



# 4" Oval Nerf Bar

Part No. A1522S/B



Fits: 2008-2018

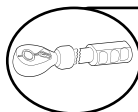
Toyota Sequoia



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



60-180 min



Cutting Not  
Required



Drilling Not  
Required



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POLISHED STAINLESS STEEL – LIMITED LIFETIME  
POWDER COATED BLACK – 3 YEARS

## PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Driver/Left Front Mounting Bracket	1	Passenger/Right Rear Mounting Bracket
1	Driver/Left Center Mounting Bracket	24	8-1.25mm x 30mm Hex Head Bolts
1	Driver/Left Rear Mounting Bracket	24	8mm Lock Washers
1	Passenger/Right Front Mounting Bracket	24	8mm x 24mm OD x 2mm Flat Washers
1	Passenger/Right Center Mounting Bracket		

Passenger side  
rear Mounting  
Bracket

Passenger side  
center  
Mounting  
Bracket

Passenger side front  
Mounting Bracket

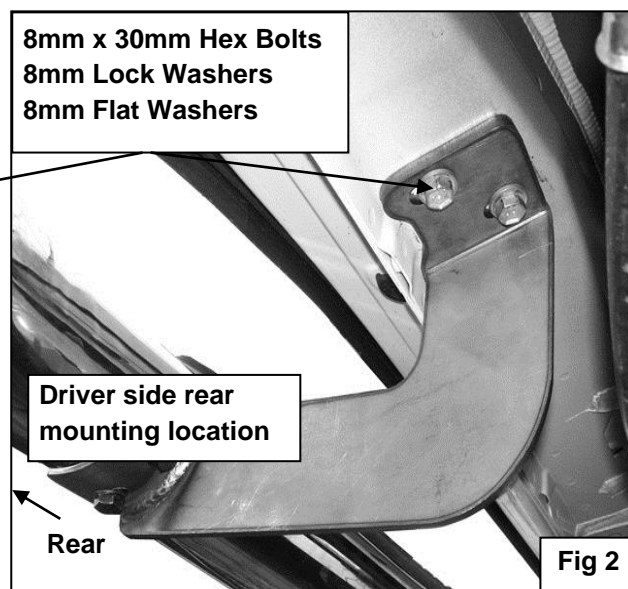
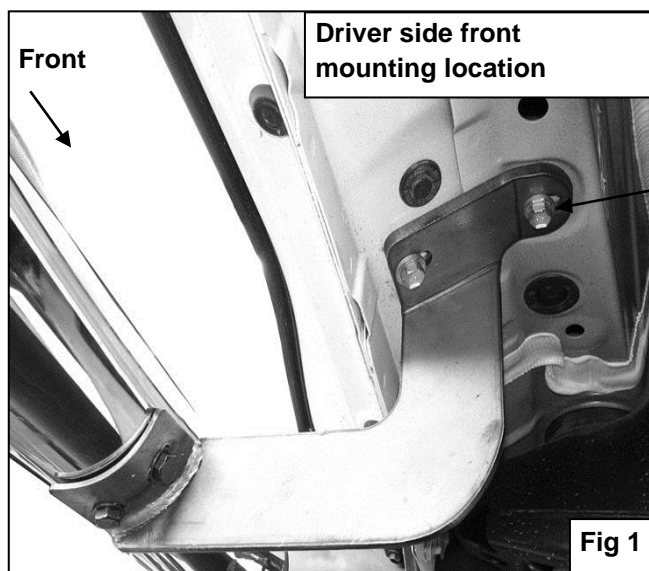
Driver side rear  
Mounting  
Bracket

Driver side  
center Mounting  
Bracket

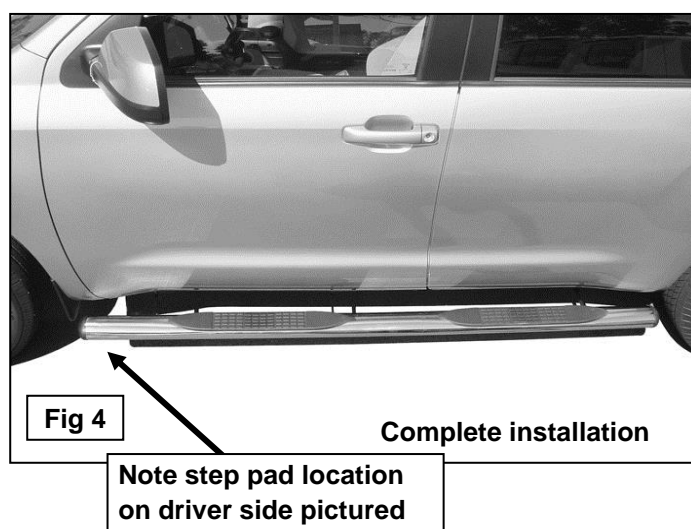
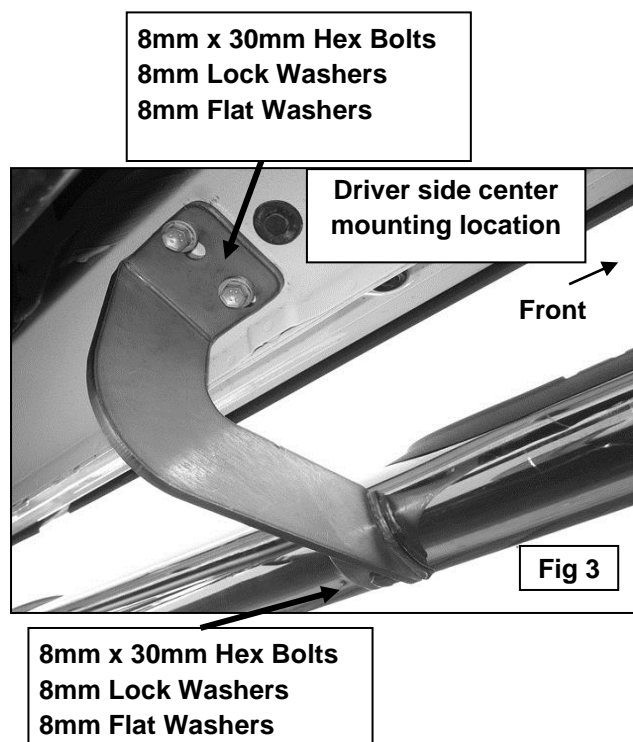
Driver side front  
Mounting Bracket

## INSTALLATION PROCEDURE

- Starting on the driver side, front of the vehicle, locate the two factory threaded holes in the side panel by the front flare on the body. Partially attach the driver side front Mounting Bracket to the vehicle using the included (2) 8mm x 30mm Hex Head Bolts, (2) 8mm Lock Washers, and (2) 8mm Flat Washers, **(Figure 1)**.
- Locate the two factory threaded holes in the side panel by the rear flare on the body and partially attach the driver side rear Mounting Bracket to the vehicle using the same hardware listed in Step 2, **(Figure 2)**.
- Position the driver Sidebar onto the front and rear Mounting Brackets and loosely attach it using the included (4) 8mm x 30mm Hex Head Bolts, (4) 8mm Lock Washers, and (4) 8mm Flat Washers, **(Figures 1 & 2)**.



4. There are two sets of holes in the side panel between the installed Mounting Brackets, one set by the front Mounting Bracket and the other one by the rear Mounting Bracket. To determine which holes you will be using, position the center Mounting Bracket over the center inserts in the Sidebar and line up the opposite end to the mounting location on the side panel. Partially install the center Mounting Bracket to the vehicle and Sidebar using the included (4) 8mm x 30mm Hex Head Bolts, (4) 8mm Lock Washers, and (4) 8mm Flat Washers, (**Figure 3**).



5. Level and adjust the Side Bar properly, and tighten all hardware.
6. Repeat Steps 2-6 for the passenger Sidebar installation.

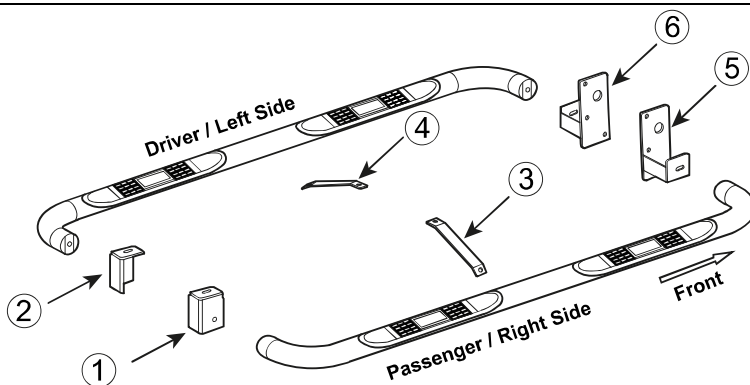
**PARTS IDENTIFICATION GUIDE**

**Driver Side tube packed using "Green" color foam sheet. Passenger Side tube packed using "White" color foam sheet**

No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "PR"
2	Driver / Left 'Rear' Bracket marked "DR"
3	Passenger / Right 'Center' Bracket marked "PC"
4	Driver / Left 'Center' Bracket marked "DC"
5	Passenger / Right 'Front' Bracket marked "PF"
6	Driver / Left 'Front' Bracket marked "DF"

**Note:**

- This guide is to identify the parts and not a reference for part count.
- For part count, refer Parts List.
- Product / Bracket image is representative and actual design may vary.

**PRODUCT CARE**

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

**FAQ's****1. Hardware's are not of correct size.**

*In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.*

**2. Mounting Bracket are not getting Installed properly.**

*In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.*

**3. Products are thumping / rattling after installation.**

*Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.*

**4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.**

*Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.*

**5. Missing / Excess Hardware.**

*Recheck hardware count as per the part list.*

**6. Product not installing properly.**

*Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.*

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