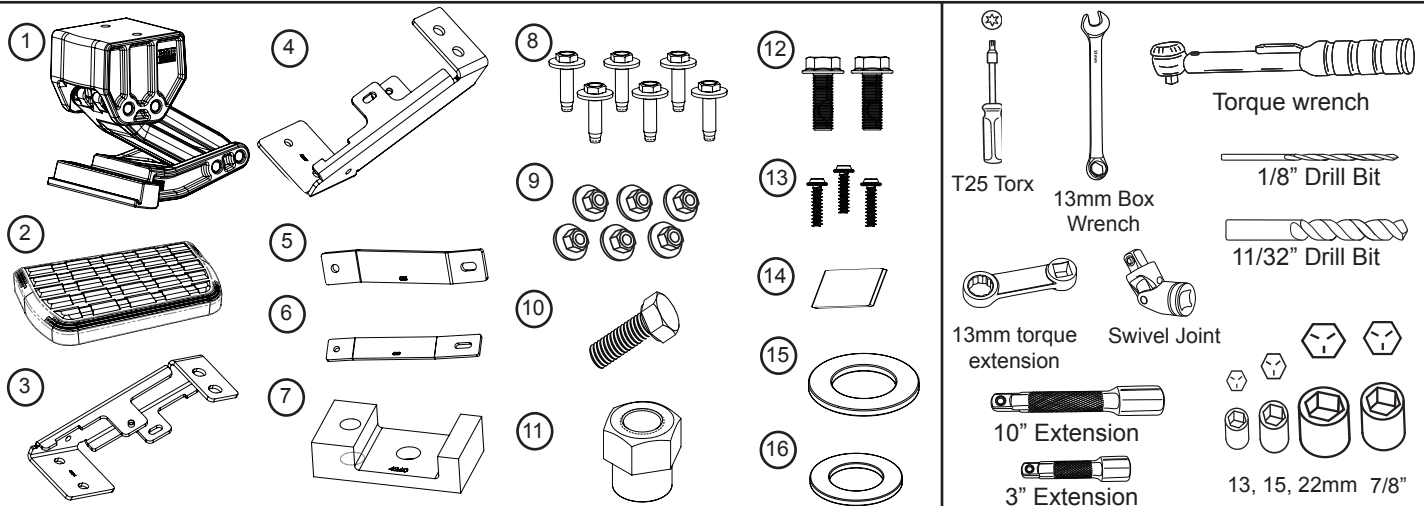


APPLICATION

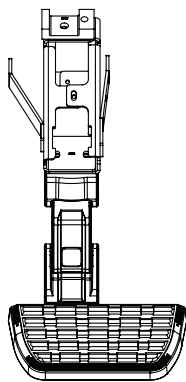
Ford Super Duty

2017 - 2019

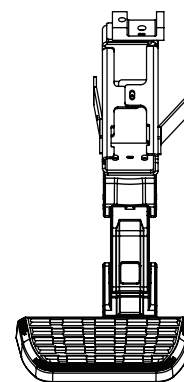
F-250/350 (Fits all Beds /Cabs)



Brackets must be configured for Passenger or Driver-Side as shown below:



Driver-Side Orientation



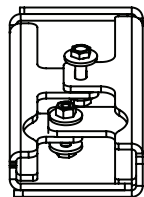
Passenger-Side Orientation

1

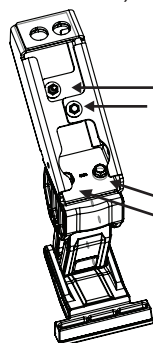
Assemble bracket as shown in the next three steps.

Note: Driver side shown. Rotate frame spacer 180° for passenger side.

(See image in step 1 for passenger orientation).

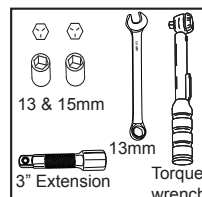


A. Install brackets (3 & 4) with bolts (8) and nuts (9), leave loose.

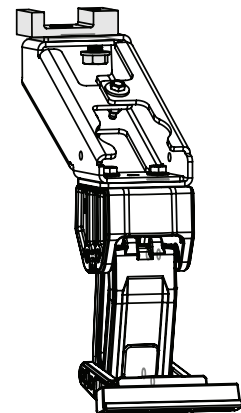


Torque bolts to 16 Ft-lbs.

Torque bolts to 20 Ft-lbs.



B. Install bracket to linkage, using supplied bolts (12). Hand tighten bolts then torque from steps A & B. See above for torque spec.



C. Attach frame spacer to assembled bracket using bolt (10) and spacer (16), hand tighten. See orientation from step 1.

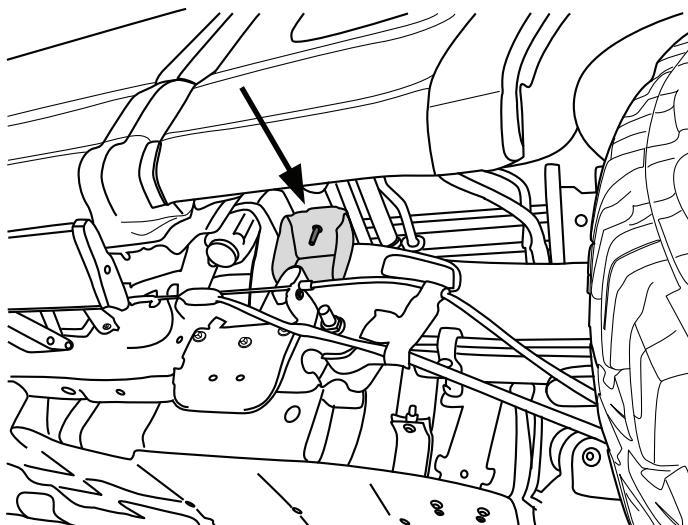
2

AMP RESEARCH TECH SUPPORT 1-888-983-2204 (Press 2) Monday - Friday, 7:00 AM - 5:00 PM PST

BedStep2™ is invented, designed, engineered and manufactured exclusively by AMP Research and may be covered by one of the following patents: 6,641,158; 6,830,257; 6,938,909; 7,055,839; 7,380,807; 7,398,985; 7,584,975. Made in USA © 2011 AMP Research

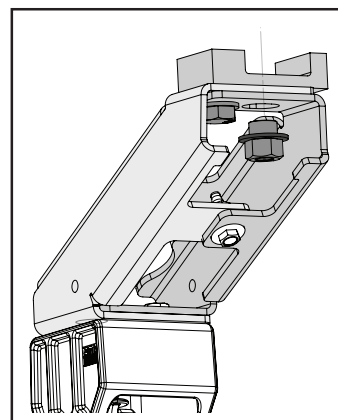
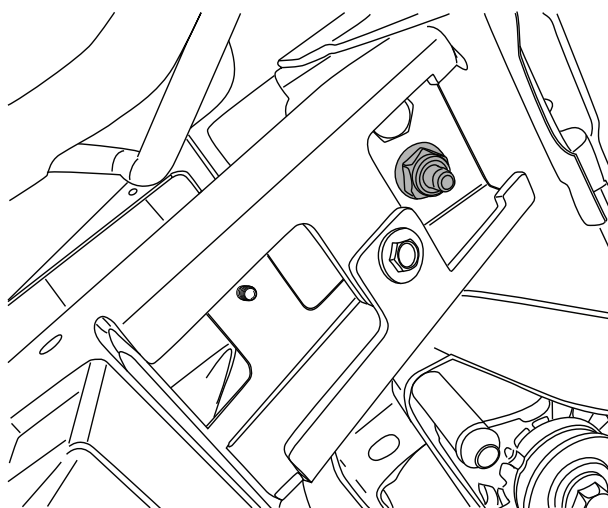
Three-year limited warranty. Professional installation is recommended.

Locate mounting point under front bed mount bolt. Bracket assembly will slide over bed stud.



3

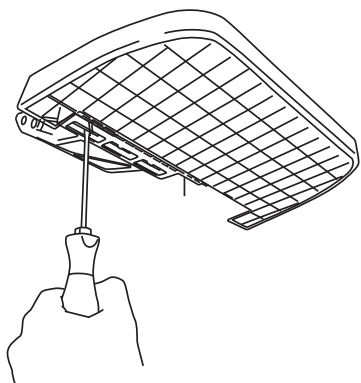
Snug Sleeve nut (11) with washer (15) to Bed Stud. Do not torque to allow for adjustment in next step. **Note:** Swivel joint may be necessary on short bed models if emergency brake cable bracket is in the way.



7/8,
22mm

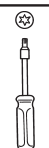
4

Offset the step pad to the rear position of the lower linkage assembly and secure using provided PT Screws (13). Tighten to 5 Ft-lbs using T25 Torx bit.



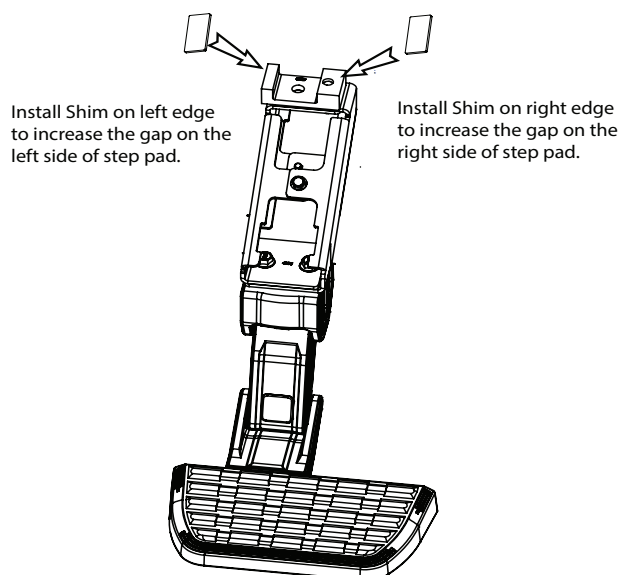
Adjust step pad to be in
line with fender .

5



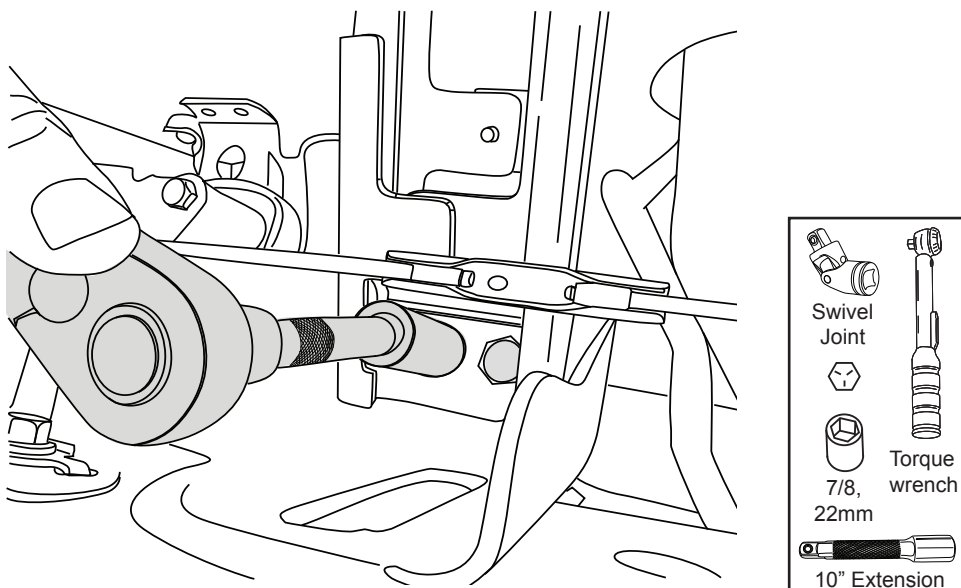
T25 Torx

Verify that step pad (2) is parallel to the bottom of the body line. A shim (14) is provided to level out step pad. See image for explanation.



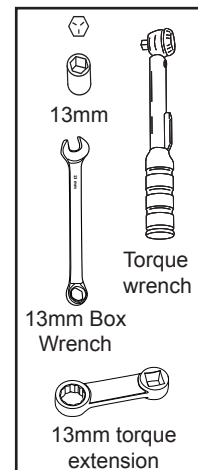
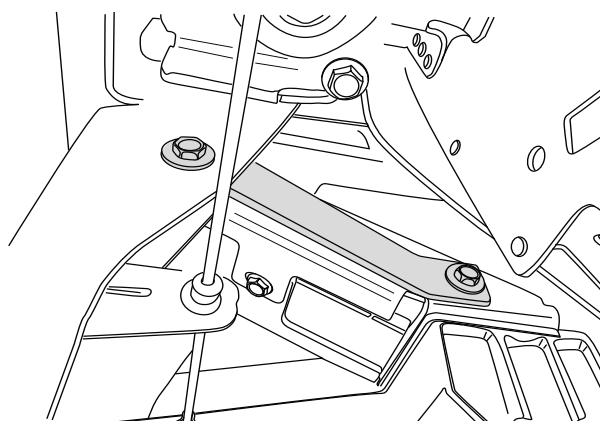
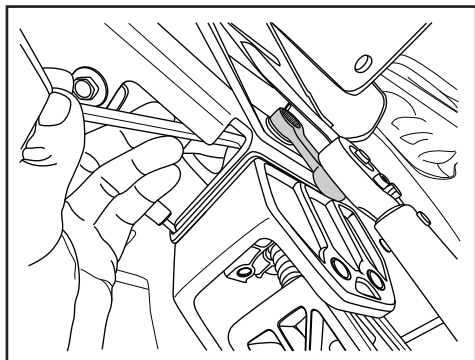
6

Torque both the Sleeve nut (11) and bolt (10) to 30 Ft-lbs.



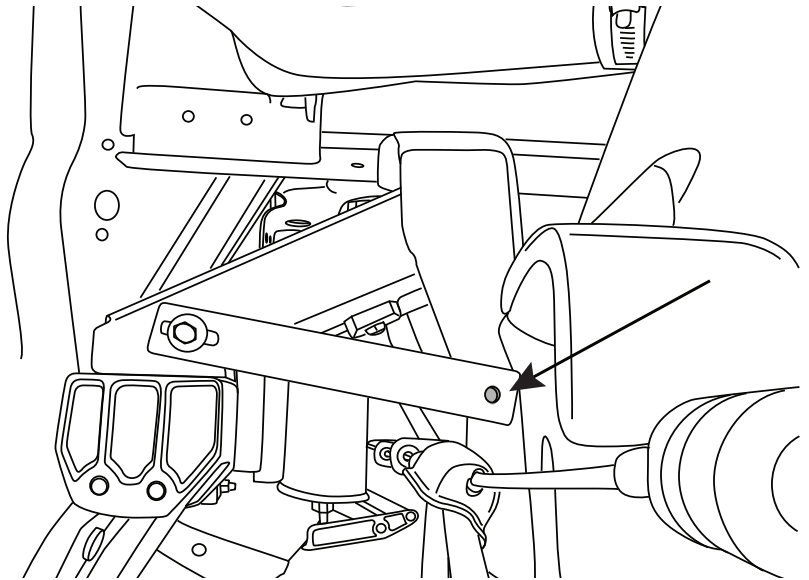
7

Install forward support bracket (5) using supplied M8 hardware (8) bolts and (9) nuts. Torque bolts to 16 Ft-lbs.



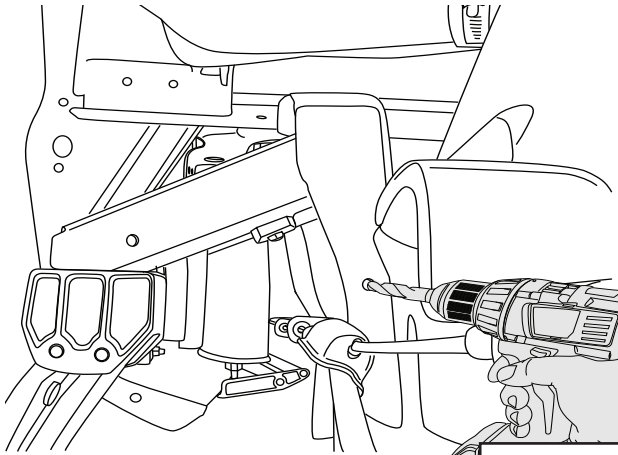
8

Attach rearward support bracket (6) using supplied M8 hardware (8) Bolts and (9) Nuts. Locate bracket as shown. Center punch hole using bracket as a guide as shown.



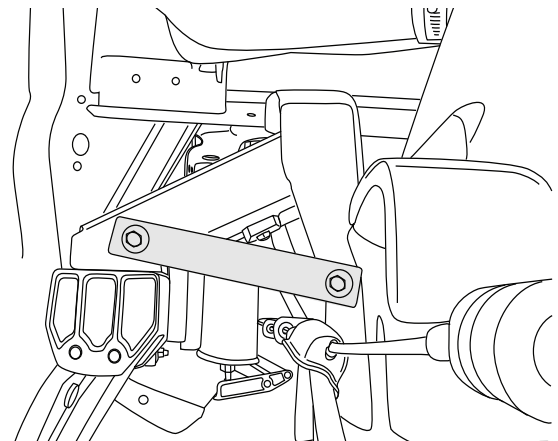
9

Remove bracket and pre drill hole using a 1/8" drill bit then drill to 11/32".



1/8" Drill Bit
11/32" Drill Bit

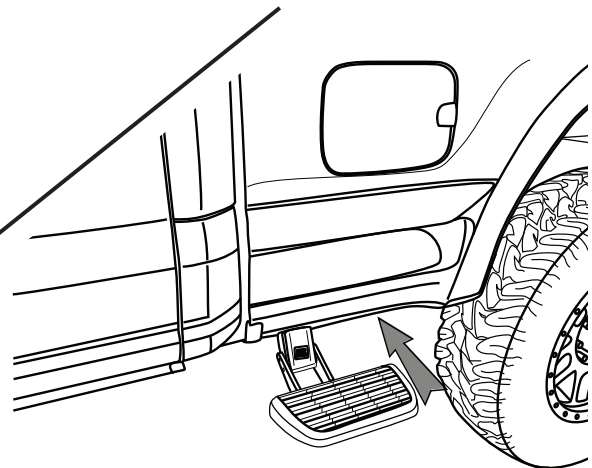
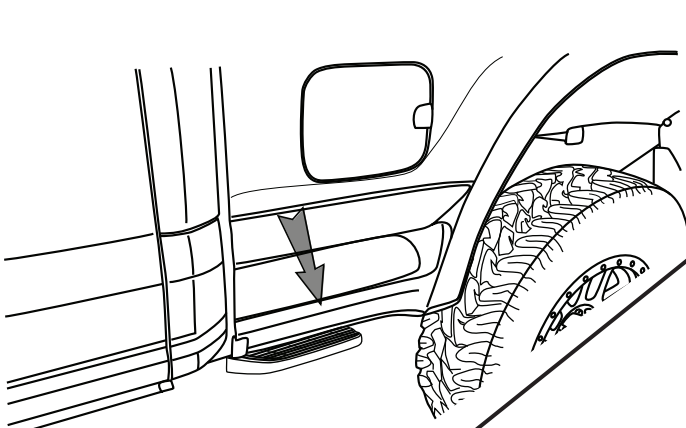
Install rearward support bracket (6) using supplied M8 Hardware(8) Bolts and (9) Nuts. Torque to 16 Ft-lbs.



11

10

To deploy the step, press down using your foot on the outside edge of the step pad.



To retract, gently kick up on the underside of the step pad.

12



BedStep

MADE IN USA ®

AMERICAN DESIGNED, ENGINEERED AND MANUFACTURED.

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- Ensure we have your purchase receipt and product info in our system which is required for warranty
- Faster and easier access to customer service and tech support in the unlikely event you need warranty or product support
- Registration helps us keep you up to date on product information and offers

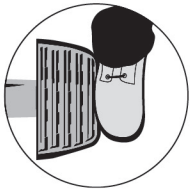
To view other Amp Research products that may be offered for your vehicle.

Please visit: www.amp-research.com

Rev 01.05.21



Congratulations on your purchase of the genuine AMP Research BedStep2™. Here's what you should know...



BEDSTEP2™ OPERATION

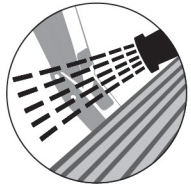
The AMP Research BedStep2™ is foot operated and deploys and retracts with a nudge of your foot. To deploy, press down using your foot, on the outside edge of the step pad.

Maximum load capacity of the deployed step pad is 300 lbs.

Always use appropriate hand holds when stepping up to or down from your truck's cargo bed.



To retract, gently kick up on the underside of the step pad.



MAINTENANCE TIPS - The stepping surface and linkage should be periodically washed with mild soap and water using a soft brush or sponge to dislodge any mud, dirt or accumulated road grime.

In severe driving conditions, pressure washing the linkage is strongly recommended.

Do not apply silicone spray, waxes or protectants like Armor All® to the stepping surfaces.

CAUTION! BEDSTEP2™ SHOULD ALWAYS BE STOWED IN THE RETRACTED POSITION WHEN DRIVING.

AMP RESEARCH LIMITED WARRANTY

AMP RESEARCH warrants this product to be free from defects in material and workmanship for THREE (3) YEARS FROM DATE OF PURCHASE, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair replacement of the product itself, or the repair or replacement of any component part thereof, found by the factory to be defective within the time period specified. The decision to repair or replace is wholly within the discretion of the manufacturer.

This warranty specifically excludes labor. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

FOR WARRANTY ISSUES WITH THIS PRODUCT PLEASE CALL AMP RESEARCH CUSTOMER SERVICE 1-888-983-2204

WARNING

Be sure to read and precisely follow the provided instructions when installing this product. Failure to do so could place the vehicle occupants in a potentially dangerous situation. After installing or reinstalling, re-check to insure that the product is properly installed.