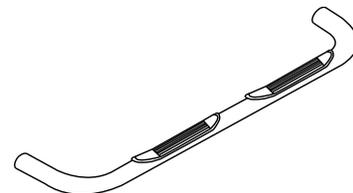




# 3" Side Bar

## Part No. 1150500001/3



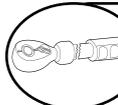
Fits: **2000-2006 Toyota Tundra Extended Cab**



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM 45 TO 65 FOOT POUND.



30-60 min



Cutting Not Required



Drilling Not Required



[support@trailfx.com](mailto:support@trailfx.com)



1 866 638 4870



POLISHED STAINLESS STEEL – LIMITED LIFETIME  
POWDER COATED BLACK – 3 YEARS

### PARTS LIST:

Qty	Part Description	Qty	Part Description
1 Set	Side Bar	8	1/2" Lock Washer
1 Set	Front Bracket	4	1/2"-13 Hex Nut
1 Set	Rear Bracket	2	1/2" I.D. x 1.81" O.D. x 3/16" Thick Flat Washer
6	1/2"-13 x 2" Hex Head Bolt	2	1/2"-13 x 4" "T" Bolt plate
8	1/2" Flat Washer		

DRIVER (LEFT) FRONT	DRIVER (LEFT) REAR	PASSENGER (RIGHT) REAR	PASSENGER (RIGHT) FRONT

### INSTALLATION PROCEDURE

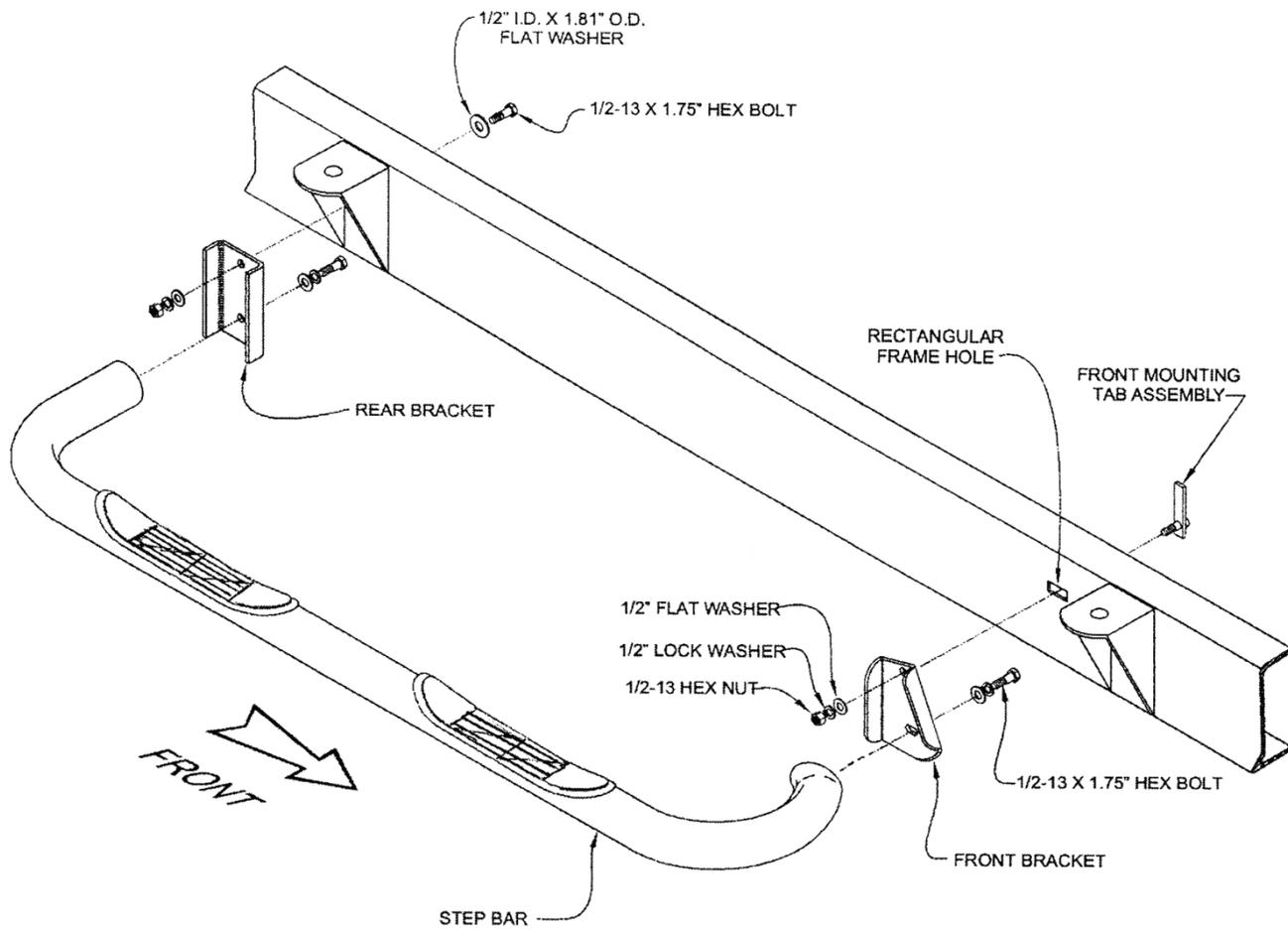
**⚠ IMPORTANT:** A magnetic pick up tool is recommended to assist with the installation.

1. Remove the end caps on the side bars before beginning installation.
2. Locate the rectangular hole in the frame towards the front of the vehicle. Insert the front mounting tab assembly into the hole from the inside of frame. Attach the front mounting bracket with 1/2" flat washer, 1/2" lock washer and 1/2-13 hex nut. Do not tighten yet!
3. Attach the rear mounting bracket with the 1/2-13 x 1.75" hex head bolt, 1/2" I.D. x 1.81" O.D. x 3/16" thick flat washer, 1/2" flat washer, 1/2" lock washer and 1/2-13 hex nut. Again, do not tighten!
4. Attach the step bars to the mounting brackets with the 1/2-13 x 1.75" hex head bolts, 1/2" flat washers and 1/2" lock washers.
5. Check step bar for alignment. Once the step bar is properly aligned with the vehicle, then tighten and torque all fasteners to 65 ft. lbs.
6. Recheck bolts periodically.

### Driver's Side Front Bracket



### Driver's Side Rear Bracket



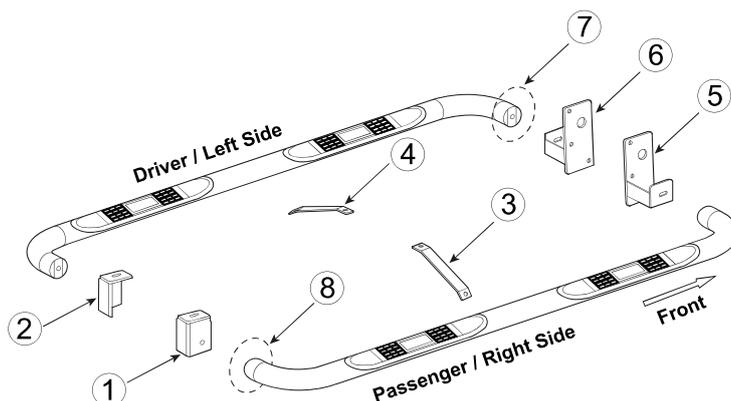
**PARTS IDENTIFICATION GUIDE**

*Driver Side tube taped in "Red" Color. Passenger Side tube taped in "Blue" Color.*

No.	Parts Identification
1	Passenger / Right 'Rear' Bracket marked "RR"
2	Driver / Left 'Rear' Bracket marked "RL"
3	Passenger / Right 'Center' Bracket marked "CR"
4	Driver / Left 'Center' Bracket marked "CL"
5	Passenger / Right 'Front' Bracket marked "FR"
6	Driver / Left 'Front' Bracket marked "FL"
7	'Left' marked "L"
8	'Right' marked "R"

**Note:**

- This guide is to identify the parts and not a reference for part count.
- Product / Bracket image is for representative purpose only.
- Actual design may vary based on application.
- Refer Parts List for Hardware.

**PRODUCT CARE**

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

**FAQ's****1. Hardware's are not of correct size.**

*In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.*

**2. Mounting Bracket are not getting Installed properly.**

*In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.*

**3. Products are thumping / rattling after installation.**

*Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.*

**4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.**

*Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.*

**5. Missing / Excess Hardware.**

*Recheck hardware count as per the part list.*

**6. Product not installing properly.**

*Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.*

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