

4" Oval Side Bar

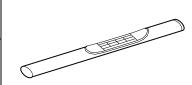
Part No. A1538S/B

Fits: 2000 - Current

2000 - Current

2000 - Current 2000 - Current Chevrolet Silverado 1500 - Regular Cab Chevrolet Silverado 2500/3500 - Regular Cab

GMC Sierra 1500 - Regular Cab GMC Sierra 2500/3500 - Regular Cab







REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM **45** TO **65** FOOT POUND.







30-60 min

Cutting Not Required

Drilling Not Required



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POLISHED STAINLESS STEEL – LIMITED LIFETIME POWDER COATED BLACK – 3 YEARS

	PARTS LIST:					
Qty	Part Description	Qty	Part Description			
1 Set	oval step bar	8	M10-1.5 x 30mm Button Head Bolt			
1 Set	Front Bracket	8	M10 Flat Washer			
1 Set	Rear Bracket	8	M10 Lock Washer			

DRIVER (LEFT)FRONT	DRIVER (LEFT)REAR	PASSENGER (RIGHT)REAR	PASSENGER (RIGHT)FRONT

INSTALLATION PROCEDURE

- 1. Remove existing body mount bolts as shown. DO NOT DISCARD! (Fig. 1)
- 2. Install front and rear brackets as shown (Fig. 1 & 2). Hand tightens.
- 3. Slide front nut plate into slot on the underside of vehicle frame (behind front body mount).
- 4. Nut to be positioned over hole (Fig. 2)
- 5. Install front and rear support braces as shown. Hand tightens. Note: For slide rear strap Between main bracket and frame (Fig. 1). For front brace, use correct brace for Light Duty or Heavy Duty (Fig. 2 & 3)
- 6. Place oval step bars on brackets. Each step bar is marked driver and passenger.
- Assemble with M10 button head bolts and M10 washers. 2 bolts per bracket, 4 bolts per bar (See Fig 4). Hand tightens.

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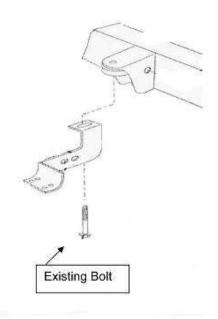


Figure 1. Passenger Side Rear Bracket Shown

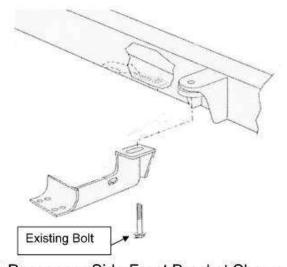
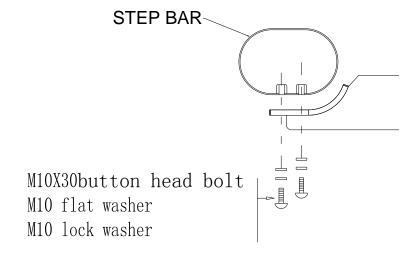


Figure 2. Passenger Side Front Bracket Shown



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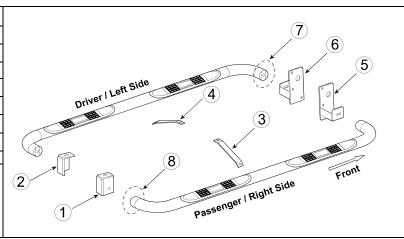
PARTS IDENTIFICATION GUIDE

Driver Side tube taped in "Red" Color. Passenger Side tube taped in "Blue" Color.

No.	Parts Identification			
1	Passenger / Right 'Rear' Bracket marked "RR"			
2	Driver / Left 'Rear' Bracket marked "RL"			
3	Passenger / Right 'Center' Bracket marked "CR"			
4	Driver / Left 'Center' Bracket marked "CL"			
5	Passenger / Right 'Front' Bracket marked "FR"			
6	Driver / Left 'Front' Bracket marked "FL"			
7	'Left' marked "L"			
8	'Right' marked "R"			

Note:

- > This guide is to identify the parts and not a reference for part count.
- Product / Bracket image is for representative purpose only.
- Actual design may vary based on application.
- Refer Parts List for Hardware.



PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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