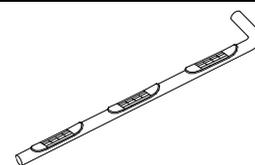




3" W2W Side Bar

Part No. 3030304011/3



Fits: 2001 - 2003

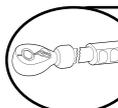
Ford F150 Pickup Super Crew, 4 door, short bed 5.4'



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



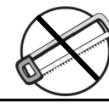
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



30-60 min



Cutting Not Required



Drilling Not Required



support@trailfx.com



1 866 638 4870

POLISHED STAINLESS STEEL – LIMITED LIFETIME
POWDER COATED BLACK – 3 YEARS

PARTS LIST:

Qty	Part Description	Qty	Part Description
1 Set	Side Bar	4	M10 Flat Washer
1 Set	Front Bracket	4	M10 Internal Tooth Lock Washer
1 Set	Rear Bracket	12	M8-1.25 x 35mm Hex Head Bolt
2	1/2"-13 x 2 1/2" Hex Head Bolt	20	M8 Flat Washer
2	1/2" Flat Washer	16	M8 Lock Washer
2	1/2" Lock Washer	8	M8-1.25 Hex Nut
4	M10-1.5 x 35mm Hex Head Bolt	4	M8-1.25 U-clip
4	M10-1.5 x 30mm Allen Head Bolt	2	M10-1.5 x 25mm Hex Head Bolt

DRIVER (LEFT) FRONT	DRIVER (LEFT) REAR	PASSENGER (RIGHT) REAR	PASSENGER (RIGHT) FRONT

INSTALLATION PROCEDURE

1. A magnetic pick up tool is recommended to assist with the installation.
2. Remove the end caps on the side bars before beginning installation.
3. Locate the correct Side Bar and set of Brackets referenced to the illustration. (See Illustration1).
4. (Bracket Installation) Locate the existing bolts on the correct body mounts of the chassis. Remove them and install the brackets as shown (See Illustration1). You will need to tap out the existing body mount bolt from the bushing using a hammer. (See Illustration1). The body mount bolt will also need to be tapped back in when installing the mounting brackets. Install only hand tight at this point.
5. (Side Bar Installation) Hold the side bar up to the brackets and install using the 1/2"x2.5" Hex Head Bolts with the 1/2" Flat and Lock Washers. (See Illustration1).
6. Tighten the body mount bolts. Then align the Side Bar and tighten the Side Bar bolts.
7. Recheck bolts periodically.

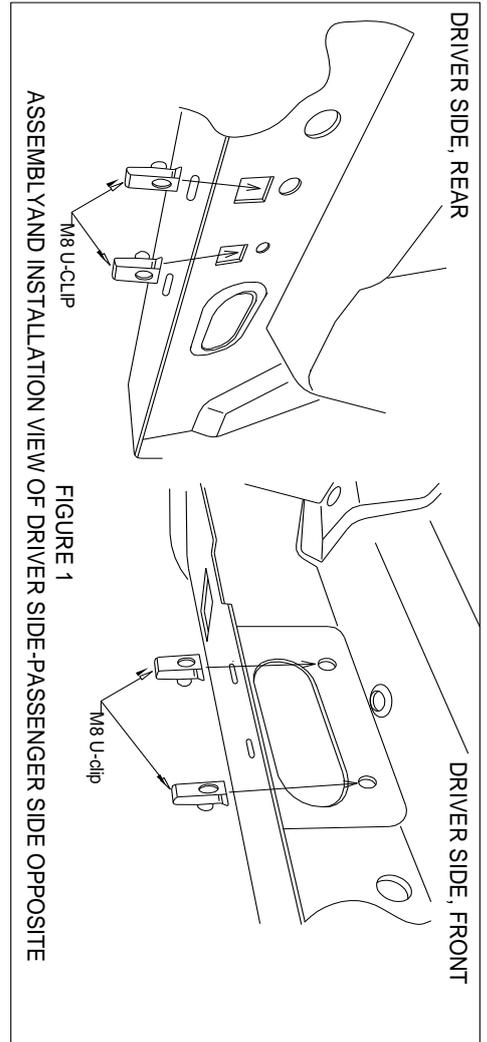


FIGURE 1
ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE-PASSENGER SIDE OPPOSITE

Installation Instructions

PSS Part # 3030304011
/ BLK Part #3030304013

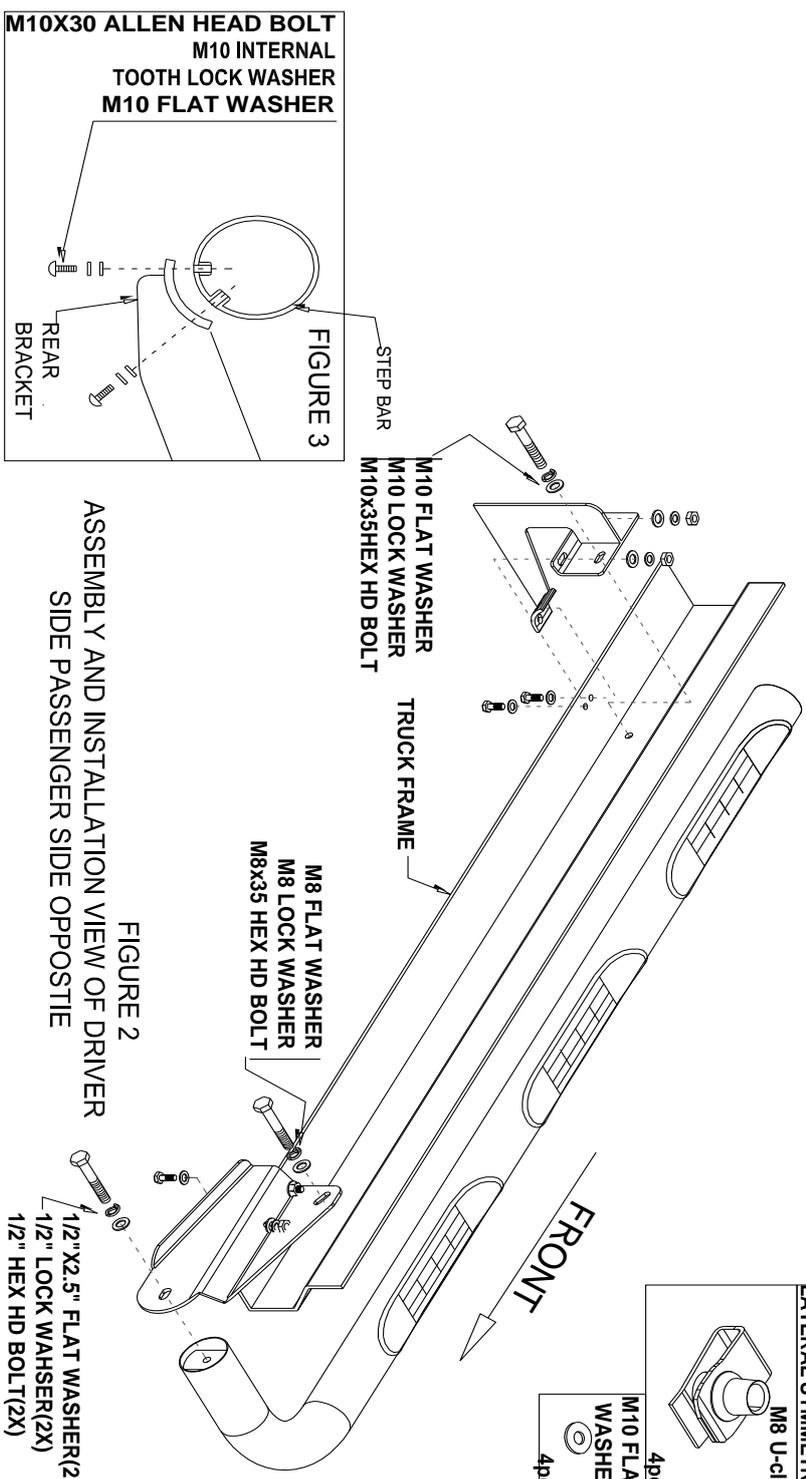
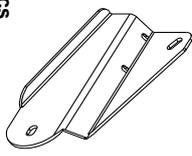
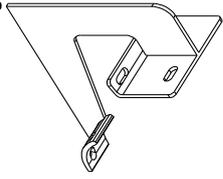


FIGURE 2
ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE PASSENGER SIDE OPPOSITE

 <p>FRONT BRACKET 2pcs LATERAL SYMMETRY M8 U-clip</p>		 <p>REAR BRACKET 2pcs LATERAL SYMMETRY M10 Internal Tooth Lock Washer</p>	
 <p>M10 FLAT WASHER 4pcs</p>	 <p>M10x30 ALLEN HEAD BOLT 4pcs</p>	 <p>M8x35MM HEX BOLT 4pcs</p>	 <p>M8 FLAT WASHER 12pcs</p>
 <p>M8 LOCK WASHER 20pcs</p>	 <p>M8 HEX NUT 20pcs</p>	 <p>1/2" X2.5" HEX BOLT 16pcs</p>	 <p>M8 LOCK WASHER 12pcs</p>
 <p>1/2" FLAT WASHER 8pcs</p>	 <p>1/2" LOCK WASHER 2pcs</p>	 <p>M10x25MM HEX BOLT 2pcs</p>	 <p>M10x35MM HEX BOLT 4pcs</p>

(Illustration 1)

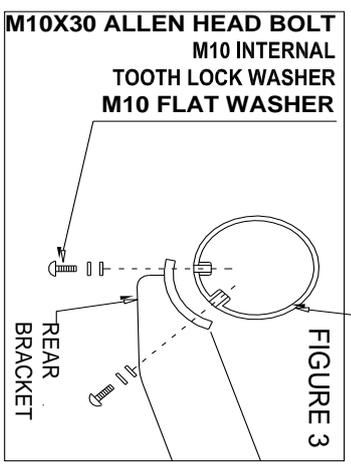


FIGURE 3

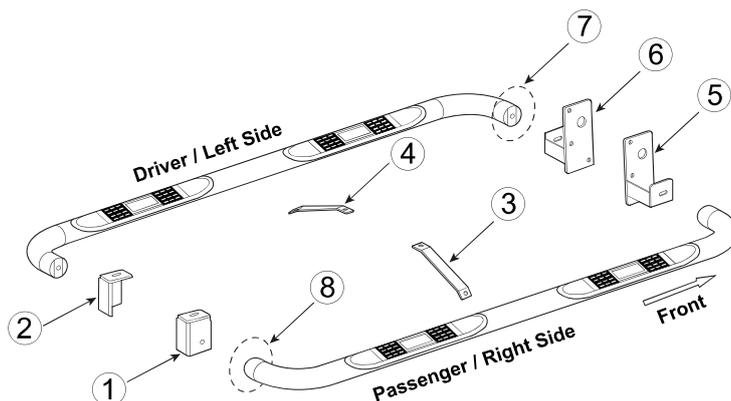
PARTS IDENTIFICATION GUIDE

Driver Side tube taped in "Red" Color. Passenger Side tube taped in "Blue" Color.

No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "RR"
2	Driver / Left 'Rear' Bracket marked "RL"
3	Passenger / Right 'Center' Bracket marked "CR"
4	Driver / Left 'Center' Bracket marked "CL"
5	Passenger / Right 'Front' Bracket marked "FR"
6	Driver / Left 'Front' Bracket marked "FL"
7	'Left' marked "L"
8	'Right' marked "R"

Note:

- This guide is to identify the parts and not a reference for part count.
- Product / Bracket image is for representative purpose only.
- Actual design may vary based on application.
- Refer Parts List for Hardware.

**PRODUCT CARE**

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's**1. Hardware's are not of correct size.**

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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