

Spohn Performance, Inc.

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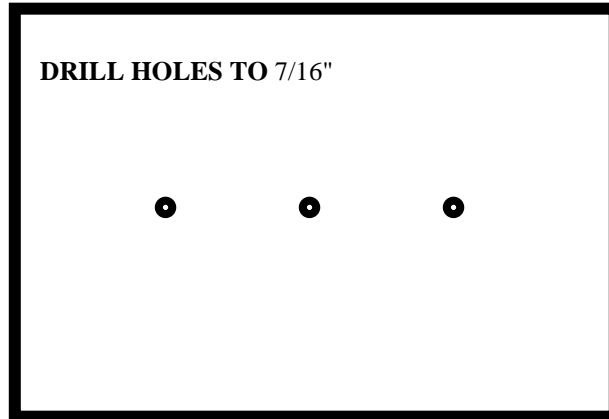
Part # 030 – TH400/200-4R Transmission Mount Adapter 1993-2002 GM F-Body

INSTRUCTIONS

The Part # 030 TH400/200-4R Transmission Mount Adapter is to be used on any 1993-2002 GM F-Body using a factory GM manual six speed transmission crossmember. Even if your car was an automatic from the factory, you can obtain a factory M6 crossmember (they are specific to 1993-1997 and 1998-2002) and use it along with this kit to mount a TH400 or 200-4R transmission.

1. **You must use a polyurethane transmission mount.**
2. Support the transmission with a jack.
3. Remove the transmission crossmember.
4. Note the mark on the transmission crossmember where the transmission mount bolt was located at in the slotted hole in the crossmember.
5. Cut out the template at the bottom of these instructions. Place the center template hole so it is positioned over top of where the transmission mount bolt was located in the slotted crossmember hole.
6. Using a center punch, mark the two outside holes.
7. Drill the above marked locations to 7/16" (or 15/32" for a little wiggle room).
8. Lay the spacer block and your polyurethane transmission mount on top of the crossmember and make sure the two holes you just drilled (7/16") line up with the two outside holes in the spacer block and the polyurethane transmission mount. Using the supplied 7/16" bolts, make sure you can thread both bolts through the crossmember and spacer block and into the polyurethane transmission mount.
9. Install the polyurethane transmission mount onto your transmission.
10. Re-install the transmission crossmember, make the four crossmember bolts hand tight only at this time.
11. Use the supplied 7/16" bolts, lock washers, and flat washers and run your bolts up through the bottom of the transmission crossmember, through the spacer block and then loosely thread them into the polyurethane transmission mount.
12. Fully tighten the four transmission crossmember bolts to the car.
13. Fully tighten the two 7/16" bolts into the polyurethane transmission mount.

Template



USE OF THIS PRODUCT IS ACCEPTANCE OF SELLER'S DISCLAIMER OF WARRANTY!

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