

Part No. A0414SS

2007 - 2016

Toyota Tundra Crew Max Cab



Installation Time: 60 - 180 min

Drilling Required : NO

Cutting Required : No

PARTS LIST:

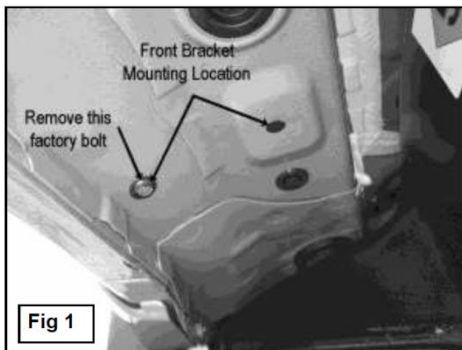
Qty	Part Description	Qty	Part Description
1	Passenger Side Bar	1	Driver/Left Rear Mounting Bracket
1	Driver Side Bar	1	Passenger/Right Rear Mounting Bracket
1	Driver/Left Front Mounting Bracket	24	8-1.25mm x 30mm Hex Head Bolts
1	Passenger/Right Front Mounting Bracket	24	8mm Lock Washers
1	Driver/Left Middle Mounting Bracket	24	8mm ID x 24mm OD x 2mm Flat Washers
1	Passenger/Right Middle Mounting Bracket		



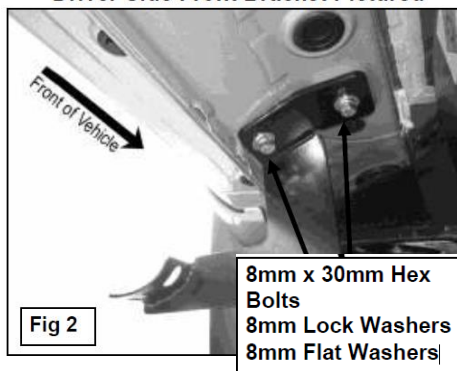
INSTALLATION PROCEDURE



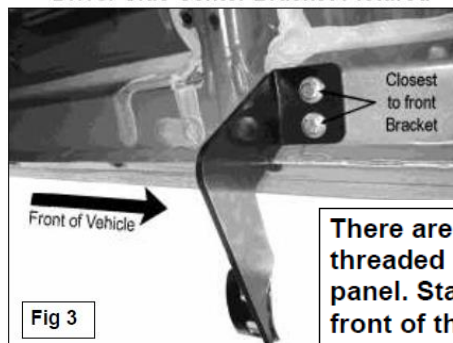
DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



Driver Side Front Bracket Pictured



Driver Side Center Bracket Pictured



There are four sets of threaded holes in the side panel. Starting from the front of the vehicle, use the first, second, and fourth set of holes.

1. Starting on the driver side front of the vehicle, remove the existing factory bolts, (if equipped) on the side panel located by the front tire opening, **(Figure 1)**. NOTE: There is a threaded hole next to the factory bolt, (if equipped). This will be the mounting location for the driver side front Mounting Bracket. Partially attach the driver side front Mounting Bracket to the vehicle using the included (2) 8mm x 30mm Hex Head Bolts, (2) 8mm Lock Washers, and (2) 8mm Flat Washers, **(Figure 2)**. Do not tighten at this time.
2. Remove the two factory bolts, (if equipped), along the side panel closest to the front Bracket to mount the center Bracket, **(Figure 2)** and the very last two factory bolts, (if equipped), along the side panel to mount the rear Bracket, **(Figure 3)**. Partially attach center and rear Brackets to the vehicle with hardware listed in Step 1.
3. Align the holes on the bottom of the Side Bar with the holes on the Mounting Brackets. Attach the Side Bar to the Mounting Brackets with the included (6) 8-1.25mm x 30mm Hex Head Bolts, (6) 8mm Flat Washers, and (6) 8mm Lock Washers, **(Figure 4)**. Do not tighten at this time.

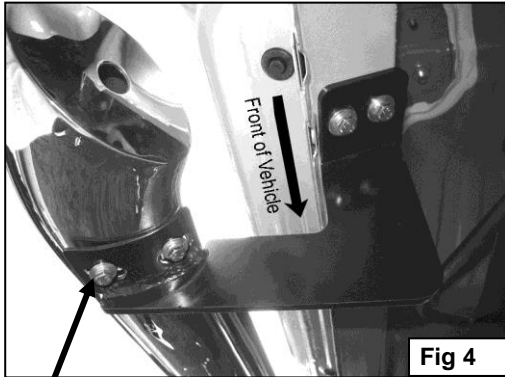


Fig 4

**8mm x 30mm Hex Bolts
8mm Lock Washers
8mm Flat Washers**

4. Level and adjust Side Bar properly and tighten all hardware.
5. Repeat Steps 1-4 for passenger Sidebar.
6. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

NOTE

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.