

1511 Hancel Parkway

Mooresville, IN 46158

317-837-2444

# Transmission Crossmember '79~'81 Mustangs & Other Fox Bodies (For T-5, TKO, TKX Power Glide, & \*TH-350 Transmissions) (TCB-M06)

This crossmember is designed to fit the narrow (2 ¾") mounting bracket of the '79~'81 Fox body cars and requires *No modifications*. This unique single tube design adds stiffness and strength far beyond that of the OEM versions while offering versatility like no other. Simply slide the mounting sleeves and reposition the spacers to cover both automatic (Power Glide & TH-350) and manual (T-5) applications. Works with OEM and aftermarket transmission mounts; all while maintaining your current pinion angle. Low deflection polyurethane bushings are used in the mounts to dampen driveline vibrations and noise. For racing applications the polyurethane bushings can be replaced by optional solid bushings.

TH-350 & Power Glide solid mount available, Stifflers P/N: TM-M01

\* TH-350 & Power Glide installs with Stifflers mount adaptor and GM style transmission mount

\* TKO & TKX require additional spacing due to a shorter mounting pad height.

Use TKO Install Kit <u>TCB-TKO</u> to maintain proper driveline angle.

### (See NOTE below)

#### **Kit Includes:**

- Transmission Crossmember
- 2 3/8"-16x 4.25" Bolts
- 2 3/8"-16 Pinch Nuts
- 4 3/8" SAE Flat Washers
- 2 Nylon Spacers
- 2 Flat Spacers

#### **Installation:**

- 1. Raise vehicle to allow access for installation; support with jackstands.
- 2. Support transmission with floor jack. Do not place jack on transmission pan or block access to crossmember mounts.
- 3. Remove fasteners securing transmission mount to crossmember.
- 4. Remove bolts connecting crossmember to body mounts.
- 5. Pull down passenger side of crossmember to clear body mounts and rotate to the rear (Fig.1) until the driver's side mount is free. [NOTE: It may be helpful to remove transmission mount for extra working room.]
- 6. If removed in Step 5, re-install current transmission mount or replace with a suggested mount from below. [See NOTE below if installing a TH-350 & Glide.]

**Required Tools:** 

Basic hand tools

Floor jack Jackstands

**Install Time:** Approximately 1 hr.

- 7. From Table1 below set the proper mounting arrangement of the sleeves for your vehicle by firmly pushing on end, do not use a hammer.
- 8. Place nylon mounting spacers on sleeves, position crossmember into place and loosely secure with hardware provided. **Mounting pad on crossmember goes to the FRONT (Fig. 1).**

[NOTE: If stud style OEM trans. mount is used and a flat spacer is required, it must be installed on studs before crossmember is raised into place.]

- 9. Per Table2 or Table3 recommendations insert flat spacer(s) between mount and crossmember if required. Slightly raise transmission if more clearance is needed to input spacer(s).
- 10. Loosely install transmission mount bolts.
- 11. Lower and remove jack supporting transmission. **Final tighten all fasteners**.
- 12. Remove jackstands and lower vehicle.





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Fig. 1

Required Flat Spacers - Ford T-5 (Table2)

| Transmission Mount Type | w/o Driveshaft<br>Safety Loop | w/DSL     |  |
|-------------------------|-------------------------------|-----------|--|
| Stock Mount             | 1 spacer                      | No spacer |  |
| Polyurethane Mount      | 2 spacers                     | 1 spacer  |  |

# Required Flat Spacers - PowerGlide/TH-350 (Table3)

| Transmission Mount Type                | w/o Driveshaft<br>Safety Loop | w/DSL     |
|--|-------------------------------|-----------|
| Polyurethane Mount                     | 2 spacers                     | 1 spacer  |
| Stifflers Solid Mount<br>(P/N: TM-M01) | 1 spacer                      | No spacer |

Fig. 2



# **Suggested Polyurethane Mounts**

### Ford Transmission

Energy Suspension – (4.1104)

or

Latemodel Restoration Supply – (LRS-6068AU)

# **GM Transmission**

- Energy Suspension – (3.1108)

# NOTE:

The **TH-350 & Power Glide** requires additional spacing due to a shorter mounting pad height. Use *Stifflers mount adaptor (TM-M02)* and Energy Suspension mount (3.1108) in addition to Table3 recommendations.



**Mounting Sleeve Location** (Table 1)

| Producing Sice ve Lecturer (Tubic 1) |          | -           |
|--------------------------------------|----------|-------------|
| Transmission Type                    | Location |             |
| T-5                                  | Front    | (See Fig.1) |
| Power Glide, TH-350                  | Rear     | (See Fig.2) |

This application only has one spacer per side

<u>Pictures are for reference only.</u>