

ROUGH COUNTRY

SUSPENSION SYSTEMS®

Nissan 2004-17 Titan Crew Cab Steps

Thank you for choosing Rough Country.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also, please review the tools needed list and make sure you have all of the needed tools.

Kit Hardware:

- (6) Step Brackets
- (6) 8mm Lock Nuts
- (12) 8mm x 30mm Bolts
- (12) 8mm Lock Washers
- (6) 8mm x 2mm Flat Washers
- (6) 8mm x 1.6mm Flat Washers
- (12) 6mm Flat Washers
- (12) 6mm Lock Washers
- (12) 6mm Nuts
- (6) 6mm Double Bolt Plates

Tools Needed:

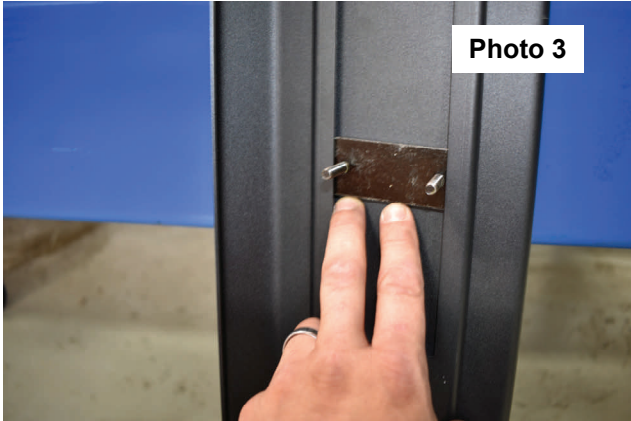
- 13mm Socket
- 13mm Wrench
- 10mm Wrench
- Ratchet
- Torque Wrench

Installation Instructions

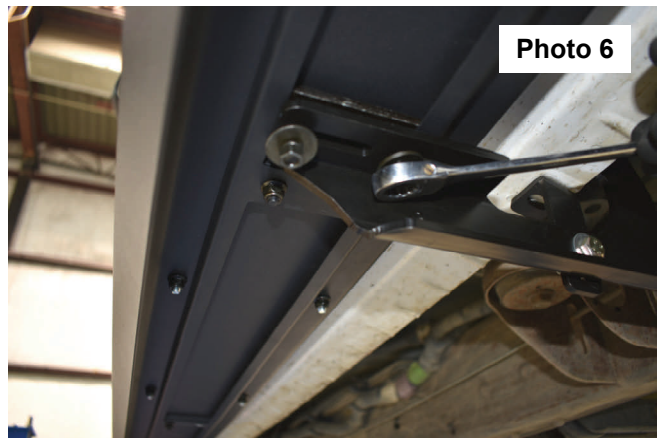
1. Locate the factory studs and threaded holes on the rocker panels and slide the step bracket onto the stud.
2. Install the supplied 8mm nut, lock washer and flat washer on the factory stud.
3. Install the supplied 8mm x 30mm bolt, lock washer, and flat washer into the threaded hole.
4. Tighten the hardware using a 13mm wrench. Torque to 18ft lb. **See Photo 1.**
5. Repeat process for remaining brackets. **See Photo 2.**



6. Install the double bolt plates into the slots on the bottom of the step. **See Photo 3.**
7. Place the step on the brackets making sure each bolt is through the slots on each bracket. **See Photo 4.**



8. Attach the step to the brackets using the supplied 6mm nuts, flat washers, and lock washers. **Do not tighten. See Photo 5.**
9. Position the step and tighten using a 10mm wrench. Torque to 8ft lb. **See Photo 6.**



Torque Specs

| Thread Size | Wrench Size | Torque Spec |
|-------------|-------------|-------------|
| 6mm | 10mm | 8 ft/lb |
| 8mm | 13mm | 18 ft/lb |
| 10mm | 17mm | 37 ft/lb |
| 12mm | 18mm | 65 ft/lb |

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