



WARNING: This product contains a chemical known to the State of California to cause Cancer and Reproductive Harm. For more information, go to www.P65Warnings.ca.gov.

FULL SIZE PICKUP BED STORAGE TRAY WITH LID

Congratulations on your purchase of the Rough Country Bed Storage Tray. The Bed Storage Tray gives you a place to store loose items and clutter, and ultimately help keep your vehicle organized.

PLEASE READ: Truck bed must be free of debris and items prior to installation of Bed Storage Tray.



INCLUDED IN HARDWARE KIT:

1.



6mm-1.0 Bolt
12 pcs

2.



6mm Flat Washer
24 pcs

3.



6mm Nylock Nut
12 pcs

4.



Lid Strap
2 pcs

5.



Carabiner
2 pcs

6.



Ratchet Strap
2 pcs

TOOLS FOR EASY INSTALLATION:

4mm Hex Key
10mm Socket
Crescent Wrench
Tape Measure
Grease Pencil
Drill with 5/16" Bit
Bungee Cords (optional)
Padlocks (optional)



BED STORAGE TRAY LID ASSEMBLY



Place Bed Storage Tray on a level surface. Position Lid over tray.



Place a supplied 6mm Flat Washer over a supplied 6mm-1.0 Bolt.



Fold the Lid hinge down against rear of Bed Storage Tray and note 8 hole locations that will need to align with holes in back of Bed Storage Tray.



Prop open Lid and insert Bolt/Washer Combo through a slotted hole inside of Bed Storage Tray and into hole in Lid Hinge.



Slide another supplied 6mm Washer onto back of Bolt, then start a supplied 6mm Nylock Nut. Do not tighten any nuts yet.



Repeat Steps 2-5 for 7 more holes along Lid Hinge at areas shown (8 total).



Once all Bolts are inserted and captured with a Nylock Nut, use a 4mm Hex Key and a 10mm Socket to tighten all hardware (the lid will need to be propped open for this step).



Place a supplied 6mm Flat Washer over a supplied 6mm-1.0 Bolt.



From outside of Lid, insert a Bolt/Washer Combo through the hole located in the side of the Lid as shown.

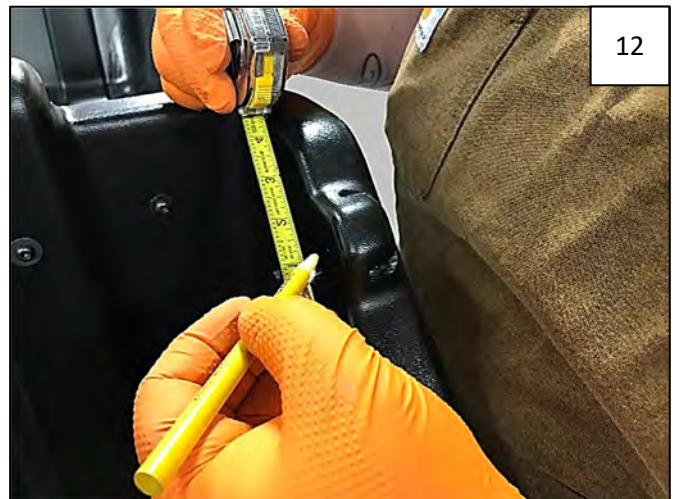


Slide one end of supplied Lid Strap over end of Bolt inside of Lid.

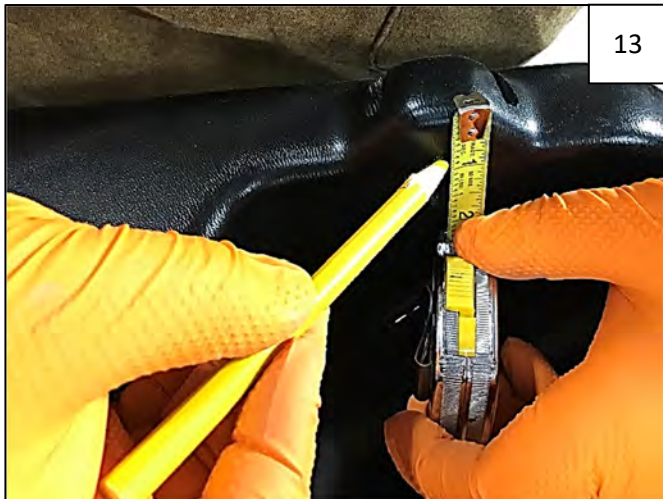


Slide another supplied 6mm Washer over grommet onto back of Bolt, then install a supplied 6mm Nylock Nut using a 10mm socket and 4mm Hex Key.

Repeat Steps 8-11 for other end of Lid.

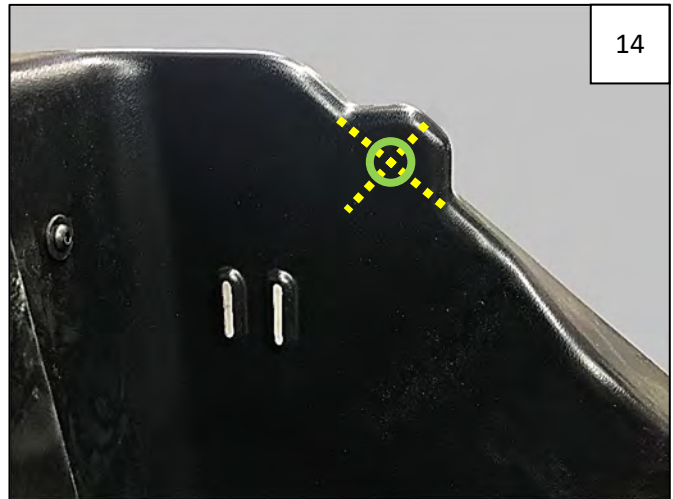


Moving to the Bed Storage Tray, use a tape measure to measure from radius to radius across the inner face of the upper tie-down boss at the side of the Tray (full measurement is 2.5"). Using a grease pencil, make a mark at 1.25" in (center of boss).



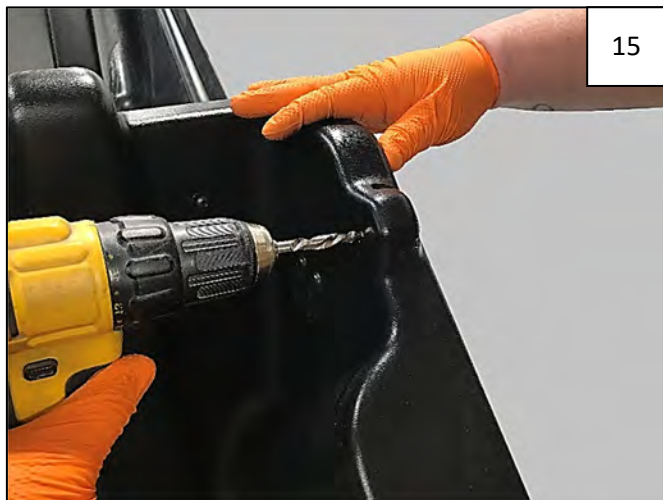
13

Measure down 1" from top of upper tie-down boss and make a mark that intersects with mark made in Step 12.



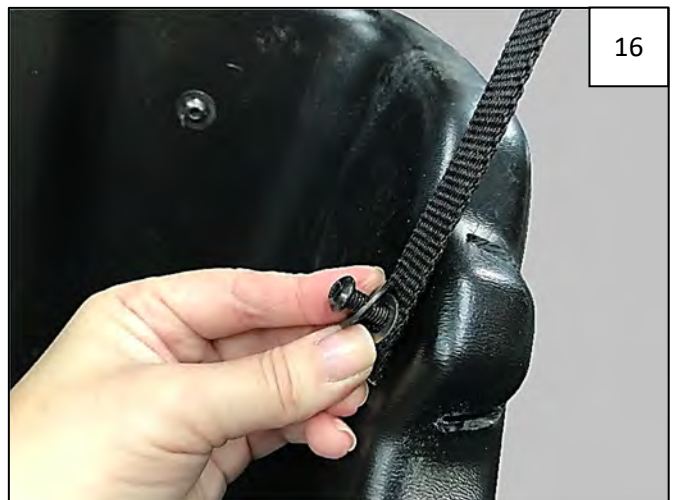
14

Marked drill location should be centered in upper tie-down boss as shown.



15

Using a drill with a 5/16" bit, drill a hole on center of intersecting marks.



16

From the *inside* of the Tray, install another Bolt/Washer Combo through the hole in the other end of the Lid Strap and into hole in the side of the Tray.



17

Slide another supplied 6mm Washer over back of Bolt on the outside of the Tray, then install a supplied 6mm Nylock Nut using a Crescent Wrench and 4mm Hex Key.

Repeat Steps 12-17 for other end of Tray.



PLEASE NOTE: The Bed Storage Tray with the Lid installed will be top heavy – when the Lid is open, make sure the Tray is fully supported to prevent falls, damage, or injury.



BED STORAGE TRAY INSTALLATION



18

Pull down tail gate. Place Bed Storage Tray with Lid in bed, edge of tray aligning with edge of tail gate.



19

There are two pairs of slots on each end of the Bed Storage Tray. Locate the tie down nearest either the upper or lower pairs of slots – tie-down locations will vary by vehicle make and model.



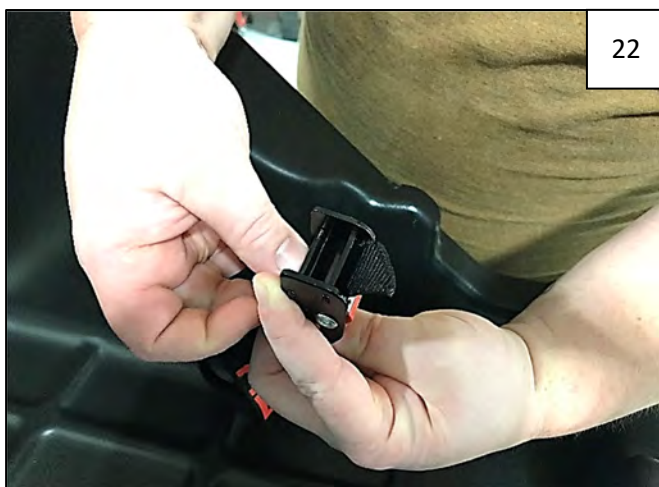
20

With Lid open, insert the end of a supplied Ratchet Strap through one of the slots from the inside of the Bed Storage Tray, so that the buckle end of the strap is easily reached.



21

Clip a supplied Carabiner through the tie-down you have selected, then thread the Ratchet Strap through the Carabiner. This will make it easy to remove the Tray when you need the bed.



22

Feed the end of the Ratchet Strap through the other slot and into the buckle.



23

Position the Bed Storage Tray where you would like it in the bed/tail gate.



24

Tighten Ratchet Straps while keeping Bed Storage Tray in position.



25

Use formed in features/slots around perimeter of Bed Storage Tray to hang bags and store many items in bed.



26

Use bungee cords (not provided) to secure items being stored in tray. Insert hooks through slots around perimeter of Bed Storage Tray.



27

Criss-cross bungee cords to secure items.



28

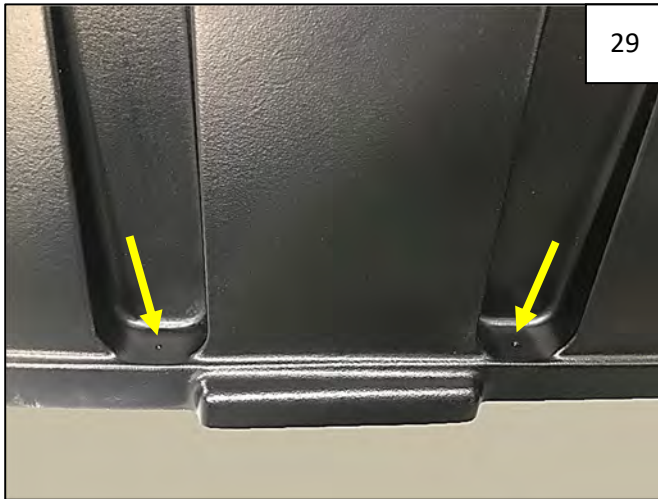
Slide tray back to close tail gate – tightened straps will keep tray from moving further into bed. Close Lid.



OPTIONAL - FOR INSTALLING AFTERMARKET PADLOCKS IN BED STORAGE TRAY WITH LID (PADLOCKS NOT INCLUDED)



PLEASE NOTE: Install padlocks prior to installation in truck bed.



There are two molded-in dimples in Lid as shown.



Gripping both Lid and Tray firmly, use a drill slightly larger than the diameter of your padlocks to drill holes through both Lid and Bed Storage Tray.



Insert a padlock (at least 1" shank width, 2" shank length) through holes to secure. Install padlocks with locks facing up for ease of locking and clearance at underside of Bed Storage Tray.