



Technical Support Line: (952) 985-5675 Email: Info@QA1.net

INSTALLATION INSTRUCTIONS
88-98 C1500 FRONT SWAY BAR
P/N 52867

TOOLS AND SUPPLIES REQUIRED

- Floor Jack
- Jack Stands
- SAE Wrench Set
- Ratchet & SAE Socket Set

PRE-INSTALLATION NOTES:

This sway bar was not designed to work with the factory lower control arms.

INSTALLATION:

1. Mount the sway bar to the original sway bar frame mounts using the provided bushings, bushing locator tabs, and 3/8" hardware. Center the sway to the frame and torque to 30 lb. ft. **(Figure 1)**
2. Install the 1/2" right hand thread jam nuts onto right hand thread rod ends (#10) and thread into the anodized red adjustment sleeve (#8). Do the same on the left hand thread side of the adjuster sleeve with left hand thread jam nut on left hand thread rod end. Thread rod ends all the way into the adjustment sleeve. **(Figure 2)**

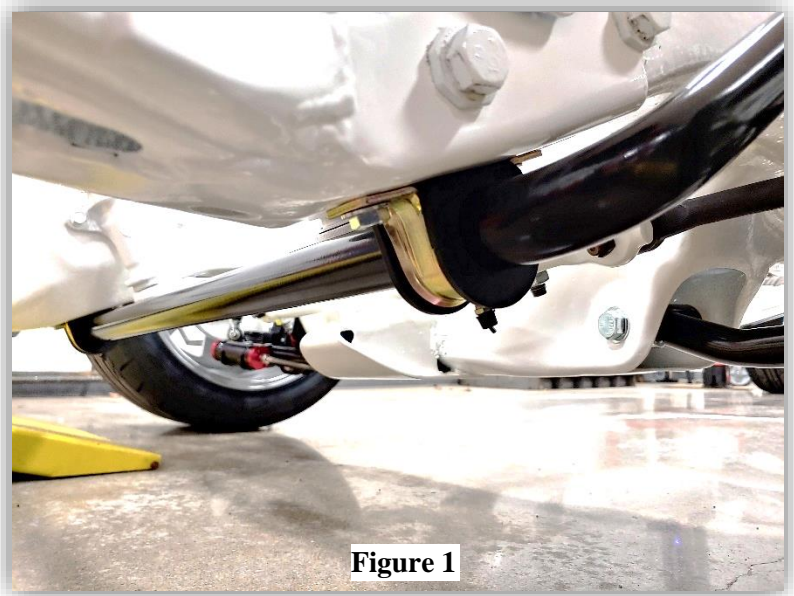


Figure 1

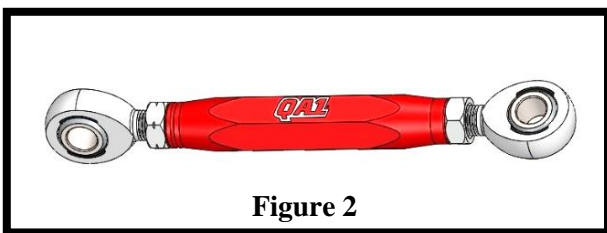


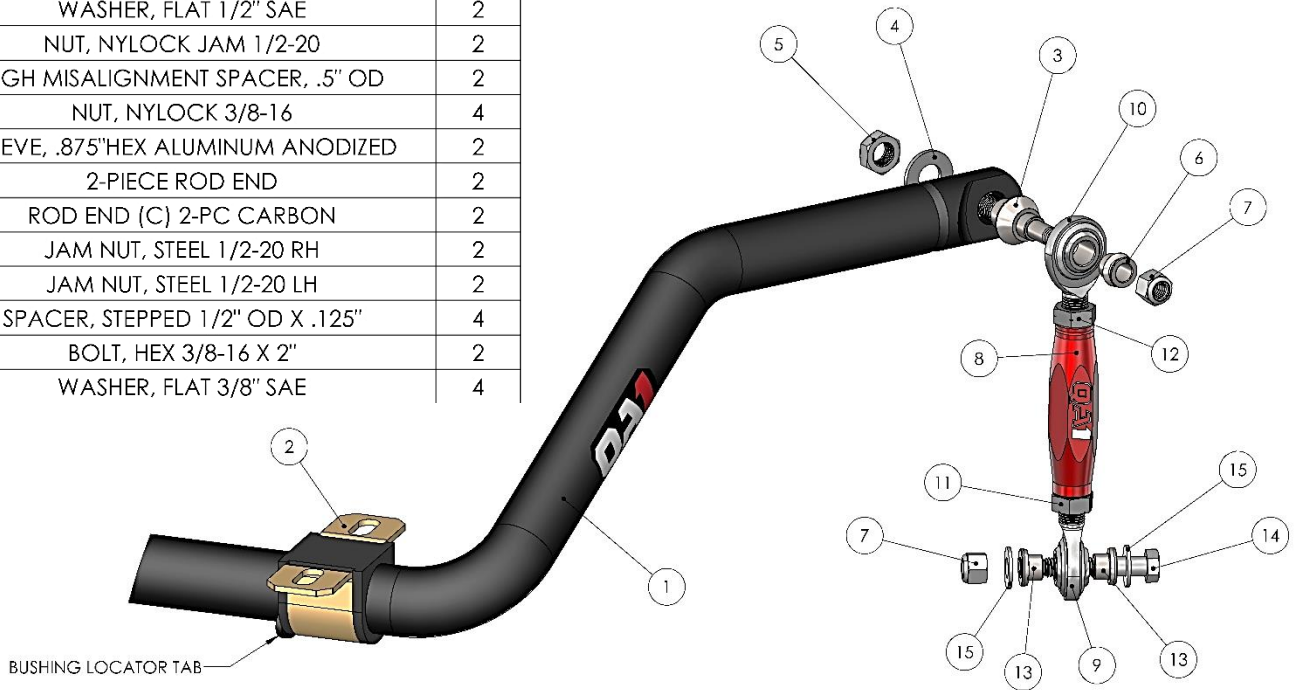
Figure 2

3. Attach the sway bar to the adjuster link using the specialty high misalignment stud (#3) with 1/2" washer and nylock nut on the sway bar side. The end link should be attached outboard of the sway bar on each side. **(Figure 3)** Attach the link side using high misalignment spacer (#6) and a 3/8" nylock nut. Torque connection to 31 lb. ft.
4. Install two stepped spacers (#13) into the rod end on the control arm side of the linkage and install onto the lower control arm using 3/8" x 2" bolt, two washers (outside of the tabs), and nylock nut.



Figure 1

BALLOON #	DESCRIPTION	QTY.
1	SWAY BAR, FRONT 1 3/8", BLACK	1
2	BUSHING, SWAY BAR FRAME MOUNT 1-1/4"	2
3	HIGH MISALIGNMENT STUD	2
4	WASHER, FLAT 1/2" SAE	2
5	NUT, NYLOCK JAM 1/2-20	2
6	HIGH MISALIGNMENT SPACER, .5" OD	2
7	NUT, NYLOCK 3/8-16	4
8	SLEEVE, .875" HEX ALUMINUM ANODIZED	2
9	2-PIECE ROD END	2
10	ROD END (C) 2-PC CARBON	2
11	JAM NUT, STEEL 1/2-20 RH	2
12	JAM NUT, STEEL 1/2-20 LH	2
13	SPACER, STEPPED 1/2" OD X .125"	4
14	BOLT, HEX 3/8-16 X 2"	2
15	WASHER, FLAT 3/8" SAE	4



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READ ALL INSTRUCTIONS CAREFULLY AND THOROUGHLY PRIOR TO STARTING INSTALLATION. PRODUCTS THAT HAVE BEEN INSTALLED ARE NOT ELIGIBLE FOR RETURN. USE THE PROPER JACKING LOCATIONS. DEATH OR SERIOUS INJURY CAN RESULT IF INSTRUCTIONS ARE NOT CORRECTLY FOLLOWED. A GOOD CHASSIS MANUAL, AVAILABLE AT YOUR LOCAL PARTS STORE, MAY ALSO AID IN YOUR INSTALLATION.

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