



## Ford/Lincoln 1997-2002

Visit [MetraOnline.com](http://MetraOnline.com) for more detailed information about the product and up-to-date vehicle specific applications

### KIT FEATURES

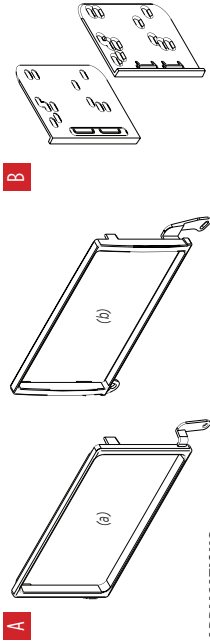
- ISO DDIN radio provision

### Attention!

- Major sub dash modifications are necessary to use this dash kit. You will need to trim the sub dash to gain suitable depth and height.

### KIT COMPONENTS

- A) ISO DDIN trim plates (qty. 2) • B) ISO DDIN radio brackets



### APPLICATIONS

Ford	Lincoln
Expedition	Blackwood
F-150	Navigator
1997-2002	2002
1997-2003	1997-2002

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### WIRING & ANTENNA CONNECTIONS (sold separately)

Wiring Harness:

- 70-1770 • 70-1771 • 70-5519 • 70-5603 • 70-5701

Antenna Adapter:

- Not required

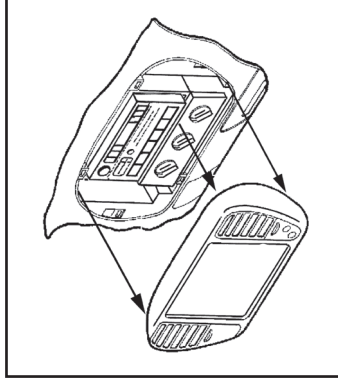
### TOOLS REQUIRED

- Dremel or cutting tool • Panel removal tool
- 9/32" socket wrench
- Metra 86-5618 radio removal keys

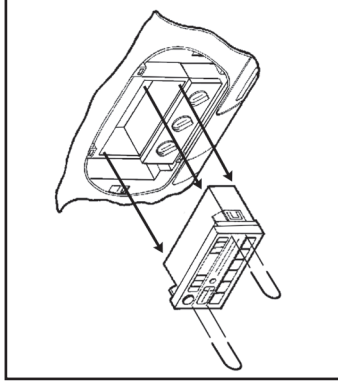
**Attention!** Let the vehicle sit with the key out of the ignition for a few minutes before removing the factory radio. When testing the aftermarket equipment, ensure that all factory equipment is connected before cycling the key to ignition.

## DASH DISASSEMBLY

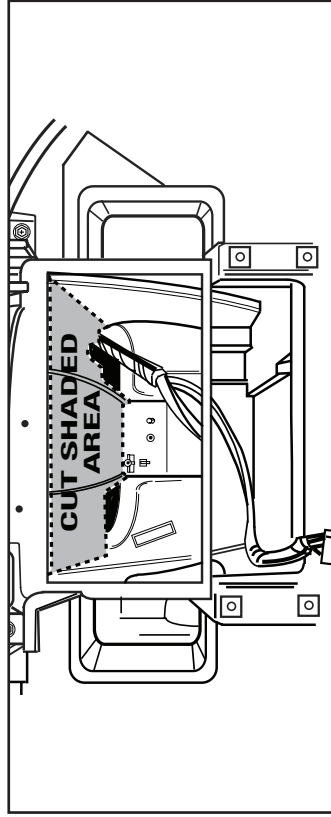
1. Unclip and remove the panel surrounding the radio. (Figure A)
2. Using the Metra 86-5618 radio removal keys, slide the radio out of the radio cavity. Unplug and remove the radio. (Figure B)
3. Cut and remove shaded area in the dash cavity to allow room for the aftermarket radio. Be careful not to cut into any wiring harnesses or electronic components. (Figure C)



(Figure A)



(Figure B)

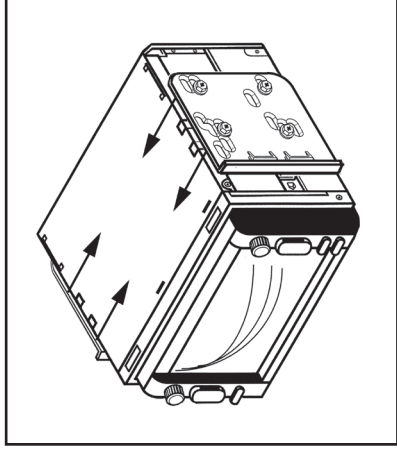


(Figure C)

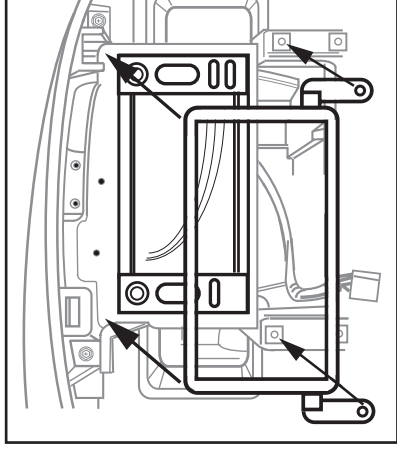
Continue to Kit Assembly

## KIT ASSEMBLY

1. Secure the **ISO DDIN brackets** to the radio using the screws supplied with the radio. (Figure A)
2. Locate the factory wiring harness and antenna connector in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Test the radio for proper operation.
3. Slide the radio assembly into the dash until it clicks into place. If any obstructions interfere with the radio, cut as needed to allow the radio to fit and snap in.
4. Remove the (2) upper 9/32" screws securing the climate controls. Attach the appropriate **ISO DDIN trim plate** onto the radio, then secure using the (2) factory climate control screws previously removed. (Figure B)
5. Clip the factory panel back on to complete the assembly.



(Figure A)



(Figure B)



**95-5818**  
INSTALLATION INSTRUCTIONS



If you are having difficulties with the installation of this product, contact our Tech Support line either by phone at **386-257-1187**, or email at **techsupport@metra-autosound.com**. Before doing so, look over the instruction booklet a second time and ensure that the installation was performed exactly as the instruction booklet is stated. Have the vehicle apart and ready to perform troubleshooting steps before contacting Metra/Axxess Tech Support.



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**Metra recommends MECP  
certified technicians**