



3" Bull Bar

Part No. 1330344111/3



Fits: 2011 - 2016

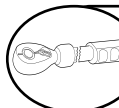
Ford F250 / F350 / F450 / F550HD Super Duty



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



30-60 min



Cutting Not Required



Drilling Not Required



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POLISHED STAINLESS STEEL – LIMITED LIFETIME
POWDER COATED BLACK – 3 YEARS

PARTS LIST

Qty	Part Description	Qty	Part Description
1	Bull Bar	4	10-1.50mm x 30mm Hex Bolts
1	Driver/Left Mounting Bracket	16	10mm x 25mm OD x 2mm Flat Washers
1	Passenger/Right Mounting Bracket	12	10mm Lock Washers
		4	10mm Hex Nut



Passenger Side Mounting Bracket



Driver Side Mounting Bracket

INSTALLATION PROCEDURE:

NOTE: It may be necessary to remove/relocate front license plate and license plate bracket. It is not required, but strongly recommended. If local/state law requires a license plate, license plate relocation kit is available.

1. Start installation at the driver side, front of the vehicle. Remove the (2) driver side bumper mount bolts, **(Figure 1)**. **WARNING!** Do not loosen or remove passenger and driver side bumper mounting bolts at the same time or bumper will move out of alignment or may fall off of the vehicle. Only remove the bumper bolts from one side and install one Mounting Bracket at a time.

2. Place Mounting Bracket onto vehicle and line up the (2) slots with the (2) holes for the bumper bolts. **NOTE:** Leave about 1/8" clearance between the Mounting Bracket and the bumper. Secure the Mounting Bracket to the vehicle using the factory bumper bolts, **(Figure 2)**. Fully tighten these bolts at this time.
3. Once the driver side Mounting Bracket is fully tightened, repeat Steps 3 - 4 for passenger side Mounting Bracket installation.
4. With assistance, position the Bull Bar onto the outside of the Mounting Brackets. **NOTE:** Move Mounting Brackets in or out as required to line up with the mounting tabs on the Bull Bar. Attach the Bull Bar to the Mounting Brackets using the included (4) 10mm x 30mm Hex Bolts, (8) 10mm Flat Washers and (4) 10mm Nylon Lock Nuts, **(Figure 2)**. Snug but do not tighten hardware at this time.
5. Level and adjust the Bull Bar as desired and tighten all hardware at this time.

Driver Side Installation Pictured

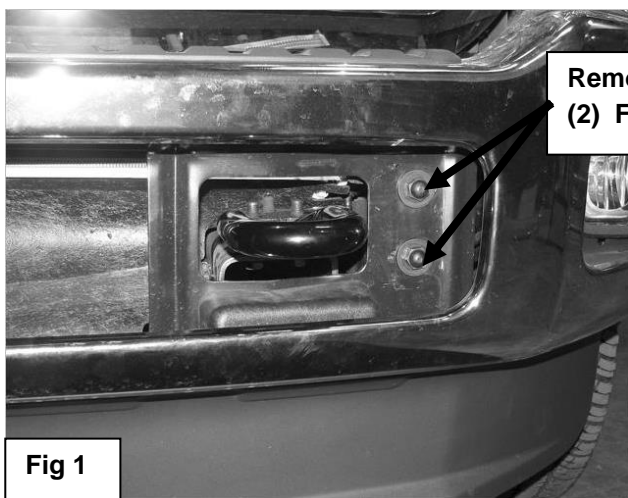


Fig 1

WARNING! Do not loosen or remove

Passenger and driver side bumper mounting bolts at the same time or bumper will move out of alignment or may fall off of the vehicle. Only remove the bumper bolts from one side and install one Mounting Bracket at a time.

Driver Side Installation Pictured

10mm x 30mm Hex Bolts
10mm Flat Washers
10mm Lock Washers
10mm Hex Nut



Fig 2

PRODUCT CARE

1. Periodically check the product to ensure all fasteners are tight and components are intact.
2. Regular waxing is recommended to protect the finish of the product.
3. **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
4. Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
5. Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's**1. Hardware's are not of correct size.**

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, please ensure that holes are not partially covered with any plastic grommet or rust? If it is, please remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Please ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Please refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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