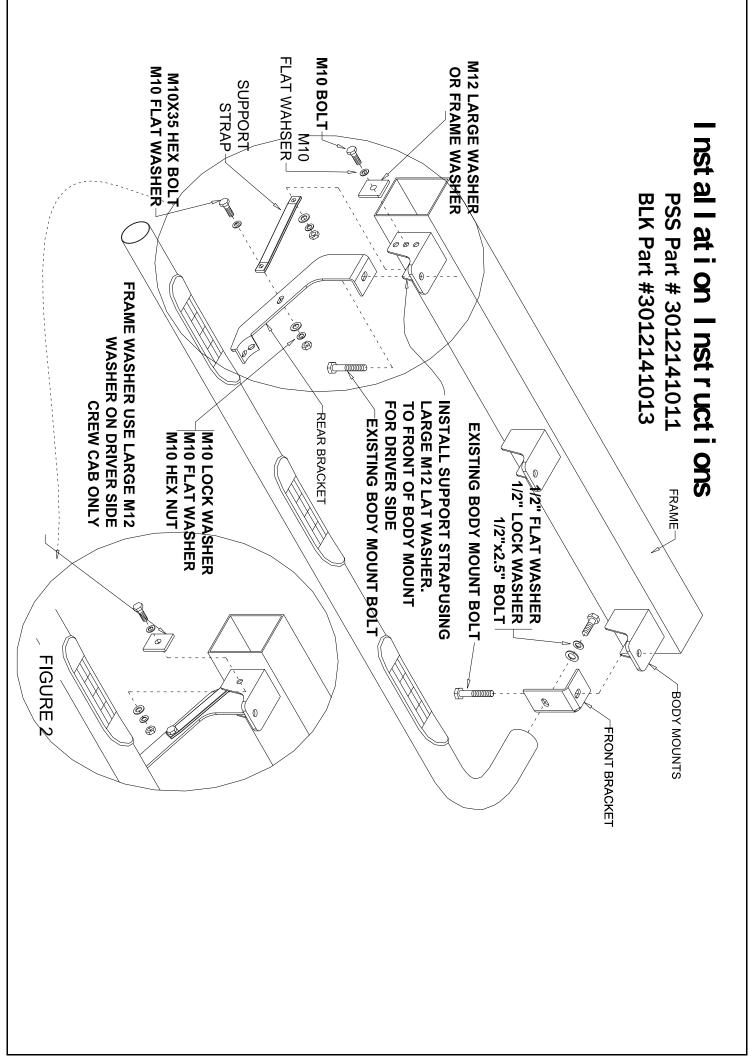


Qty	Part Description	Qty	Part Description
1 Set	Side Bar	4	M10-1.5 x 35mm Hex Head Bolt
1 Set	Front Bracket	12	M10 Flat Washer
1 Set	Rear Bracket	4	M10 Lock Washer
1 Set	Rear Support Bracket	4	M10-1.5 Hex Nut
2	1/2"-13 x 21⁄2" Hex Head Bolt	4	M10 Internal Tooth Lock Washer
2	1/2" Flat Washer	4	M10-1.5 x 35mm Allen Head Bolt
2	1/2" Lock Washer	2	M12 Square Plate

DRIVER (LEFT) FRONT	DRIVER (LEFT) REAR	PASSENGER (RIGHT) REAR	PASSENGER (RIGHT) FRONT	REAR SUPPORT BRACKET
				6 0

INSTALLATION PROCEDURE

- 1. A magnetic pick up tool is recommended to assist with the installation.
- 2. Remove the end caps on the side bars before beginning installation.
- 3. Locate the correct Side Bar and set of Brackets referenced to the illustration. (See Illustration 1).
- 4. (Bracket Installation) Locate the existing bolts on the correct body mounts of the chassis. Remove them and install the brackets as shown (See Illustration1). You will need to tap out the existing body mount bolt from the bushing using a hammer. (See Illustration1). The body mount bolt will also need to be tapped back in when installing the mounting brackets. Install only hand tight at this point.
- (Side Bar Installation) Hold the side bar up to the brackets and install using the 1/2"x2.5" Hex Head Bolts with the 1/2" Flat and Lock Washers. (See Illustration1)
- 6. Tighten the body mount bolts. Then align the Side Bar and tighten the Side Bar bolts.
- 7. Recheck bolts periodically.



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M10 FLAT WASHER 2pcs-LATERAL SYMMETRY M10 HEX NUT M12 SQUARE 1/2″x2.5″MM 1/2" FLAT HEX BOLT 4pcs WASHER M10 LOCK M10 Internal M10x35, ALLEN 4pcs \bigcirc WASHER M10 Internal **STEP BAR** ²pcs HEAD BOLT 2pcs 0 REAR MOUNT ATTACHMENT **Tooth Lock Washer** REAR BRACKET PLATE M10 FLAT HEX BOLT M10x35MM 10-3 () 12pcs FIGURE 3 WASHER 0 4pcs 4pcs 2pcs 2pcs ALLEN HEAD SUPPORT STRAP FRONT BRACKET 2pcs M10x35MM WASHER 1/2" LOCK REAR BRACKET 2pcs BOLT \mathcal{O} Ì Chin 4pcs ε

(See Illustration1)

PARTS IDENTIFICATION GUIDE

Driver Side tube taped in "Red" Color. Passenger Side tube taped in "Blue" Color.

		7
No.	Parts Identification	
1	Passenger / Right 'Rear' Bracket marked "RR"	
2	Driver / Left 'Rear' Bracket marked "RL"	
3	Passenger / Right 'Center' Bracket marked "CR"	
4	Driver / Left 'Center' Bracket marked "CL"	Driver / Left Side
5	Passenger / Right 'Front' Bracket marked "FR"	
6	Driver / Left 'Front' Bracket marked "FL"	
7	'Left' marked "L"	
8	'Right' marked "R"	
Note:		- The second
> This guide is to identify the parts and not a reference for part count.		2 ht Side
Product / Bracket image is for representative purpose only.		aer Right
> Actual design may vary based on application.		2 1 Passenger Right Side
\triangleright	Refer Parts List for Hardware.	

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for Stainless Steel finish.
- Mild soap may be used to clean the product for both Stainless Steel and Black finish.

FAQ's

1. Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation. Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

- 5. Missing / Excess Hardware. Recheck hardware count as per the part list.
- 6. Product not installing properly. Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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