



These instructions can be found in color and expandable at QA1.net

Technical Support Line: (952) 985-5675 Email: sales@QA1.net

**INSTALLATION INSTRUCTIONS**

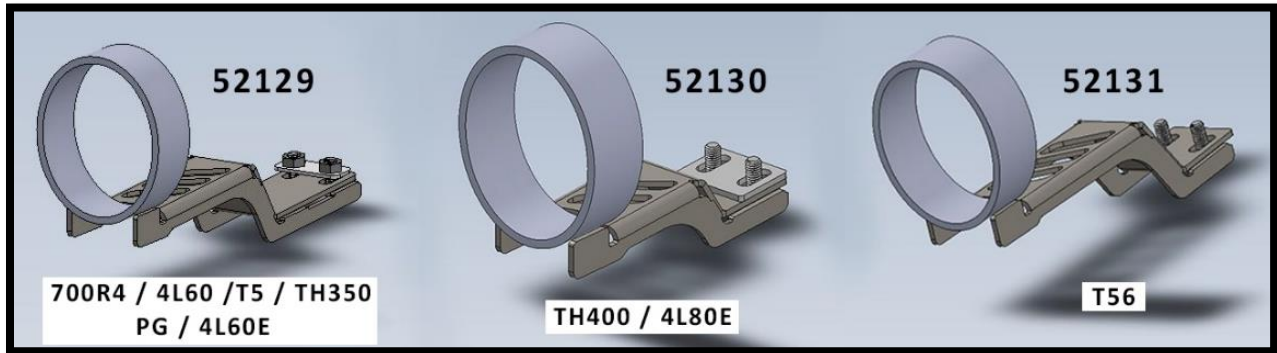
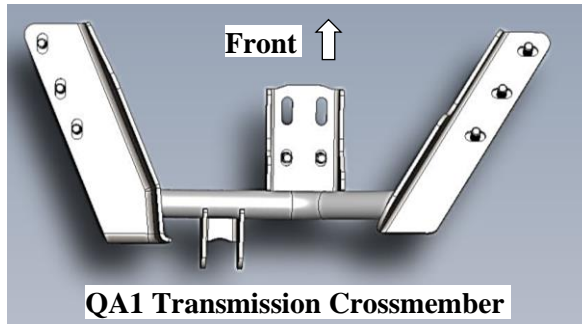
QA1 P/N 52129, 52130, 52131  
'82-'92 F-Body Driveshaft Loop

**TOOLS AND SUPPLIES REQUIRED**

- Floor Jack
- Jack Stands
- Ratchet & SAE Socket Set

**PRE INSTALLATION NOTES:**

This driveshaft loop was designed to work with the QA1 transmission crossmember and will not work with the factory transmission crossmember.



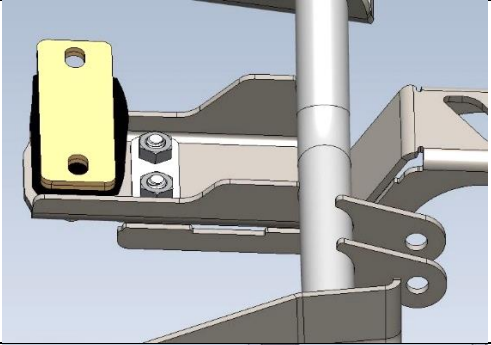
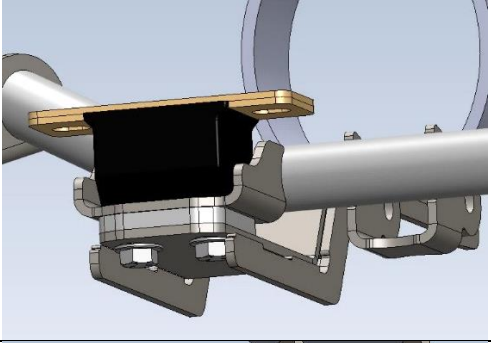
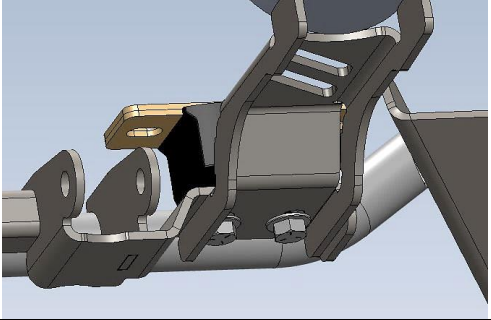
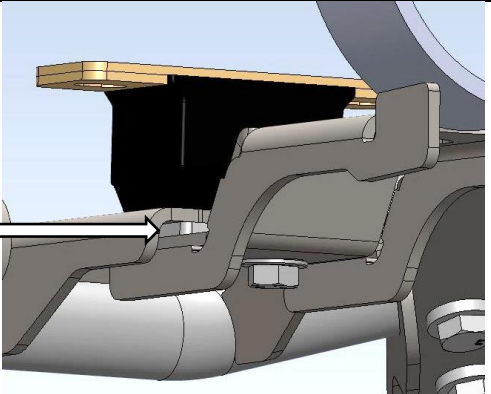
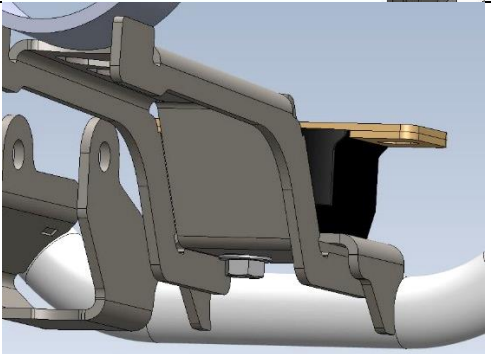
1. Raise the vehicle and support it with jack stands on a stable surface.
2. Mark the orientation of the rear u-joint to pinion before removing the driveshaft from the vehicle.

**NOTE:**

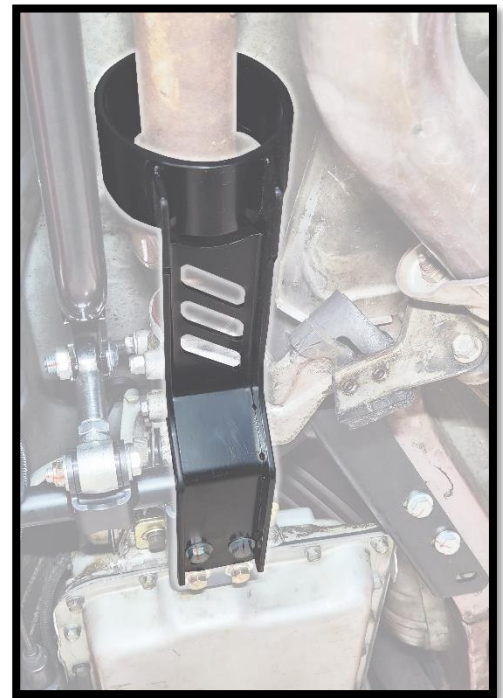
The hardware kit for this driveshaft loop comes with different lengths of bolts depending on the transmission being used.

QTY/KIT	DESCRIPTION	2ND DESCRIPTION	WHERE USED ON VEHICLE
2	BOLT, HEX, 7/16-14 X 1.250"	GRADE 5, CLEAR ZINC	4L60E MOUNT
2	BOLT, HEX, 7/16-14 X 1.0"	GRADE 5, CLEAR ZINC	700R4/T5/TH350/PG/TH400/T56/4L80E
2	WASHER, FLAT, 7/16" SAE, STEEL	.469" ID X .922" OD X .065", CLEAR ZINC	MOUNT WASHER

3. Mount the driveshaft loop to the QA1 transmission crossmember dependent on which transmission is being used (see chart below) with the included 7/16" hardware and one washer per connection.

TRANSMISSION BEING USED	BOLT LENGTH AND POSITION	PHOTO
<b>700R4/4L60/T5/TH350/PG</b>	1" bolt length, rear slots, with nut plate on top.	
<b>4L60E</b>	1.25" bolt length, directly into the transmission mount with 5/16" spacer plate between loop and crossmember.	
<b>TH400</b>	1" bolt length, directly into the transmission mount	
<b>4L80E</b>	1" bolt length, directly into the transmission mount with 3/16" spacer between loop and crossmember	
<b>T56</b>	1" bolt length, directly into the transmission mount.	

4. Reinstall the driveshaft.
5. Using the slotted holes of the driveshaft loop, adjust the loop for clearance before torquing the two 7/16" bolts to 49 lb. ft. NHRA tech inspectors will require the front of the loop to be within 6" of the front u-joint.
6. Double check all work. It's a basic and overlooked practice that distinguishes the most effective builders from the rest.



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READ ALL INSTRUCTIONS CAREFULLY AND THOROUGHLY PRIOR TO STARTING INSTALLATION. PRODUCTS THAT HAVE BEEN INSTALLED ARE NOT ELIGIBLE FOR RETURN. USE THE PROPER JACKING LOCATIONS. DEATH OR SERIOUS INJURY CAN RESULT IF INSTRUCTIONS ARE NOT CORRECTLY FOLLOWED. A GOOD CHASSIS MANUAL, AVAILABLE AT YOUR LOCAL PARTS STORE, MAY ALSO AID IN YOUR INSTALLATION.

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