

Part No. A0408SS

1999 - 2016

Ford F 250/350/450/550 Super Duty Crew Cab



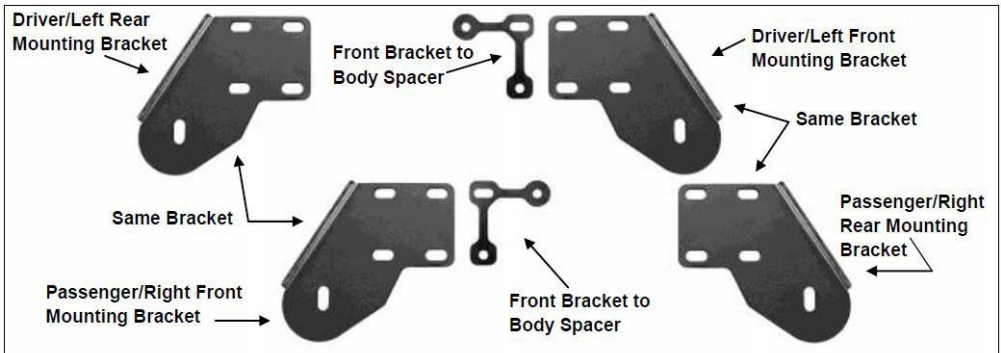
Installation Time: 60 - 180 min

Drilling Required : NO

Cutting Required : No

PARTS LIST:

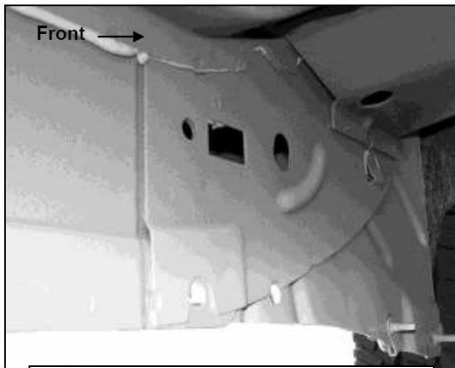
Qty	Part Description	Qty	Part Description
1	Passenger Sidebar	4	1/2 x 1-1/2" OD x 1/8" Flat Washers
1	Driver Sidebar	6	10mm Clip Nuts
2	Driver Side Front/Passenger Side Rear Mounting Brackets	14	10-1.50mm x 40mm Hex Head Bolts
2	Driver Side Rear/Passenger Side Front Mounting Brackets	22	10mm x 27mm OD x 3mm Flat Washers
2	Front Bracket Spacers	14	10mm Lock Washers
4	1/2" x 2" Hex Bolts	8	10mm Hex Nuts
4	1/2" Lock Washers		



INSTALLATION PROCEDURE



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



(Fig 1) Driver side front mounting location

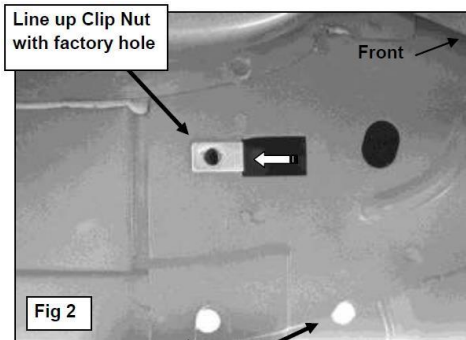
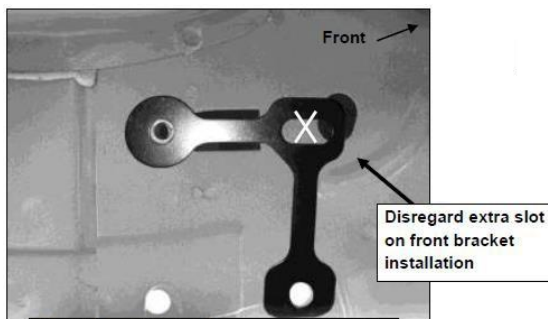


Fig 2

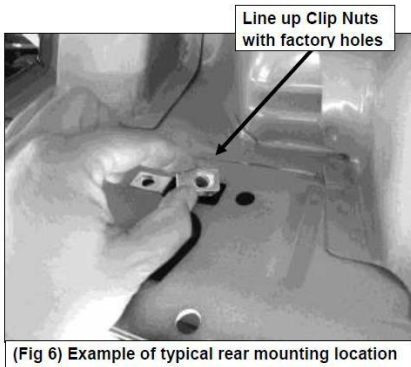
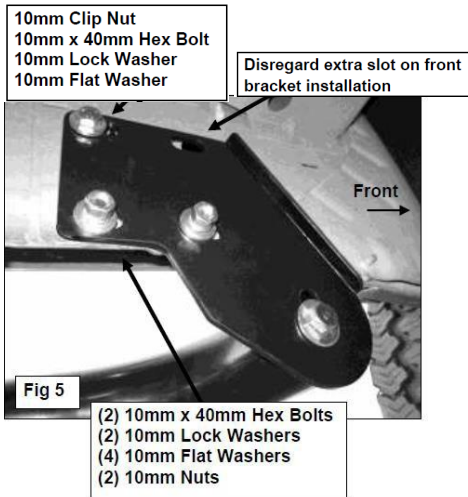
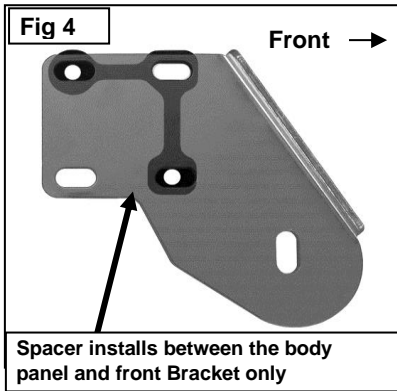
Back of pinch weld



(Fig 3) Front Bracket Spacer on driver side

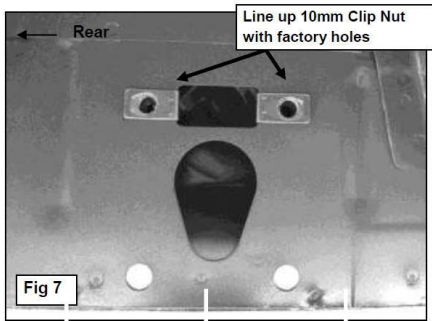
1. Starting on the driver side-front of the vehicle, locate the front set of factory holes in the body panel and the (2) holes in the pinch weld under the front of the front door, **(Figures 1 & 2)**. Insert (1) 10mm Clip Nut into the rectangular opening and line up the threaded hole in the Clip with the round hole next to the opening. NOTE: Threaded nut must go towards the inside of the body panel, **(Figures 1 & 2)**.

2. Next, select (1) Front Bracket Spacer and (1) Driver Side Front Bracket. Line up the (2) holes in the Spacer with the Clip Nut and (1) hole in the pinch weld, **(Figures 3 & 4)**. Insert (1) 10mm x 40mm Hex Bolt, (1) 10mm Lock Washer and (1) 10mm Flat Washer through the top hole in the Bracket, the Spacer and into the Clip Nut, **(Figure 5)**. Leave hardware loose. Bolt the bottom of the Bracket to the pinch weld and Spacer with the included (2) 10mm x 40mm Hex Bolts, (2) 10mm Lock Washers, (4) 10mm Flat Washers and (2) 10mm Hex Nuts, **(Figure 5)**. NOTE: Insert Hex Bolts in from the outside, through the pinch weld and then the Bracket.

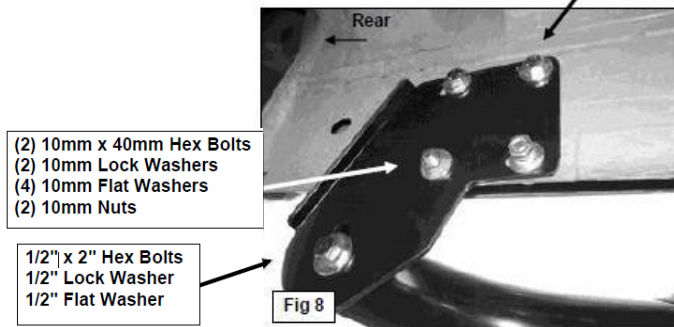


3. Move to the last mounting location at the rear of the cab. Repeat Steps 1 – 2 for Rear Mounting Bracket installation, **(Figures 6 & 7)**. NOTE: Each rear mounting location is made up of a rectangular hole with a round hole on each side and two holes through pinch weld, **(Figure 7)**.

4. With assistance, carefully place the Sidebar into position and attach it to the Mounting Brackets using the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers, **(Figures 5 & 8)**.
5. Level and align the Sidebar with the side of the vehicle then tighten all hardware.
6. Repeat Steps 1 – 5 for passenger side Mounting Bracket and Sidebar installation.
7. Periodically check and retighten the hardware as necessary.



- (2) Clip Nuts
- (2) 10mm x 40mm Hex Bolts
- (2) 10mm Lock Washers
- (2) 10mm Flat Washers



- (2) 10mm x 40mm Hex Bolts
- (2) 10mm Lock Washers
- (4) 10mm Flat Washers
- (2) 10mm Nuts

- 1/2" x 2" Hex Bolts
- 1/2" Lock Washer
- 1/2" Flat Washer