

Instruction Sheet
REAR TRACK BAR



This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions **BEFORE** installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Remove OE track bar per manufacturer's procedure.
NOTE: When performed on a flat, level surface, it is not necessary to raise vehicle.
 2. Adjust length of SPC track bar to approximate length of OE track bar by turning adjuster. Ensure that an equal number of threads are present on either side of adjuster hex to allow for maximum adjustment range, see **Figure 1**.
 3. Install SPC track bar using OE hardware with shorter section installed in **FRAME** bracket. Lightly tighten hardware.
- WARNING:** Tightening fasteners with vehicle in raised position may cause premature bushing failure.
4. Adjust rear axle position by turning center adjuster hex until axle is centered at normal ride height on a flat, level surface.
NOTE: Maximum adjustment range has been achieved when relief cuts on center adjuster become visible past tube ends. Extending beyond this range may cause failure of track bar and will void warranty. See **Figure 2**.
 5. When adjustment is complete, ensure long section of track bar with xAxis™ bushing is properly centered within axle bracket, see **Figure 3**. Tighten both jam nuts against respective tube ends while holding center adjuster hex to preserve alignment settings. Torque track bar mounting hardware to manufacturer's specifications.
 6. Complete alignment and road test vehicle.

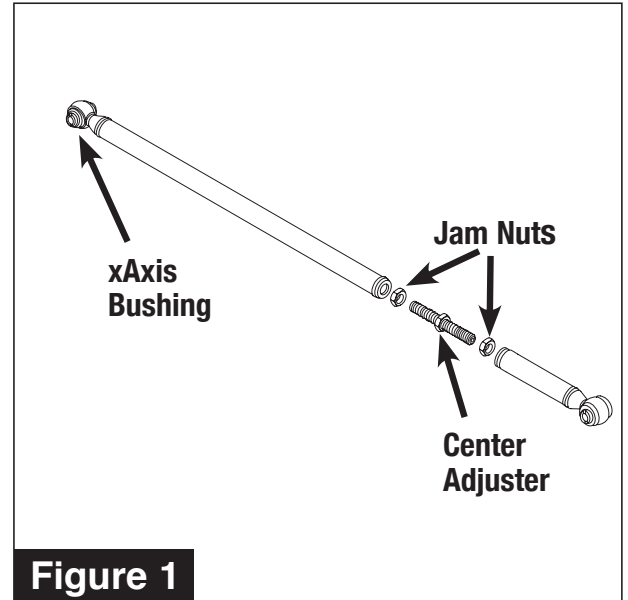


Figure 1

Always check for proper clearance between suspension components and other components of the vehicle.

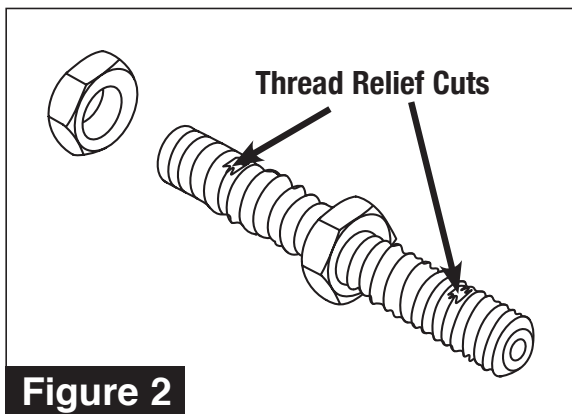


Figure 2

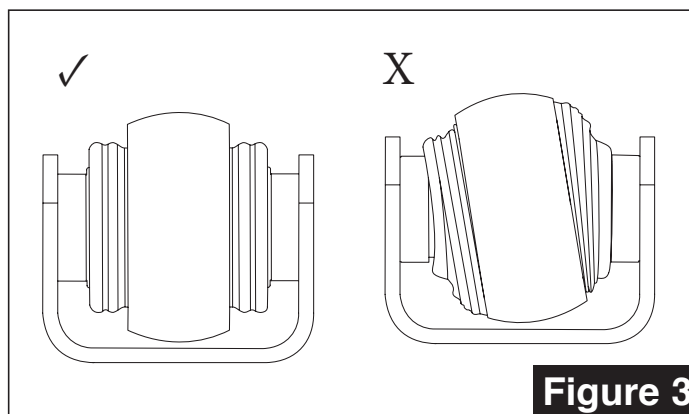


Figure 3



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Toll Free Technical Hot Line: 1-800-525-6505 • For warranty information go to: www.spcalignment.com/warranties

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