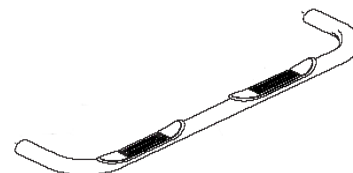




3" Nerf Bar

Part No. 470010 /1130373013

Fits: **2001 - 2007****Ford Escape**

60-180 min

Cutting Not
RequiredDrilling Not
Required

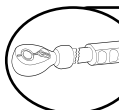
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.

support@trailfx.com

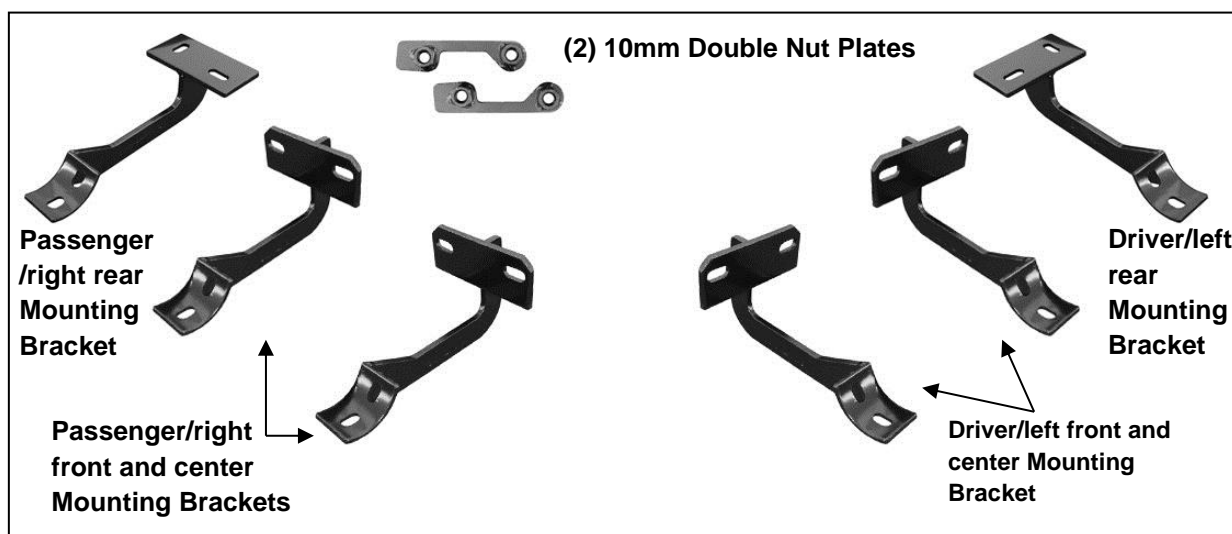
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



1 866 638 4870

DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN
BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.POLISHED STAINLESS STEEL – LIMITED LIFETIME
POWDER COATED BLACK – 3 YEARS**PARTS LIST:**

Qty	Part Description	Qty	Part Description
1	Driver/Left Sidebar	12	10-1.5mm x 25mm Button Head Bolts
1	Passenger/Right Sidebar	4	10mm Split Lock Washers Bracket to Nut Plate)
2	Driver/Left Front or Center Mounting Brackets	12	10mm Inner Tooth Lock Washers (Sidebar to Bracket)
2	Passenger/Right Front or Center Mounting Brackets	4	10mm x 27mm OD x 3mm Flat Washers
1	Driver/Left Rear Mounting Bracket	8	8-1.25mm x 35mm Hex Bolts
1	Passenger/Right Rear Mounting Bracket	8	8mm Split Lock washers
2	10mm Double Nut Plates	8	8mm x 28mm OD x 3mm Flat Washers
4	10-1.5mm x 40mm Hex Bolts	1	6mm Allen Wrench

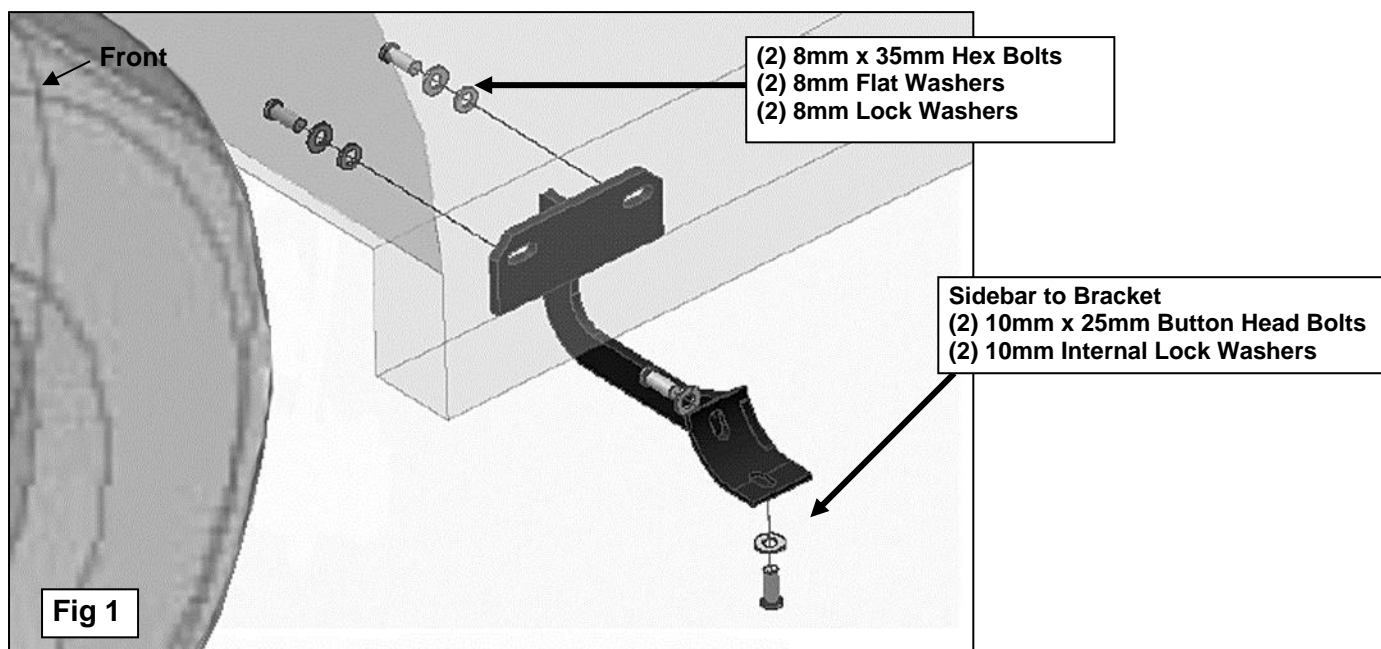


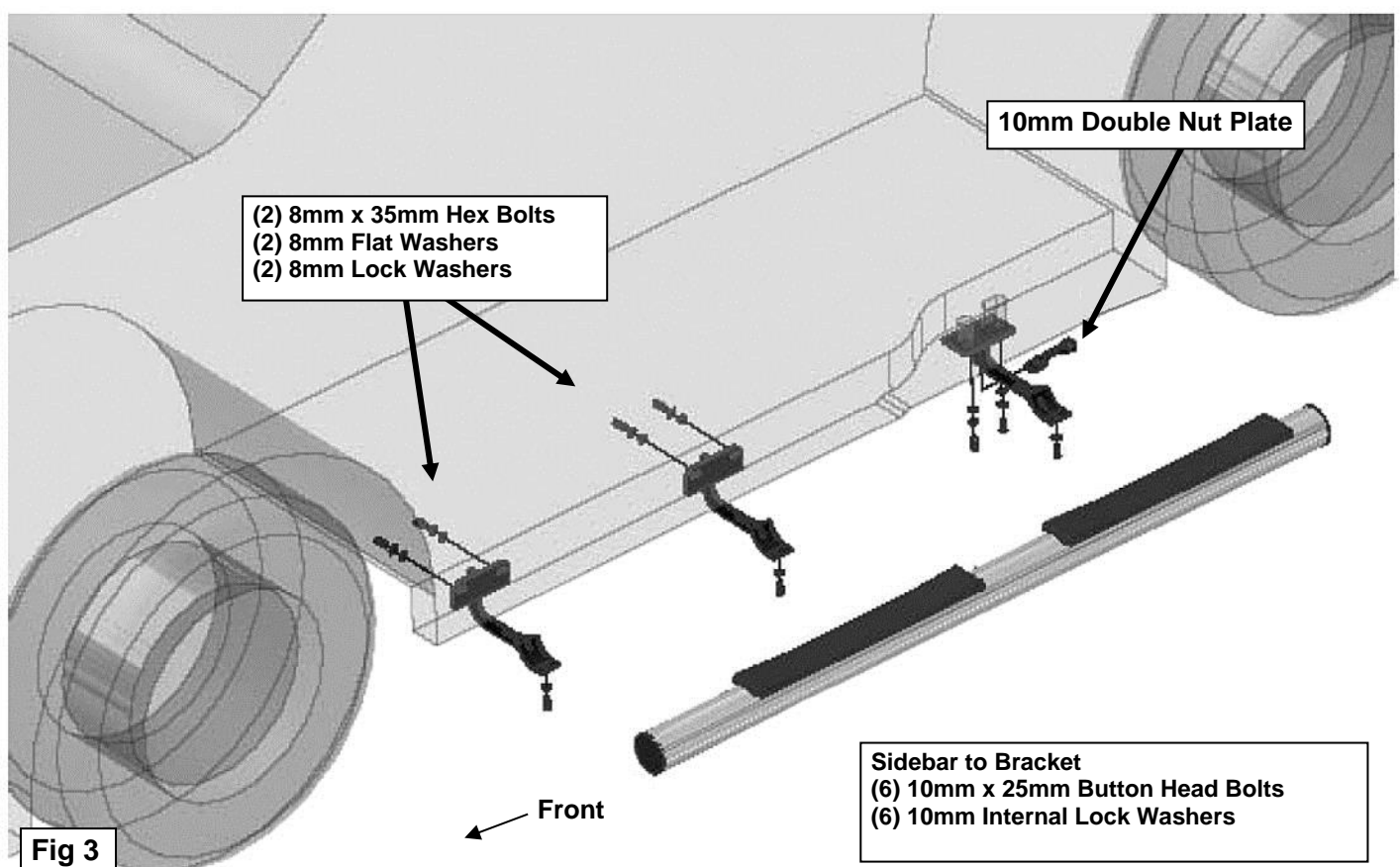
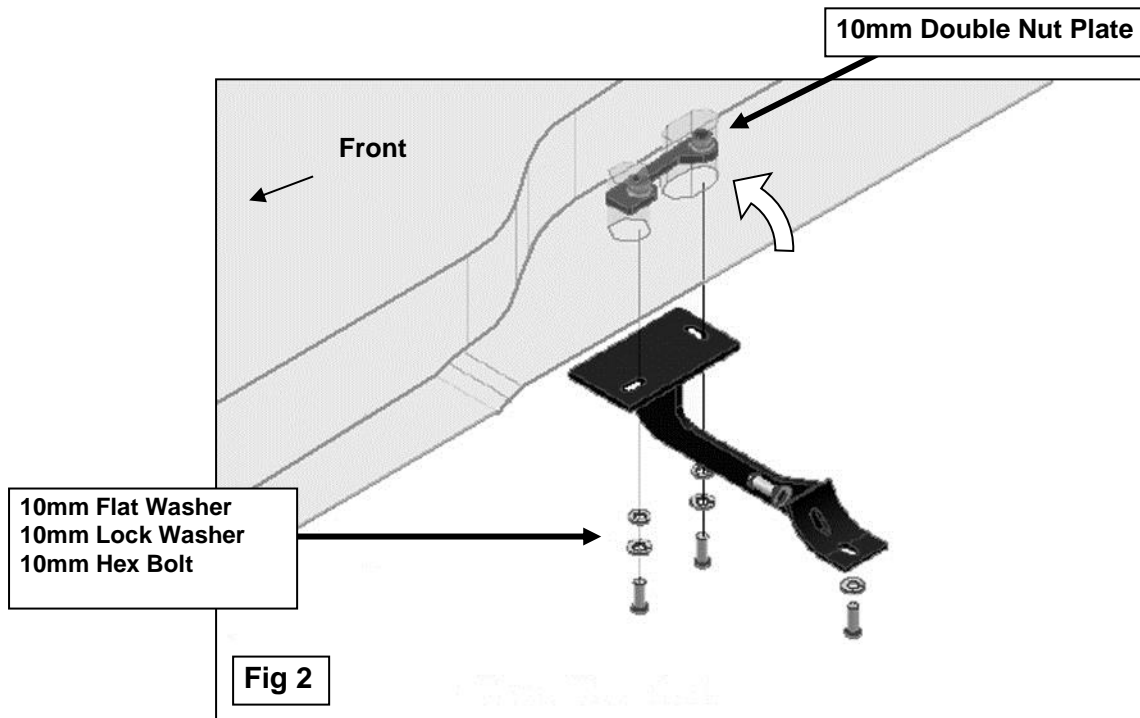
INSTALLATION PROCEDURE:

1. Starting the installation at the driver side-left front, locate the (2) factory 8mm threaded holes in the inner body panel, **(Figures 1 & 3)**.

NOTE: Holes may be covered with plugs or undercoating. Select (1) Driver side front or center Bracket (same). Bolt the Bracket to the (2) threaded holes with (2) 8mm x 35mm Hex Bolts, (2) 8mm Lock washers and (2) 8mm Flat Washers. Leave hardware loose at this time.

2. Repeat Step 2 for driver side Center Bracket installation, **(Figure 3)**.
3. Move toward the rear of the vehicle. Locate the oval and round hole in bottom of the floor panel. Insert (1) 10mm Double Nut Plate into the oval hole. Line up the threaded nuts with the round and oval holes, **(Figures 2 & 3)**. **NOTE:** Nut Plate must be flat against the inside of the body panel with the Welded nuts on top.
4. Select the driver side Rear Bracket. Bolt the Bracket to the Nut Plate with (2) 10mm x 40mm Hex Bolts, (2) 10mm Split Lock Washers and (2) 10mm Flat Washers, **(Figures 2 & 3)**. Do not tighten hardware at this time.
5. Carefully position the driver Sidebar onto the Mounting Brackets and secure using (6) 10mm x 25mm Button Head Bolts and (6) 10mm Internal Lock Washers, **(Figure 3)**. Snug but do not tighten hardware at this time.
6. Adjust and level the Sidebar and tighten all hardware.
7. Repeat **Steps 2 - 7** for passenger/right Sidebar installation.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

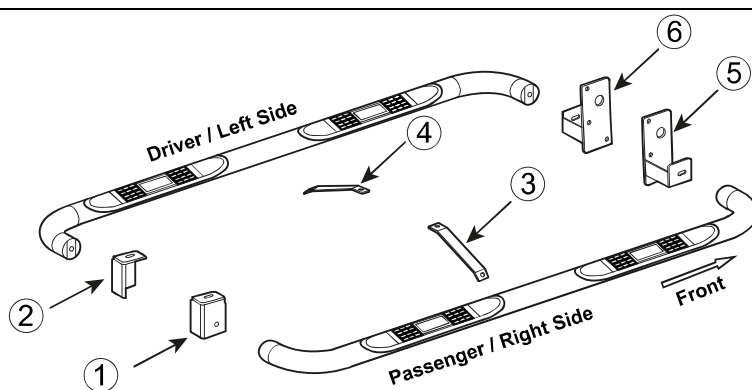




No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "PR"
2	Driver / Left 'Rear' Bracket marked "DR"
3	Passenger / Right 'Center' Bracket marked "PC"
4	Driver / Left 'Center' Bracket marked "DC"
5	Passenger / Right 'Front' Bracket marked "PF"
6	Driver / Left 'Front' Bracket marked "DF"

Note:

- This guide is to identify the parts and not a reference for part count.
- For part count, refer Parts List.
- Product / Bracket image is representative and actual design may vary.

**PRODUCT CARE**

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's**1. Hardware's are not of correct size.**

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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**BULL BAR****GRILLE GUARDS****BED RAILS****RUNNING BOARDS**

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