



Installation Guide

3" Side Bar



PREMIUM SERIES

REMOVE CONTENTS FROM BOX.
VERIFY ALL PARTS ARE PRESENT.
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

PARTS IDENTIFICATION GUIDE

Driver Side tube packed using “Green” color foam sheet.
Passenger Side tube packed using “White” color foam sheet.

No.	Parts Identification
1.	Passenger Rear Bracket marked “PR”
2.	Driver Rear Bracket marked “DR”
3.	Passenger Center Bracket marked “PC”
4.	Driver Center Bracket marked “DC”
5.	Passenger Front Bracket marked “PF”
6.	Driver Front Bracket marked “DF”

NOTE

- This guide is to identify the parts and not a reference for part count
- Product / Bracket image is for representative purpose only
- Actual product design and part list may vary based on application
- Refer Parts List for Hardware

Part No. A0404SS

2015 - Current

Ford F150 Super Cab



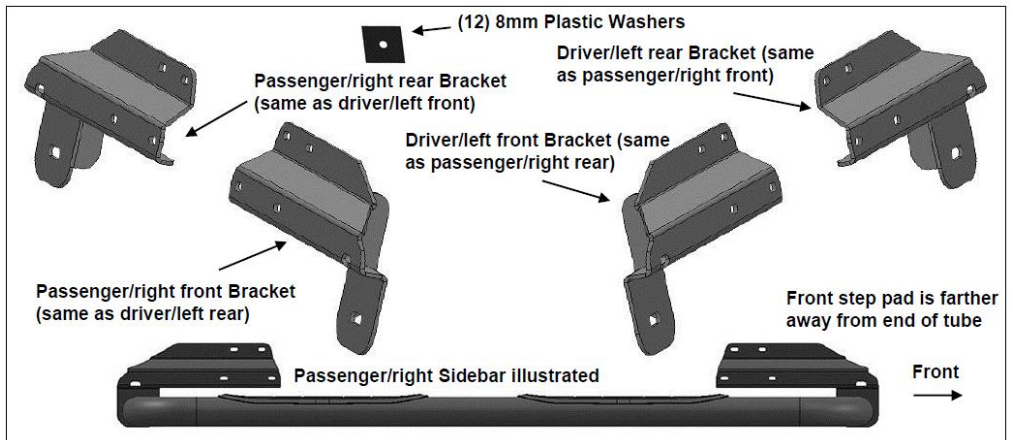
Installation Time: 60 - 180 min

Drilling Required : NO

Cutting Required : No

PARTS LIST:

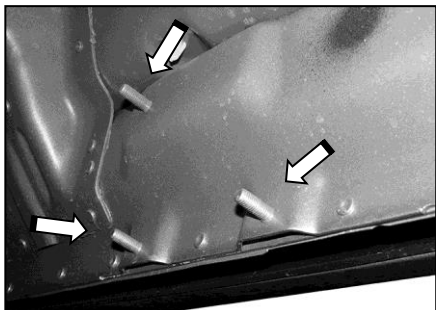
Qty	Part Description	Qty	Part Description
1	Driver/left Sidebar	4	1/2" x 2" Hex Bolts
1	Passenger/right Sidebar	4	1/2" x 1-1/4" OD x 3/32" Flat Washers
2	Driver side front-passenger side rear Sidebar Brackets	4	1/2" Lock Washers
2	Passenger side front-driver side rear Sidebar Brackets	12	8mm x 22mm OD x 2mm Washers
12	8mm Plastic Washers	12	8-1.25mm Nylon Lock Nuts



INSTALLATION PROCEDURE

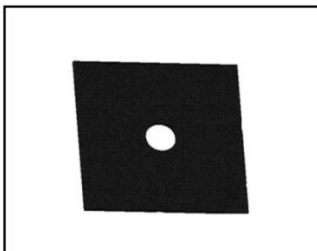


DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



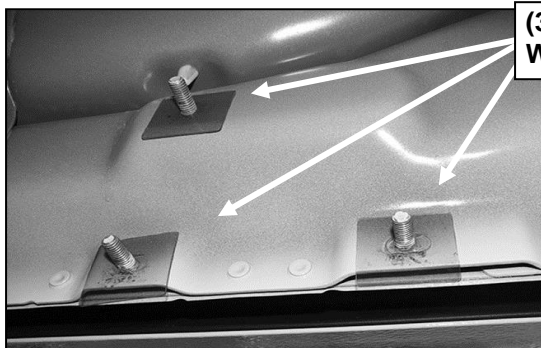
(Fig 1) Locate the (3) factory threaded studs at each location. Passenger side rear pictured

1. **ASSISTANCE IS RECOMMENDED.** Start the installation under the driver side of the vehicle. Locate the front, center and rear factory running board mounting locations along the inner side of the body, (Figure 1).



(Fig 2) Plastic Insulation Washer

2. Slide (1) Plastic Washer over each factory mounting stud in the body panel, (Figures 2 & 3). **IMPORTANT:** The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. **Do not install the Brackets without the Plastic Washers.**



(3) Plastic Insulation Washers

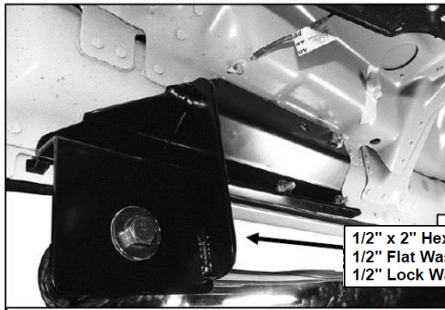
(Fig 3) Thread Plastic Washers onto all mounting studs. Passenger side rear pictured

(3) 8mm Plastic Washers
(3) 8mm Flat Washers
(3) 8mm Nylon Lock Nuts



(Fig 4) Passenger side rear Bracket installation

3. Select (1) driver side front Mounting Bracket. NOTE: Same bracket is used for the passenger side rear installation. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, (Figure 4). Snug but do not fully tighten the hardware.



1/2" x 2" Hex Bolts
1/2" Flat Washers
1/2" Lock Washers

(Fig 5) Passenger side front Bracket installation

4. Repeat Steps 1—3 to install the passenger side rear Bracket, (Figure 4).
5. Select the passenger/right Sidebar. With assistance, position the Sidebar up to the (2) Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers, and (2) 1/2" Flat Washers, (Figure 5). Snug but do not tighten at this time.
6. Level and adjust the Sidebar and tighten all hardware.
7. Repeat Steps 1—6 to install the Passenger/right Sidebar.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

NOTE

This image shows a single sheet of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

PRODUCT CARE

1. Periodically check the product to ensure all fasteners are tight and components are intact.
2. Regular waxing is recommended to protect the finish of the product.
3. Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
4. Aluminum polish may be used to polish small scratches and scuffs.
5. Mild soap may be used to clean the product.

FAQ's

1. **Hardware's are not of correct size.**
Please Re-check the Hardware's size mentioned in Installation guide.
2. **Mounting Bracket are not getting Installed properly.**
In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images, also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.
3. **Products are thumping / rattling after installation.**
Please ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.
4. **Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors**
Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Please refer Parts identification guide.
5. **Missing / Excess Hardware.**
Recheck hardware count as per the part list.
6. **Product not installing properly.**
Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

LIMITED LIFETIME WARRANTY

Keystone Automotive Operations Inc. (KAO) warrants this product to be free of defects in material and workmanship at the time of purchase by the original retail consumer. KAO disclaims any other warranties, express or implied, including the warranty of fitness for a particular purpose or an intended use. If the product is found to be defective, KAO may replace or repair the product at our option, when the product is returned prepaid, with proof of purchase. Alteration to, improper installation, or misuse of this product voids the warranty. KAO's liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for any incidental or consequential loss or damage.



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