



## JEEP 2018-23 JL NERF STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

**KIT CONTENTS:**  
 Driver Side Nerf Step x1  
 Pass Side Nerf Step x1  
 Step Spacer Shims x8

**TOOLS NEEDED:**  
 13mm Wrench and Socket

**HARDWARE INCLUDED:**  
 8 - 8mm x 25mm Bolt  
 8 - 8mm Lock Nut  
 12 - 8mm Oversize Washer  
 4 - 8mm x 30mm Bolt



**Torque Specs:**

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs



## INSTALLATION INSTRUCTIONS

1. Install the step on the vehicle using the (3) factory bolts or (3) of the supplied 8mm x 30mm Hex Head Bolts and (3) 8mm Flat oversized washers in to the body mounts. Snug hardware using a 13mm socket. **See Photo 1.**
2. Install the (2) of the supplied 8mm x 25mm Hex Head Bolts and (4) 8mm Flat washers and (2) 8mm-1.25 nuts in to the (3) pinch weld mounts. **Use included shims for front or rear mounts to fill gap if needed. Do NOT use the shims in the middle mount.** See Photo 2.



3. Tighten all hardware installed into the step mounts and the pinch weld mounts using a 13mm socket and wrench.
4. Install (2) tube protectors on each step. **See Photo 3.**

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