



# Full Length Hoop Step

Part No. A3311



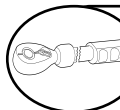
Fits: **2005 - Current Toyota Tacoma Crew Cab 6' Bed**



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



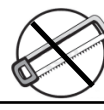
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM **45** TO **65** FOOT POUND.



30-40 min



Cutting Not  
Required



Drilling Not  
Required



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POLISHED STAINLESS STEEL – LIMITED LIFETIME  
POWDER COATED BLACK – 3 YEARS

## Bolt Kit

### PARTS LIST:

Qty	Part Description	Qty	Part Description
10	8mm x 1" hex bolts	10	8mm Lock Washers
10	5/16" Flat Washers		

### Tools Needed

13mm wrench or socket	
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### INSTALLATION PROCEDURE:

**Step 1.** Remove the steps from their box and locate the bolt kit. Remove any factory hardware. See Figure 1

**Step 2.** Position the step to the driver side of the vehicle. The short end of the step tube should be located at the front of the vehicle. Test fit the step to the factory hole locations. The step should line up with the existing factory bolt locations.

**Step 3.** Beginning with the center bracket, start one 8mm hex bolt, 8mm lock washer, and 8mm flat washer into the factory mounting location. The bracket should hang in the location with the bent flange toward the rear of the vehicle. Start the other 8mm nut, 8mm lock washer, and 5/16" washer on the center bracket. Hand tighten. See Figure 2

**Step 4.** Start all of the remaining 8mm hex bolts, 8mm nuts, 8mm lock washers and 8mm flat washers at each bracket. NOTE: The front bracket only uses one 8mm bolt and washer per side. Torque each bolt to 15ft/lbs. See Figure 3

**Step 5.** Starting with the front, push the Nerf Step up toward the pinch weld, and torque the forward most bolt to 15 – 20 ft. lb. Level the Nerf Step with the pinch weld, and torque the rear most bolt. Torque all remaining bolts to 15 - 20 ft. lb.

**Step 6.** Repeat installation procedure on passenger's side of vehicle.



**Figure 1**



**Figure 2**



**Figure 3**

**PRODUCT CARE**

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

**FAQ's****1. Hardware's are not of correct size.**

*In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.*

**2. Mounting Bracket are not getting Installed properly.**

*In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.*

**3. Products are thumping / rattling after installation.**

*Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.*

**4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.**

*Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.*

**5. Missing / Excess Hardware.**

*Recheck hardware count as per the part list.*

**6. Product not installing properly.**

*Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.*

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