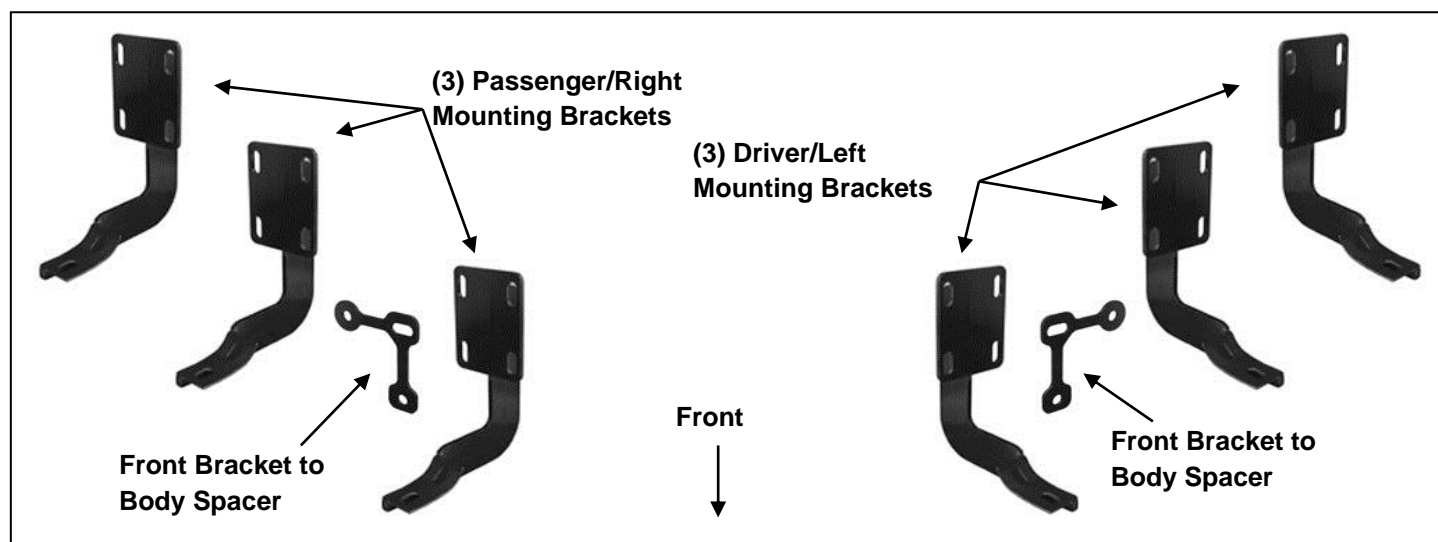
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POLISHED STAINLESS STEEL – LIMITED LIFETIME  
POWDER COATED BLACK – 3 YEARS

### PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Driver/Left Sidebar	24	8-1.25mm x 30mm Hex Bolts
1	Passenger/Right Sidebar	12	8-1.25mm x 25mm Hex Bolts
3	Driver/Left Mounting Brackets	48	8mm x 24mm OD x 2mm Flat Washers
3	Passenger/Right Mounting Brackets	36	8mm Lock Washers
2	Front Bracket Spacers	12	8mm Hex Nuts
12	8mm Clip Nuts		

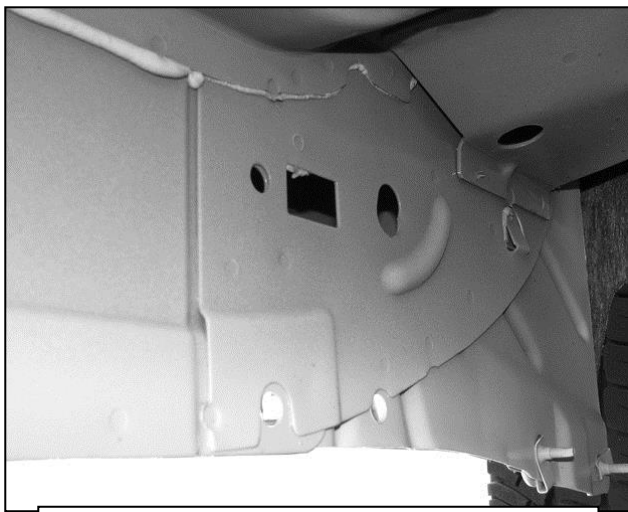


### INSTALLATION PROCEDURE:

- Starting on the driver side-front of the vehicle, locate the front set of factory holes in the body panel and the (2) holes in the pinch weld under the front of the front door. **(Figures 1 & 2)**. Select (1) 8mm Clip Nut. Insert the Clip Nut into the rectangular opening and line up the threaded hole in the Clip with the round hole next to the opening. **NOTE:** Threaded nut must go towards the inside of the body panel, **(Figures 1 & 2)**.

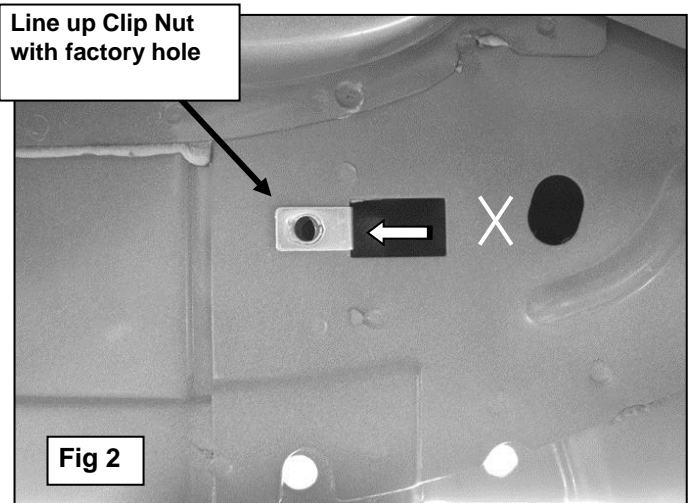
2. ext, select (1) Front Bracket Spacer and (1) Driver Side Bracket. Line up the (2) holes in the Spacer with the Clip Nut and (1) hole in the pinch weld, **(Figure 3)**. Insert (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer through the top hole in the Bracket, the Spacer and into the Clip Nut. Leave hardware loose. Bolt the bottom of the Bracket to the pinch weld, (and Spacer), with the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 4)**. **NOTE:** Insert Hex Bolts in from the outside, through the pinch weld and then the Bracket. **IMPORTANT:** Cradles on the Mounting Brackets should face the front of the vehicle.
- a. **OPTION:** The front Bracket installs with (3) Hex Bolts. If desired, a 4th mounting hole can be drilled through the body panel **(Figure 2)**. Use the Bracket as a template to determine the location to drill. Drill 3/8" if desired. Extra hardware has been provided.

### Driver Side Installation Pictured



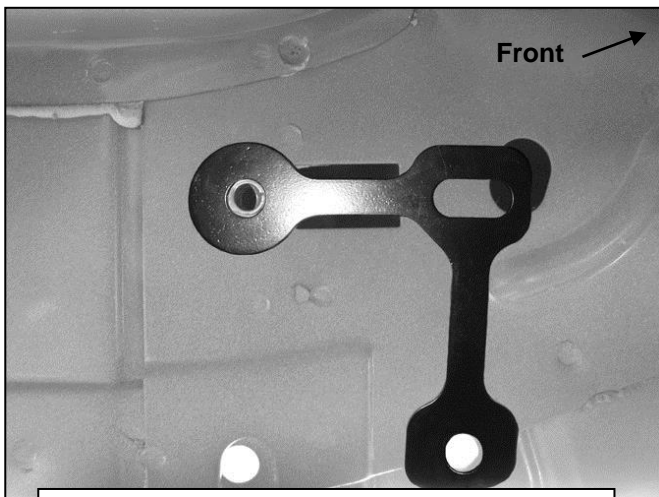
**(Fig 1) Driver side front mounting location**

Line up Clip Nut  
with factory hole



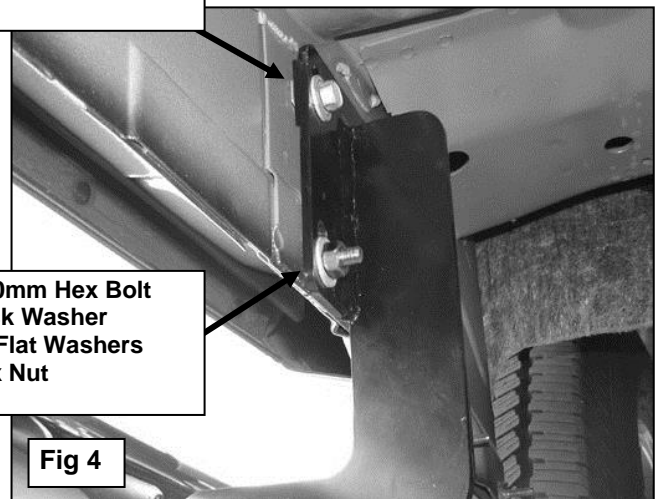
**Fig 2**

8mm x 30mm Hex Bolt  
8mm Lock Washer  
8mm Flat Washer



**(Fig 3) Front Bracket Spacer on driver side**

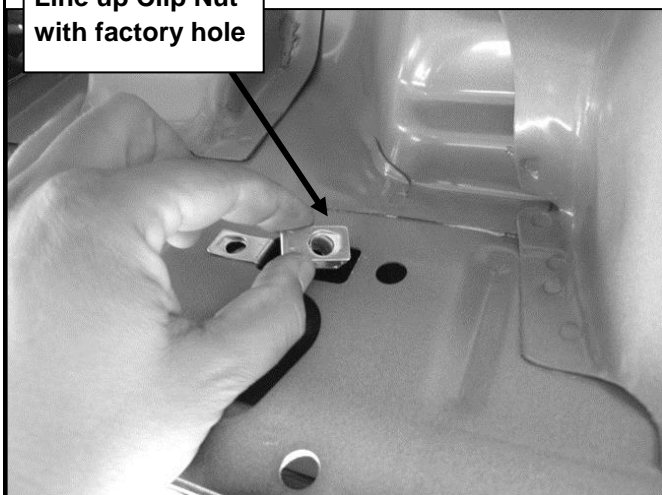
8mm x 30mm Hex Bolt  
8mm Lock Washer  
(2) 8mm Flat Washers  
8mm Hex Nut



**Fig 4**

1. Repeat **Steps 2 – 3** for Center and Rear Mounting Bracket installation. **NOTE:** Each mounting location is made up of a rectangular hole with a round hole on each side and two holes through the pinch weld, (**Figures 5 - 7**). If you re not sure which sets of mounting holes to use, (center and last set along cab), hold the driver Sidebar up in the approximate location and line up the threaded inserts in the Sidebar with the holes in the pinch weld to determine the correct mounting location, (**Figure 9**).
2. Carefully unwrap and position the Sidebar onto the (3) Mounting Brackets. Bolt the Sidebar to the Brackets with (6) 8mm x 25mm Hex Bolts, (6) 8mm Lock Washers, and (6) 8mm Flat Washers, (**Figure 8**). Do not tighten at this time.
3. Level and adjust Sidebar properly and tighten all hardware.
4. Repeat **Steps 2 – 6** for passenger Sidebar installation.
5. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Line up Clip Nut  
with factory hole



(Fig 5) Example center or rear mounting location

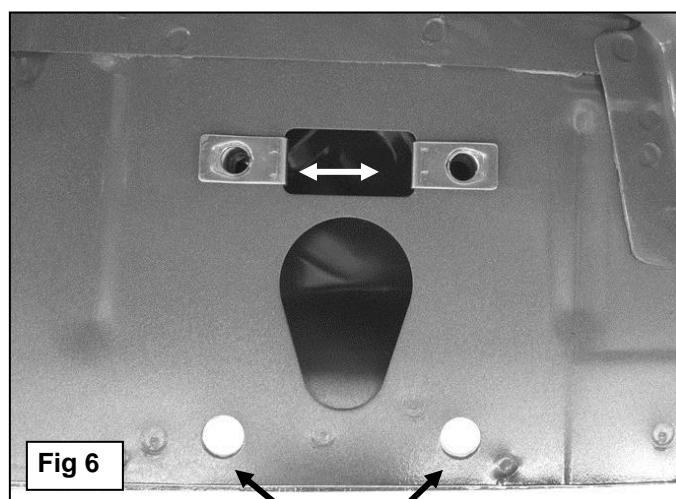


Fig 6

Factory holes in pinch weld

8mm Clip Nuts  
8mm x 30mm Hex Bolts  
8mm Lock Washers  
8mm Flat Washers

8mm x 30mm Hex Bolts  
8mm Lock Washers  
(2) 8mm Flat Washers  
8mm Hex Nuts

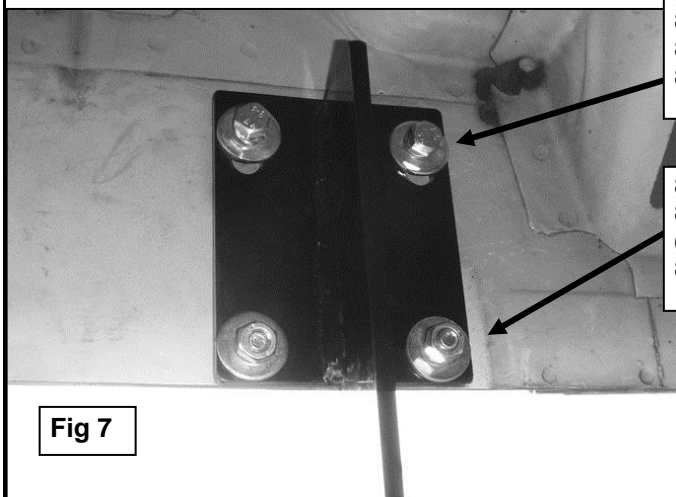


Fig 7

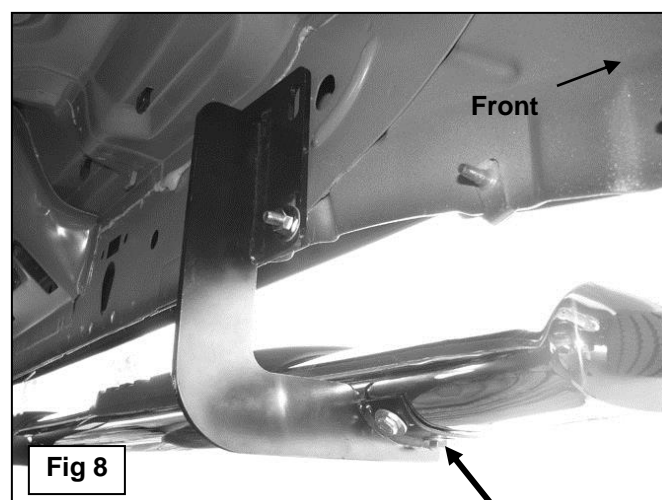
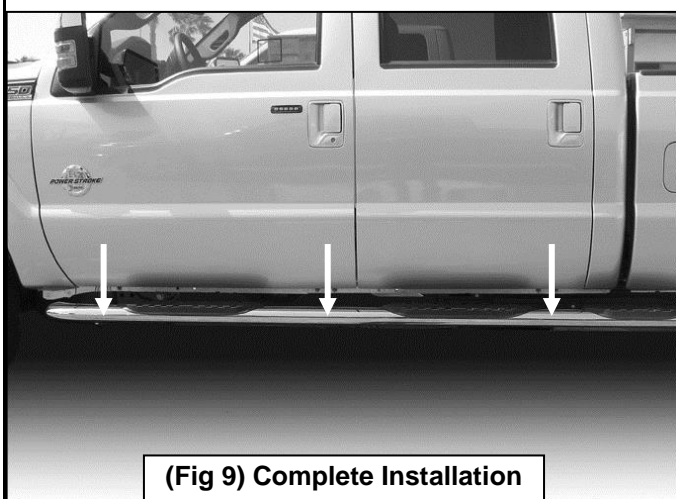


Fig 8

(2) 8mm x 25mm Hex Bolts  
(2) 8mm Lock Washers  
(2) 8mm Flat Washers



(Fig 9) Complete Installation

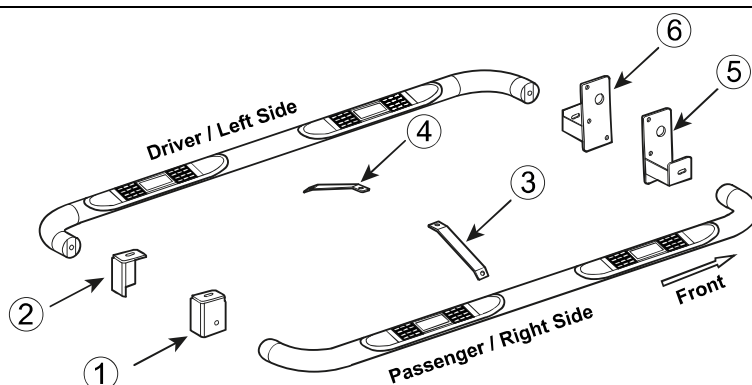
**PARTS IDENTIFICATION GUIDE**

**Driver Side tube packed using "Green" color foam sheet. Passenger Side tube packed using "White" color foam sheet**

No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "PR"
2	Driver / Left 'Rear' Bracket marked "DR"
3	Passenger / Right 'Center' Bracket marked "PC"
4	Driver / Left 'Center' Bracket marked "DC"
5	Passenger / Right 'Front' Bracket marked "PF"
6	Driver / Left 'Front' Bracket marked "DF"

**Note:**

- This guide is to identify the parts and not a reference for part count.
- For part count, refer Parts List.
- Product / Bracket image is representative and actual design may vary.

**PRODUCT CARE**

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

**FAQ's****1. Hardware's are not of correct size.**

*In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.*

**2. Mounting Bracket are not getting Installed properly.**

*In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.*

**3. Products are thumping / rattling after installation.**

*Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.*

**4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.**

*Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.*

**5. Missing / Excess Hardware.**

*Recheck hardware count as per the part list.*

**6. Product not installing properly.**

*Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.*

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**BULL BAR****GRILLE GUARDS****BED RAILS****RUNNING BOARDS**

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