

Head Office: ARB Corporation Ltd Postal Address: PO Box 105, Kilsyth 3137 Australia Street Address: 42-44 Garden Street Kilsyth, Victoria 3137 Australia

Tel: +61 3 9761 6622 • Fax: +61 3 9761 6807

http://www.arb.com.au ABN 31 006 708 756

# FK76 HEAVY DUTY SWAY BAR FITTING KIT TO SUIT TOYOTA 78 & 79 SERIES GXL MODELS

### KIT CONTENTS

DESCRIPTION	QTY.
SWAY BAR SADDLE	2
SWAY BAR LINK DROPPER BRACKET	2
BOLT M8X25 GR8.8 BZ	10
WASHER FLAT M8 BZ	10
WASHER SPRING M8 BZ	10
NUT PLATE M8	4

# **TOOLS REQUIRED**

TROLLEY JACK	AXLE STANDS
METRIC SOCKET SET	METRIC SPANNER SET
TORQUE WRENCH	ALLEN KEYS
THREAD LOCK	

## **OPTIONAL TOOLS**

RATTLE GUN	VEHICLE HOIST
RATCHET RING SPANNERS	

#### FITTING PROCEDURE



1. FIT THE HEAVY DUTY SWAY BAR DROPPER BRACKETS USING THE M8 **BOLTS, SPRING & FLAT WASHERS** PROVIDED.

IF M8 THREADS IN CHASSIS ARE MISSING USE OPTIONAL M8 NUT PLATES BY INSERTING DOWN INSIDE THE CHASSIS AND ALIGN TO FIX M8 BOLTS. DISCARD IF NOT REQUIRED.

**TORQUE TO 25 N.M** 

3789236 1 20/12/2016



Head Office: ARB Corporation Ltd Postal Address: PO Box 105, Kilsyth 3137 Australia Street Address: 42-44 Garden Street Kilsyth, Victoria 3137 Australia

Tel: +61 3 9761 6622 • Fax: +61 3 9761 6807

http://www.arb.com.au ABN 31 006 708 756



2. FIT THE SWAY BAR LINKS TO THE SWAY BAR AS SHOWN.



3. CONNECT THE SWAY BAR LINKS TO THE DROPPER BRACKETS ALLOWING THE SWAY BAR TO HANG UNDER THE VEHICLE. TIGHTEN UNTIL NUT BOTTOMS OUT.



- 4. LOOSELY FIT THE SWAY BAR TO THE AXLE MOUNT BRACKETS USING SADDLES AS SHOWN. APPLY GREASE BETWEEN THE BUSH AND THE BAR.
- 5. TORQUE M8 BOLTS TO 25N.M
- 6. TORQUE THE LINK SWAYBAR **CONNECTION BOLT TO 40N.M**
- 7. IMPORTANT NOTE: TORQUE ALL BOLTS BEFORE TEST DRIVING VEHICLE.