

Part No. A0401SS

1999 - Current	Chevrolet Silverado 1500/2500/3500 Extended/Double Cab
1999 - Current	GMC Sierra 1500/2500/ 3500 Extended/Double Cab



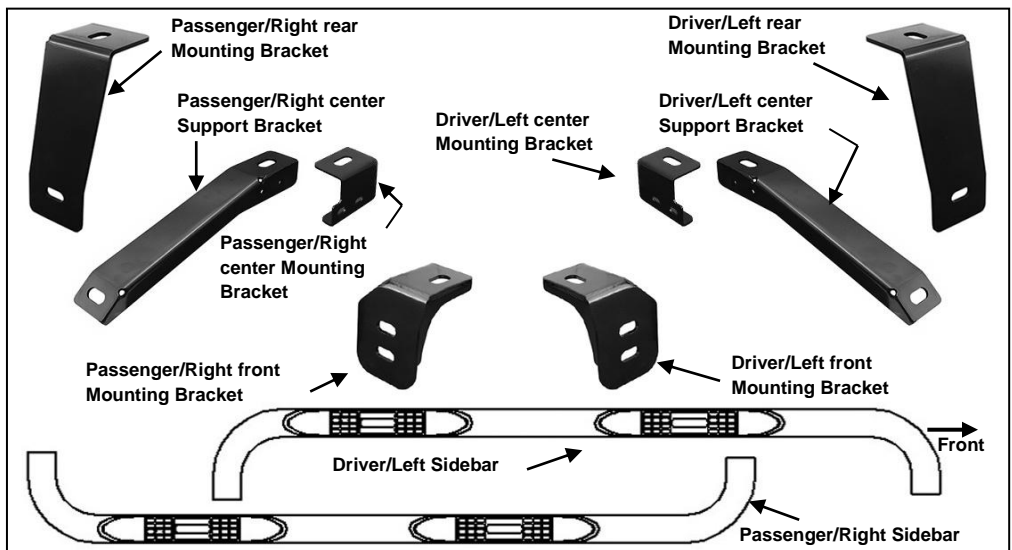
Installation Time: 60 - 180 min

Drilling Required : NO

Cutting Required : No

PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Driver/Left Sidebar	1	Driver/Left Rear Mounting Bracket
1	Passenger/Right Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Driver/Left Front Mounting Bracket	4	1/2" x 2" Hex Bolts
1	Passenger/Right Front Mounting Bracket	4	1/2" Lock Washers
1	Driver/Left Center Support Bracket	4	1/2" x 1-1/2" OD x 1/8" Large Flat Washers
1	Passenger/Right Center Support Bracket	6	8-1.25mm x 25mm Hex Bolts
1	Driver/Left Center Mounting Bracket	6	8mm Lock Washers
1	Passenger/Right Center Mounting Bracket	6	8mm x 24mm x 2mm flat washer





IMPORTANT ALERT



GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound.

We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

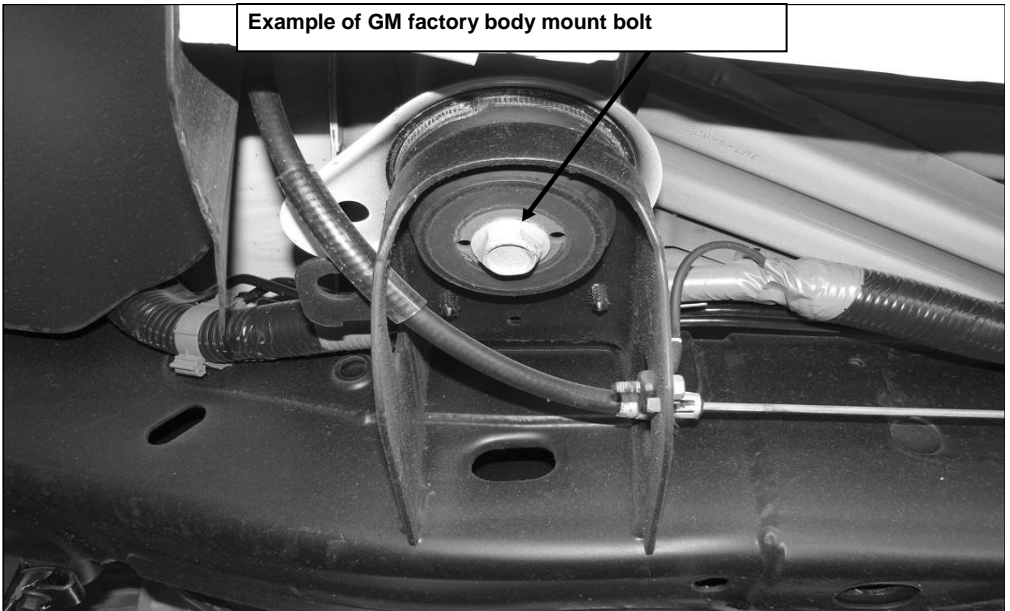


CRITICAL INFORMATION



If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.

Example of GM factory body mount bolt



INSTALLATION PROCEDURE

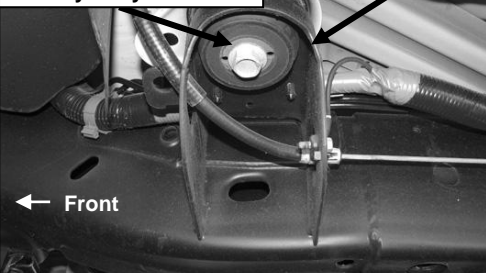


DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



Factory welded steel body mount bracket

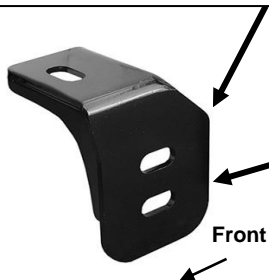
Factory body bolt



(Fig 1) Driver/left Front Mounting Location

1. Start installation on the front, driver side of the vehicle. Remove the front body mount bolt, **(Figure 1)**.

2014-on 1500 models only (use top slot)

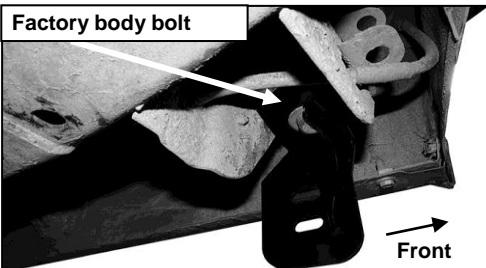


All other model years use bottom slot (except 2014-on 1500)

(Fig 2A) Driver/left Front Bracket

2. Select the driver side front Mounting Bracket, **(Figure 2A)**. Insert the factory body mount bolt through the Mounting Bracket, factory washer if equipped and up into the mount. Snug but do not fully tighten the body bolt at this time, **(Figure 2B)**.

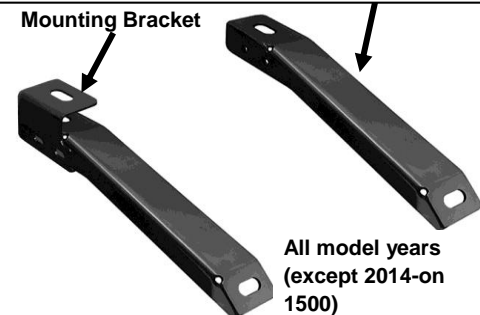
Factory body bolt



(Fig 2B) Driver/left Front Bracket installed

VERY IMPORTANT! To prevent unnecessary noise, adjust the position of all Mounting Brackets so that once tightened, the Mounting Brackets cannot come in contact with the factory steel body mount bracket.

2014-on 1500 models only (Mounting Bracket not required)



(Fig 3A) Driver/left Center Bracket assembly

3. Move to the center body mount. Remove the body bolt as previously described. Determine correct procedure for your model and year.

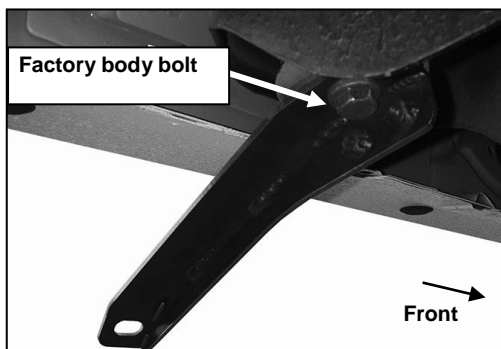
For 2014-On 1500 Double Cab:

- a. Select the driver/left Support Bracket, **(Figure 3A)**. Repeat **Step 2** to install the Center Support Bracket only, **(Figure 3B)**.

For 1500 1999 - 2013

For 25-3500 1999 - 2015

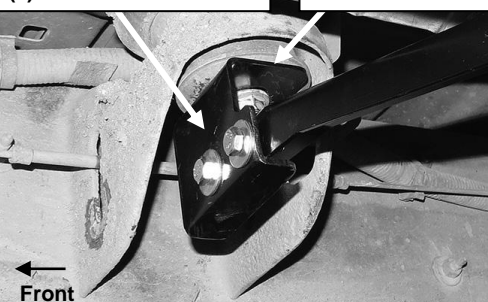
- a. Select the driver side Center Mounting Bracket, **(Figure 3A)**. Attach the Mounting Bracket to the body mount as previously described in **Step 2, (Figure 3C)**. Make sure the Bracket is straight and tighten the body bolt.



(Fig 3B) Driver/left Center Support Bracket only as installed on 2014 1500

- b. Select the driver side Center Support Bracket, **(Figure 3A)**. Bolt the Support Bracket to the inside of the Mounting Bracket with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 3C)**. Leave 8mm hardware loose.

(2) 8mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers

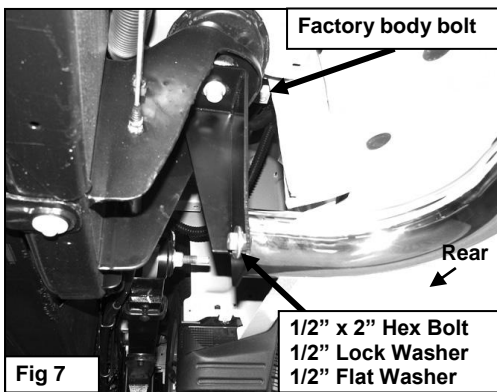


(Fig 3C) Driver/left Center Bracket assembly as installed on all model years (except 2014 1500)



(Fig 4) Driver/left rear Bracket

4. Move toward the rear of the vehicle. Select the driver side Rear Mounting Bracket, **(Figure 4)**. Bolt the rear Mounting Bracket in place as previously described in Step 2, **(Figure 7)**.

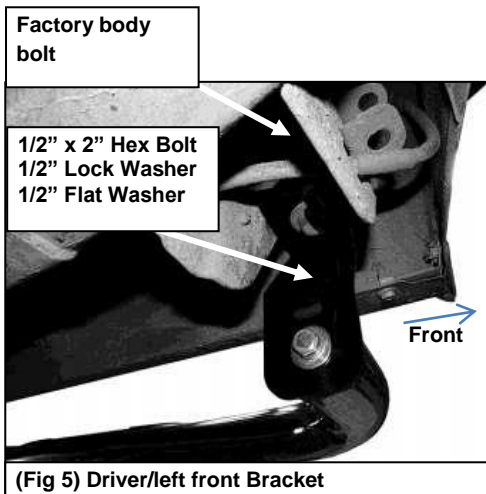


5. With assistance, position the diver/left Sidebar up to the front Mounting Bracket. Determine the correct mounting hole to use:

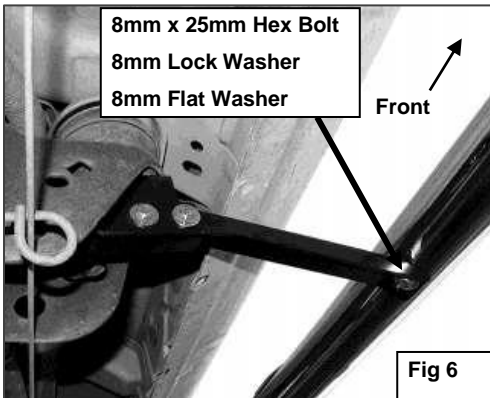
2014 - On 1500 Double Cab: Attach the Sidebar to the top slot in the front Bracket, **(Figures 2A & 5)**.

For 1500	1999 - 2013
For 25-3500	1999 - 2015

Attach the Sidebar to the bottom slot in the front Bracket, **(Figures 2A & 5)**.



6. Attach the front and rear of the Sidebar to the Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers, **(Figures 5 & 7)**. Do not tighten hardware at this time.



7. Attach the center Mounting Bracket to the Sidebar with the included (1) 8mm x 25mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, **(Figure 6)**. If the Bracket does not line up with the insert, it may be necessary to loosen the body bolt slightly to move the Bracket. Do not tighten the 8mm hardware at this time.
8. Level and adjust the Sidebar and tighten all hardware. Check all mounting locations for clearance between the factory steel body mount brackets and the Mounting Brackets. Adjust Brackets if necessary and once satisfied with fit, fully tighten all hardware.
9. Repeat Steps 1 - 8 for passenger Sidebar installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.



NOTE

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NOTE

This image shows a full page of white paper with horizontal ruling lines. The lines are evenly spaced and extend across the width of the page, providing a template for writing or drawing. There are no margins, text, or other markings on the paper.