

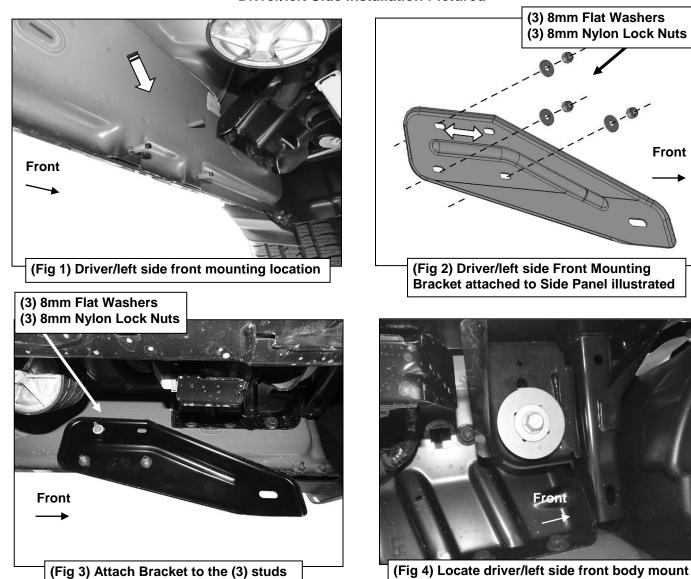
PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

- Start the installation under the driver/left side of the vehicle. Locate the front (3) factory studs along the inner side of the body panel, (Figure 1). IMPORTANT: Use a wire brush or thread die to remove paint buildup from the threaded studs before continuing with installation.
- Select (1) Driver/left Front Mounting Bracket, (Figure 2). NOTE: Driver/left front and passenger/right rear Brackets are the same. Place the Bracket over the studs with the flat side against the body panel. Attach the Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, (Figures 2 & 3). Leave Bracket loose at this time.
- Locate the front body mount next to the installed Bracket, (Figure 4). Remove the body bolt and washer, (Figure 5). NOTE: Clean threads on body bolt to remove paint buildup before reinstalling.
- 4. Select the driver/left Front Support Bracket, (Figure 6). Reuse the factory body bolt and washer to attach the upper slot in the Support Bracket to the body mount. (Figures 7 & 8).
- Move to the rear mounting location, (Figure 9). Repeat Steps 1—4 for Driver/left Rear Mounting Bracket and Driver/left Rear Support Bracket installation, (Figures 10—12).
- 6. Carefully unwrap and select the Driver/left 3" Sidebar. Use the illustration above to help identify the correct Sidebar. With assistance, line up the front end of the tube with the front Bracket, (Figure 13). Attach the front end of the Sidebar to the Front Brackets with the included 1/2" Hex Bolt, 1/2" Lock Washer and 1/2" Flat Washer, (Figures 13 & 14). Do not tighten hardware.
- 7. Move to the rear of the Sidebar. Repeat Step 6 to attach the Sidebar to the rear Brackets, (Figures 15 & 16).
- 8. Level and adjust the Sidebar as necessary and fully tighten all hardware.
- 9. Repeat Steps 1-8 for passenger/right Bracket and Sidebar installation.
- **10.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

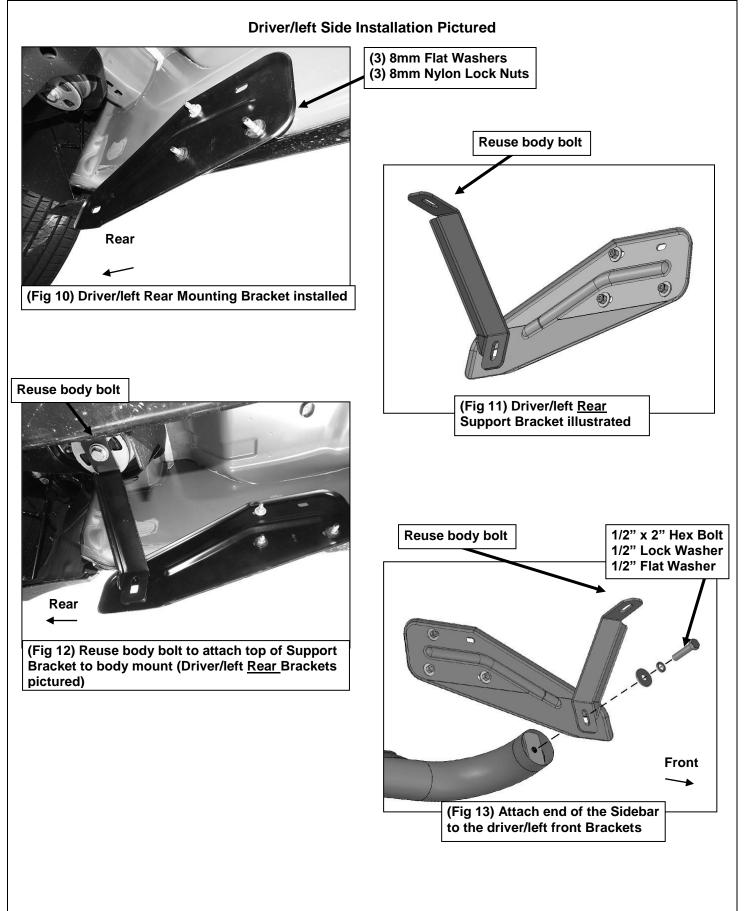
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Sidebar.

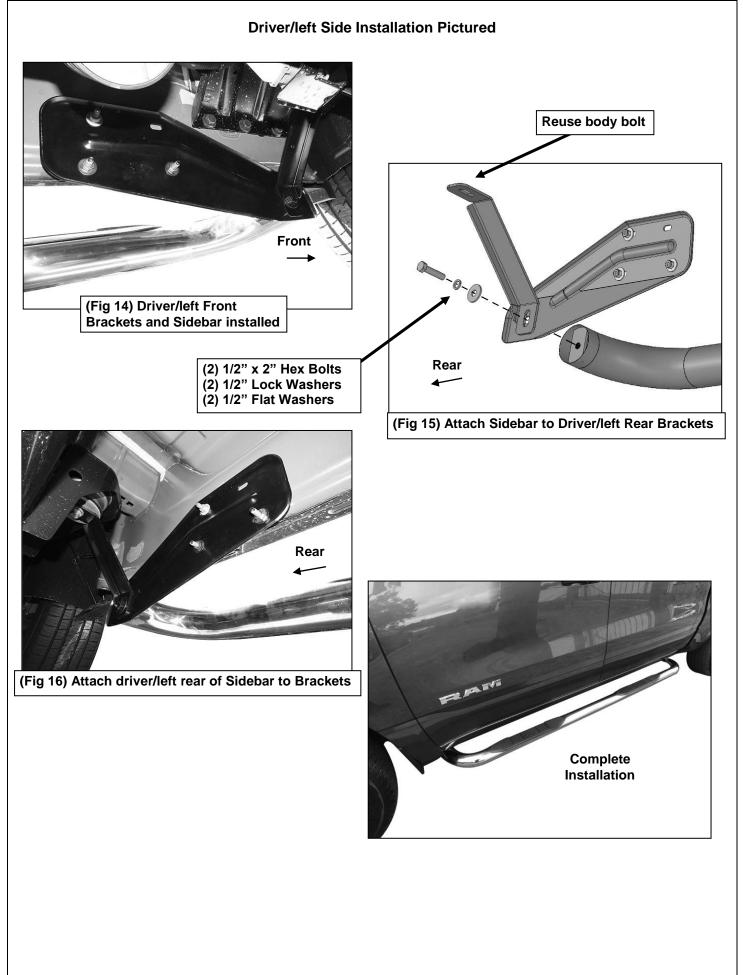
Driver/left Side Installation Pictured

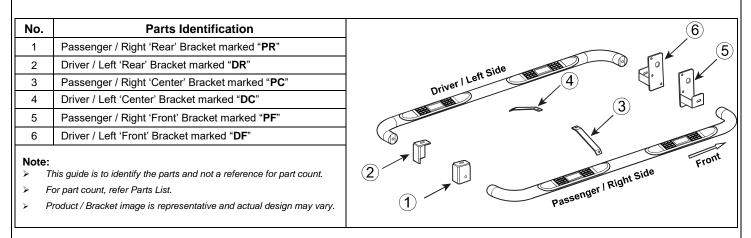


Front (Fig 5) Driver/left side body bolt removed Reuse body bolt (Fig 6) Driver/left Front and Rear Support Brackets. NOTE: Front Support Bracket (left) is shorter than the rear (right). Front Front (Fig 7) Reuse body bolt to attach top of Support Bracket to body mount (Driver/left Front Support Bracket illustrated) Rear body bolt Rear (Fig 8) Driver/left Front Support Bracket attached to body mount (Fig 9) Driver/left rear mounting location

Driver/left Side Installation Pictured







PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide. 5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

Product not installing properly.
Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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