

## HONDA 2019 Pioneer 20" Under Bed Mount

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

### KIT CONTENTS:

20" Single Row LED Light Kit x1  
 Driver Side Mounting Bracket x1  
 Pass Side Mounting Bracket x1

### TOOLS NEEDED:

14mm Socket  
 17mm Socket  
 Ratchet

### HARDWARE INCLUDED:

10mm-1.25 x 20mm Hex Head Bolts x4  
 10mm Flat Washers x4



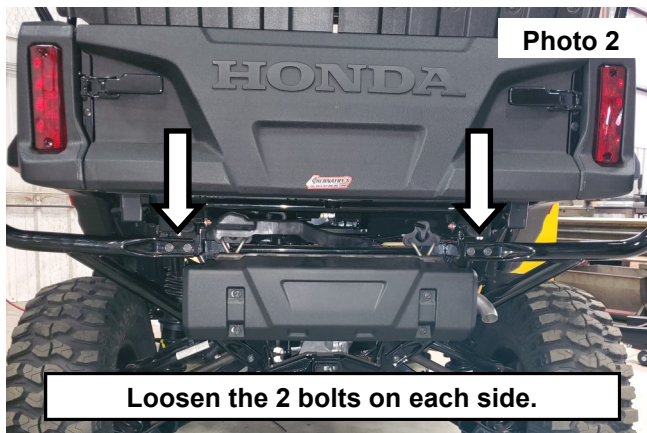
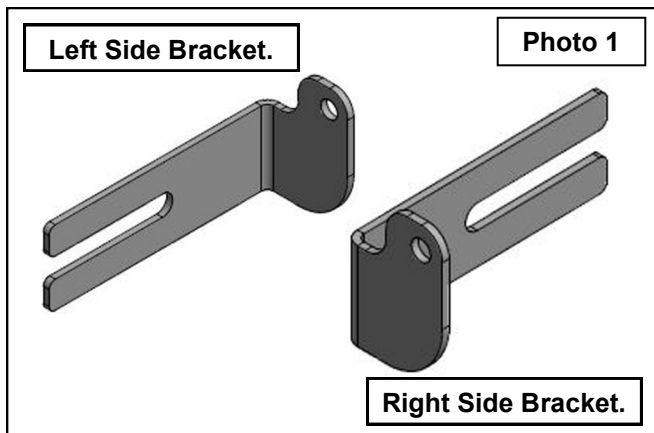
### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

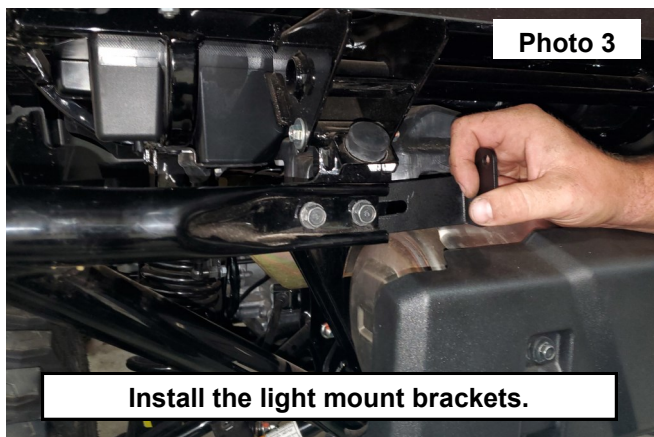


## INSTALLATION INSTRUCTIONS

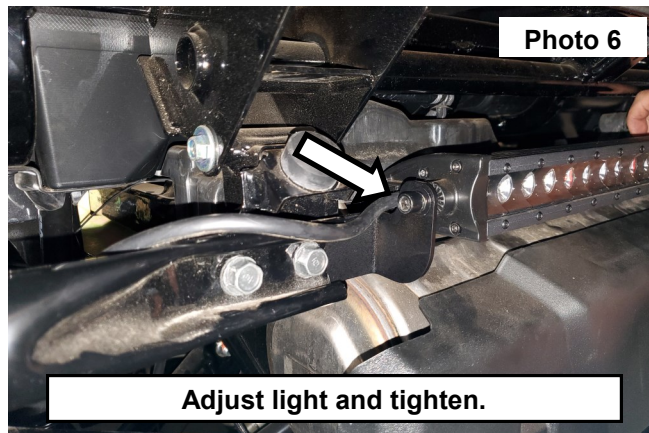
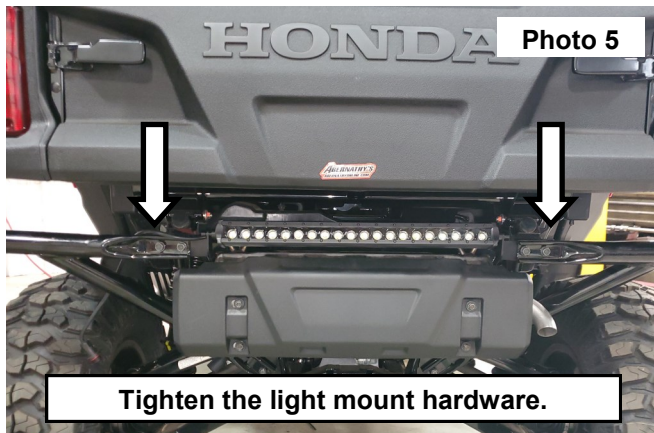
1. Locate the left and right side light brackets. **NOTE:** The brackets mounting holes are to the top side of the bracket for installation. See Photo 1.
2. If not cage equipped skip to step 4. Loosen the rear lower cage bolts on each side. Turn the bolts about 1/4" out to allow room for the mount to be installed. **DO NOT REMOVE BOLTS ONLY LOOSEN.**



3. Pull the left side cage out by hand to allow the bracket room to be installed behind the cage .
4. **NOTE:** If not cage equipped use the supplied (2) 10mm-1.25 x 20mm Hex Head Bolts and (2)10mm Flat washers on each side to install the bracket. Install the bracket with the light mounting hole to the top side of the bracket. **See Photo 3.**
5. Install the bracket allowing the slot in the bracket to seat against the bolt.
6. Repeat the process on the opposite side.
7. Install the wiring harness using the instructions supplied in the LED light bar kit.
8. Locate the supplied hardware and allen wrench in the LED light bar kit.
9. Connect the light bars wiring harness then install the light bar in-between the brackets using the supplied hardware. **See Photo 4.**



10. Tighten the bolts in the light bracket mount on each side of the light. **See Photo 5.**
11. Set the desired angle of the light and tighten the hardware using the supplied allen wrench. **See Photo 6.**



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