

Part No. A0416SS

2015 – 2016
2017

FORD F150 SUPER CREW CAB
F250-350-450-550 SUPER DUTY CREW CAB



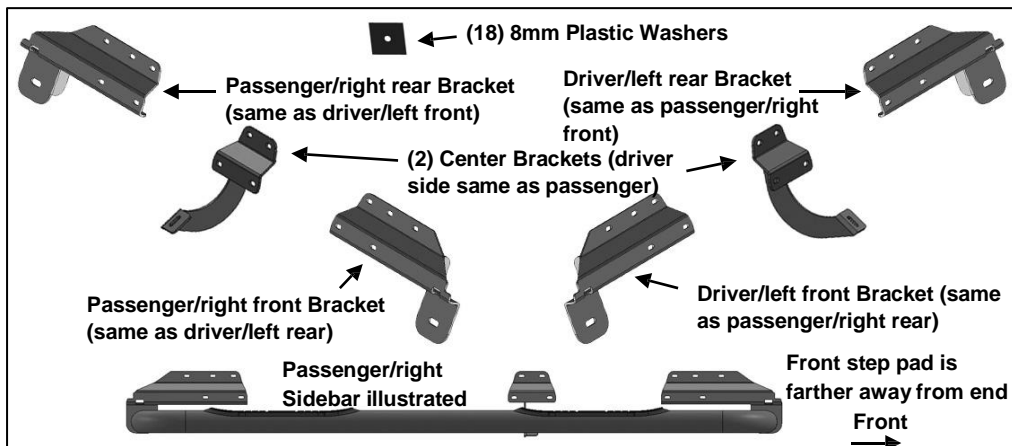
Installation Time: 60 - 180 min

Drilling Required: NO

Cutting Required: No

PARTS LIST:

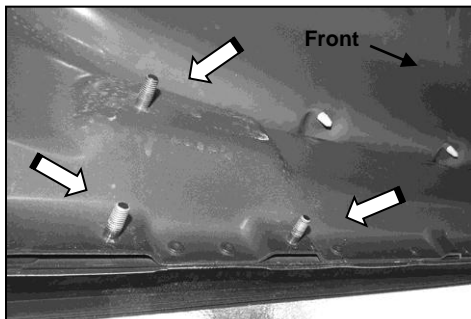
Qty	Part Description	Qty	Part Description
1	Driver/left Sidebar	4	1/2" x 2" Hex Bolts
1	Passenger/right Sidebar	4	1/2" x 1-1/4" OD x 3/32" Flat Washers
2	Driver/left front-passenger/right rear Brackets	4	1/2" Lock Washers
2	Passenger/right front-driver/left rear Brackets	2	8-1.25mm x 25mm Hex Bolts
2	Center Brackets (use for driver or passenger side)	20	8mm x 24mm OD x 2mm Washers
18	8mm Plastic Washers	2	8mm Lock Washers
		18	8-1.25mm Nylon Lock Nuts



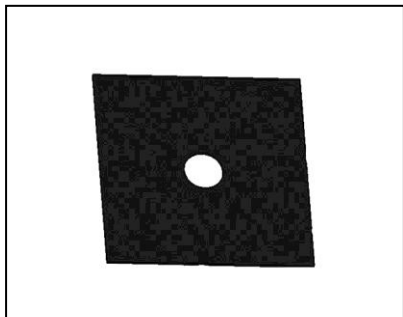
INSTALLATION PROCEDURE



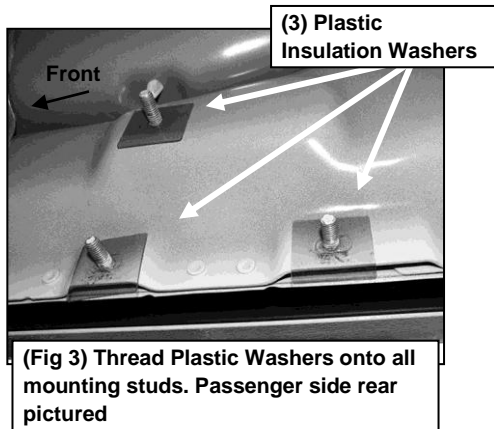
DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



(Fig 1) Locate the (3) factory threaded studs at each location. Driver side rear pictured

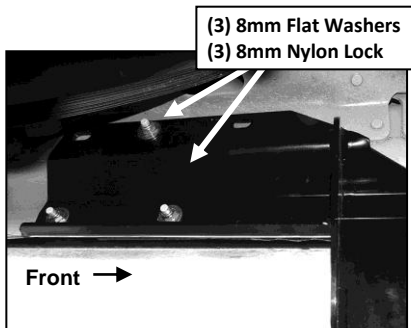


(Fig 2) Plastic Insulation Washer

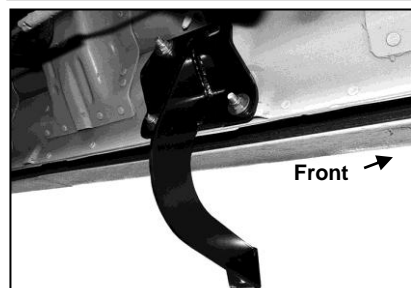


(Fig 3) Thread Plastic Washers onto all mounting studs. Passenger side rear pictured

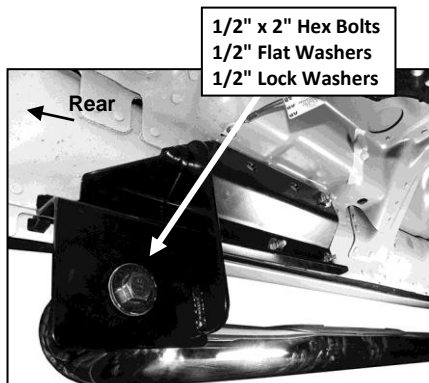
1. Start the installation under the driver side of the vehicle. Locate the front, center and rear factory running board mounting locations along the inner side of the body, (Figure 1).
2. Slide (1) Plastic Washer over each factory mounting stud in the body panel, (Figures 2 & 3). **IMPORTANT:** The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. Do not install the Brackets without the Plastic Washers.
3. Select (1) driver side front Mounting Bracket. **NOTE:** Same bracket is used for the passenger side rear installation. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, (Figure 4). Snug but do not fully tighten the hardware.
4. Select (1) Center Bracket. Repeat Steps 1—3 to install the driver side center Bracket, (Figure 5). **NOTE:** Center Bracket is the same, driver side and passenger side.
5. Repeat Steps 1—3 to install the driver side rear Bracket, (Figure 6). **NOTE:** Same Bracket is used for the passenger side front installation.



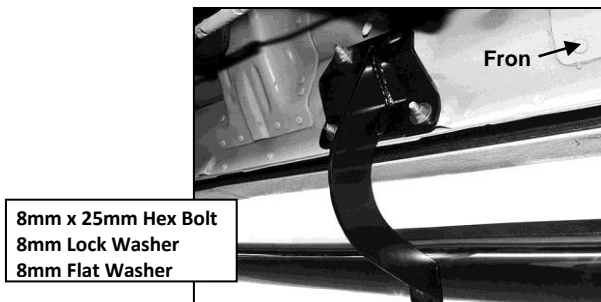
(Fig 4) Driver side front Bracket installation



(Fig 5) Driver side center Bracket installation



(Fig 6) Driver side rear Bracket installation



(Fig 7) Driver side center Bracket installation

6. Select the driver/left Sidebar. With assistance, position the Sidebar up to the front and rear Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers, and (2) 1/2" Flat Washers, (Figure 6). Leave hardware loose at this time.
7. Line up the threaded insert in the bottom of the Sidebar with the center Bracket. Attach the Sidebar to the Bracket with (1) 8mm x 25mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, (Figure 7). Leave hardware loose at this time.
8. Level and adjust the Sidebar and tighten all hardware.
9. Repeat Steps 1—8 to install the passenger/right Sidebar.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

This image shows a single sheet of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page. There are approximately 20 lines visible. The paper has a slight shadow on the right side, suggesting it's resting on a surface. There is no handwriting or other markings on the paper.