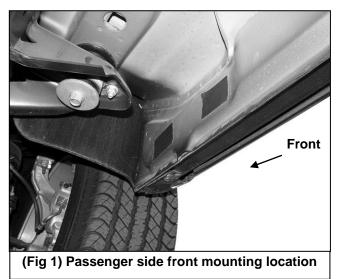


IMPORTANT! Depending on model year, (typically 2002-04), the factory body mount bolt may be too short for proper Bracket installation and/or the factory flat washer may not be removable. If necessary, replace the factory body mount bolts and washers with the supplied 12mm x 120mm Hex Bolts, 12mm Flat Washers and 12mm Lock Washers. See Page 4, (Figure 5), for an example. It is the installer's responsibility to determine the correct hardware for proper installation.

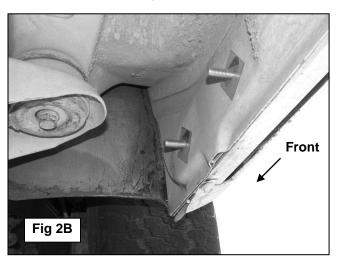
INSTALLATION PROCEDURE

1. Starting at the passenger side-front of the vehicle, remove any sealing tape covering the (2) factory oval holes on the side of the inner panel closest to the tire opening, (Figure 1).

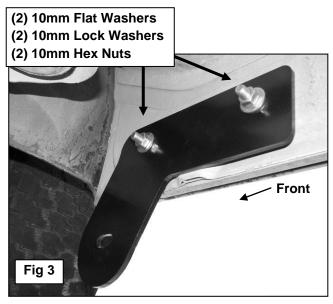


- 2. Select (1) 10mm Bolt Plate and (1) 10mm Plastic Retainer, (Figure 2A). Partially thread the Plastic Retainer onto the Bolt Plate. Insert the Bolt Plate into the forward oval hole, (Figure 2B). Once the Bolt Plate is inserted, hold the threaded end and tighten the Plastic Retainer until it is against the body panel. IMPORTANT: The Plastic Retainer is designed to prevent the Bolt Plate from falling into the body panel and to aid Mounting Bracket installation.
- 3. Repeat Step 2 to install a 10mm Bolt Plate in the second oval hole, (Figure 2B).

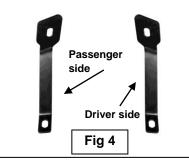


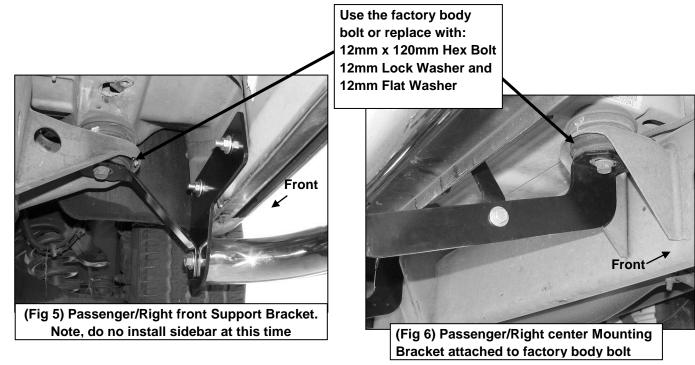


4. Select (1) front Flat Mounting Bracket. Position the Mounting Bracket over the (2) Bolt Plates, (Figure 3). Secure the Bracket to the Bolt Plates with (2) 10mm Flat Washers, (2) 10mm Lock Washers and (2) 10mm Hex Nuts. Do not tighten hardware at this time.

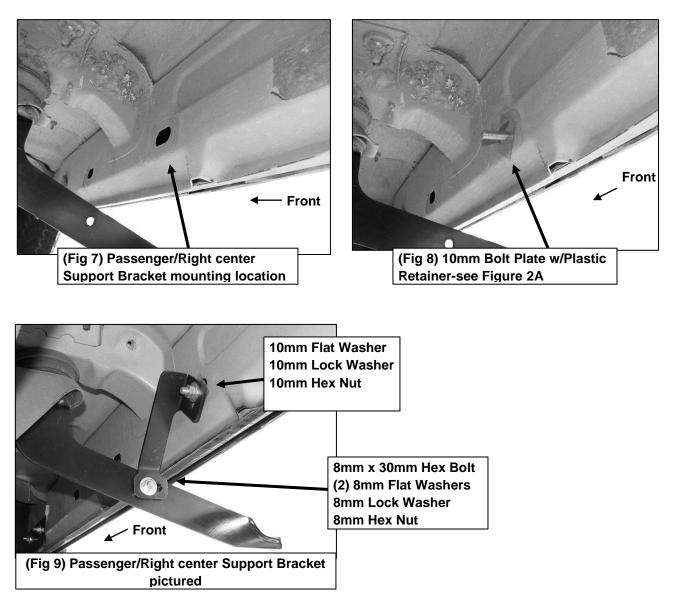


- 5. Next, select the passenger side front Support Bracket, (Figure 4). Remove the long factory hex bolt from the front body mount, (Figure 5). Hang the Bracket from the body mount with the factory body mount bolt. Snug but do not tighten hardware at this time.
- 6. Move to the center mounting location in the middle of the cab, (Figure 6). Select the passenger side Center Mounting Bracket. Attach the Bracket to the body mount as described in Step 5.

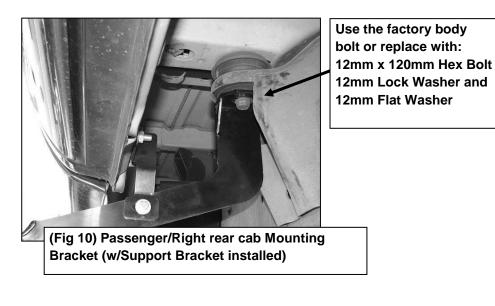


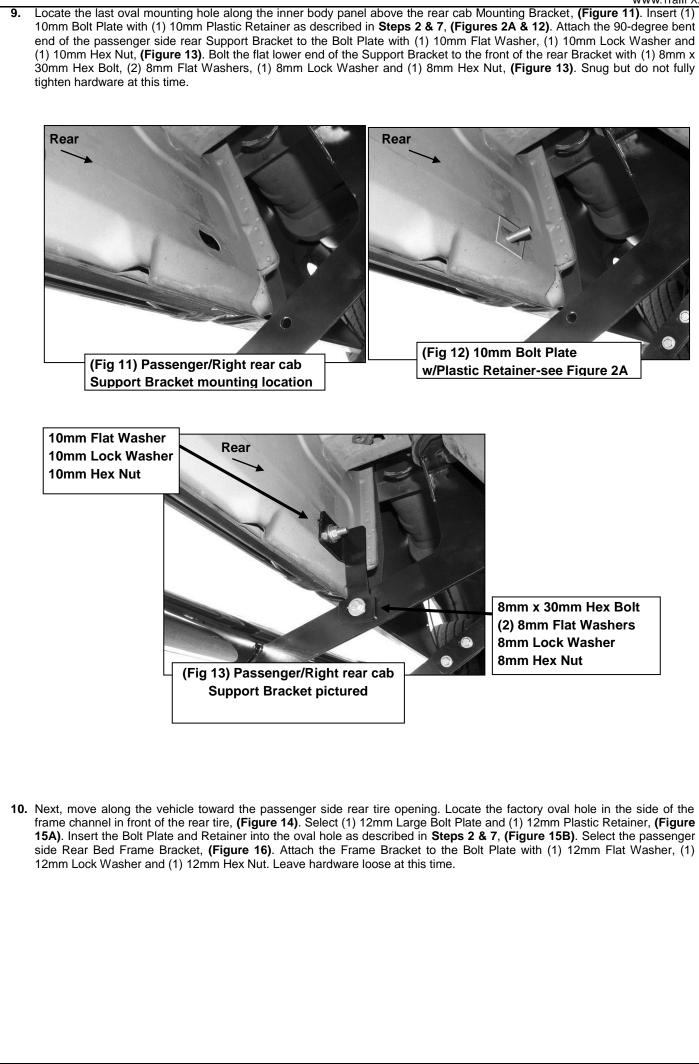


7. Remove the tape covering the factory hole in the side of the body panel, (Figure 7). Insert (1) 10mm Bolt Plate and Retainer into the factory hole as previously described in Step 2, (Figures 2A & 8). Select the passenger side center Support Bracket. Attach the larger bent end of the Bracket to the Bolt Plate with (1) 10mm Flat Washer, (1) 10mm Lock Washer and (1) 10mm Hex Nut, (Figure 9). Leave loose. Line up the lower end of the Support Bracket with the hole in the Center Mounting Bracket. Bolt the Support Bracket to the back of the Center Bracket with (1) 8mm x 30mm Hex Bolt, (2) 8mm Flat Washers, (1) 8mm Lock Washer and (1) 8mm Hex Nut, (Figure 9). Do not fully tighten hardware.



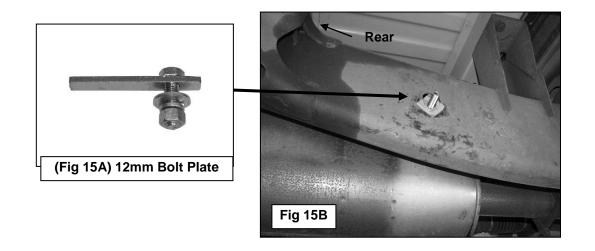
8. Repeat Steps 5 & 6 to attach the passenger side rear cab Mounting Bracket to the rear body mount bolt. Leave hardware loose at this time, (Figure 10).

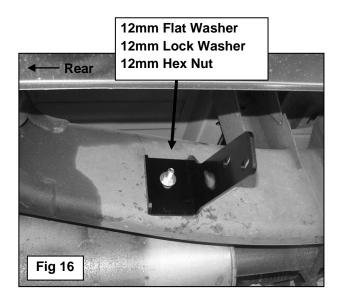




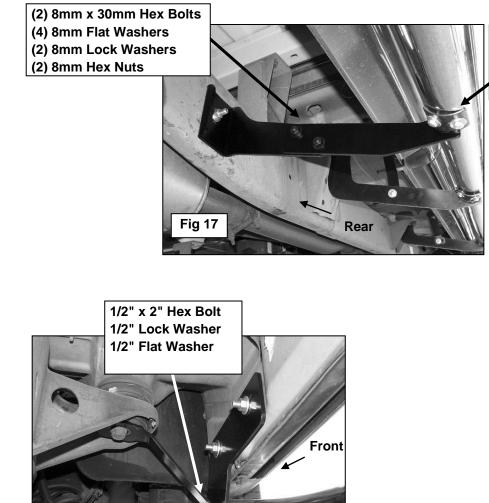


(Fig 14) Passenger/Right rear bed mounting Bracket location on frame channel





- Next, select the passenger Bed Mounting Bracket. Bolt the Mounting Bracket to the back of the Frame Bracket with (2) 8mm x 30mm Hex Bolts, (4) 8mm Flat Washers, (2) 8mm Lock Washers and (2) 8mm Hex Nuts, (Figure 17). Do not tighten hardware at this time.
- 12. Once all (4) of the passenger side Brackets have been installed, with assistance, carefully position the driver Sidebar up to the front Bracket and onto the (3) Mounting Brackets. Attach the Sidebar to the front bracket with the included (1) 1/2" x 2" Hex Bolt, (1) 1/2" Lock Washer and (1) 1/2" Flat Washer, (Figure 18). Bolt the Sidebar to the (3) cradles on the Mounting Brackets with the included (6) 8mm x 25mm Hex Bolts, (6) 8mm Lock Washers, and (6) 8mm Flat Washers, (Figure 17). Do not tighten hardware.



8mm x 25mm Hex Bolts 8mm Flat Washers 8mm Lock Washers

- Fig 18
- **13.** Properly level and adjust the Sidebar and tighten all hardware at this time.
- 14. Repeat Steps 2 13 for driver Sidebar installation.



PARTS IDENTIFICATION GUIDE

Driver Side tube packed using "Green" color foam sheet. Passenger Side tube packed using "White" color foam sheet

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly. Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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