[09.02.26]

TOYOTA LANDCRUISER 250 / LEXUS GX550 2024-2026 | 4-RUNNER 2025-2026
REAR TUBULAR LOWER TRAILING ARM KIT
PART# CAM-320053

980150

Always inspect your suspension after off-roading and at your routine service intervals. Use of products sold by Camburg Engineering is at the consumer's own risk. Proper installation and proper use of all products must be followed for optimal safety and performance. Installing most suspension products will raise the center of gravity of the vehicle and can increase the susceptibility to a rollover and alter the handling characteristics. Camburg Engineering products may void aspects of the vehicles warranty. Camburg Engineering reserves the right to change the design, material or specifications of any product without assuming any obligation to modify any product previously manufactured and without prior notice. Every effort has been made to avoid printing errors and specifications. By purchasing, installing and/or using these products you are accepting these stated conditions and accept all liability and responsibility.

Thanks for purchasing our rear lower trailing arm kit for your Toyota/Lexus. If you are not installing these yourself have a qualified shop do so. These trailing arms were designed to replace the OEM versions and work with suspension kits associated with using them. Check the parts list to make sure you have every component prior to installing. Camburg Engineering has made every attempt to insure you receive the highest quality components in the most complete manner. This is a guide to help you through the process with some recommended torque specs & notes. It's your responsibility to ensure parts are being installed correctly using the correct tools and procedures to the proper torque. For step-by-step instructions refer to a Toyota/Lexus Service manual.

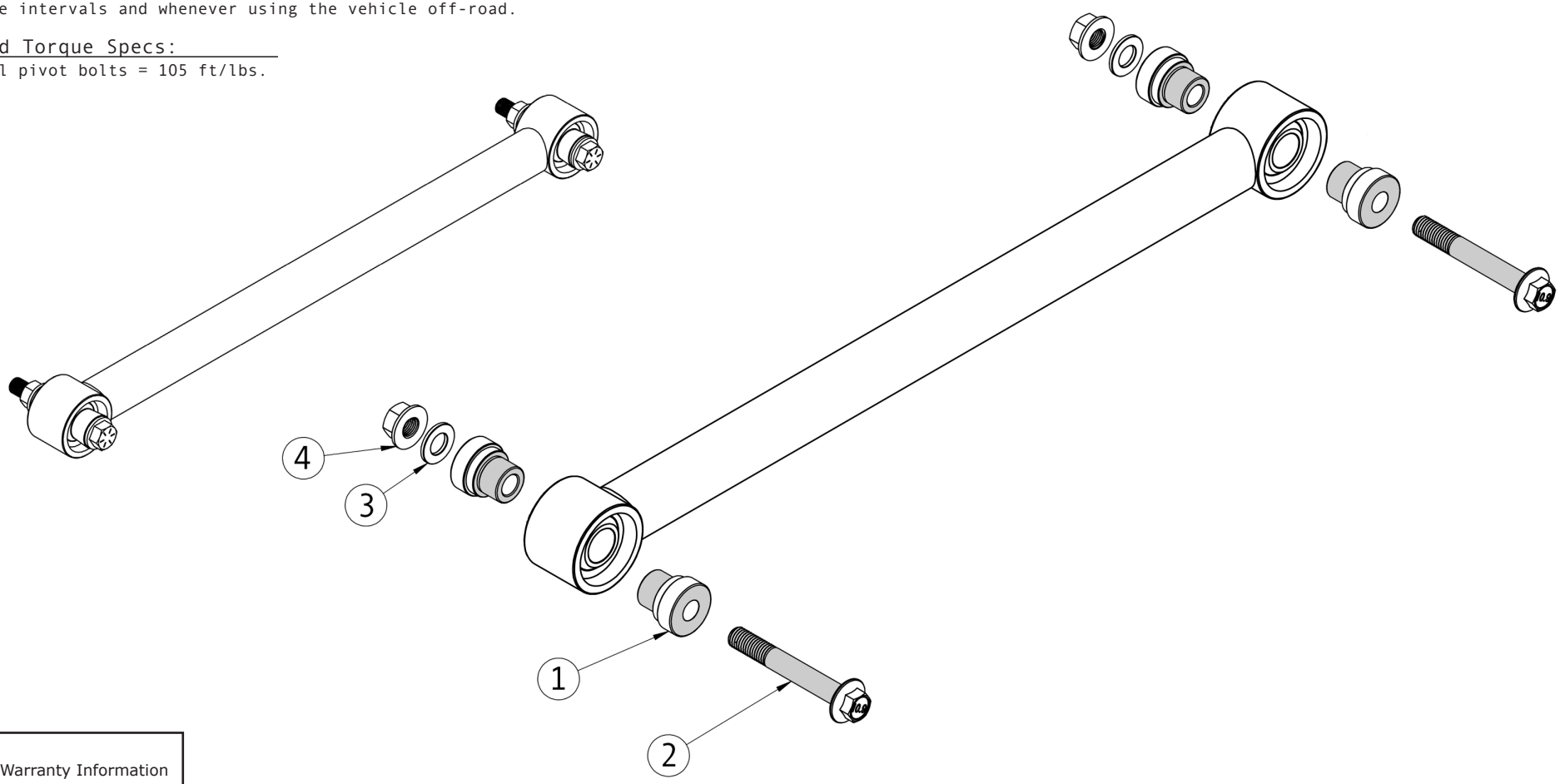
ID	DESCRIPTION	QTY
	REAR TUBE LOWER TRAILING ARMS	2
1	LOWER UNIBALL SPACERS	8
2	M14 x 1.5 x 100 FLANGED HEAD 10.9 HEX BOLT (ZINC)	4
3	M14 ROUND WASHER (ZINC)	4
4	M14 X 1.5 FLANGED NUT (ZINC)	4
	CAMBURG 8.5" STICKERS	4

Important Notes:

- Install the new bolts orientated with the head of the bolt to the outside.
- Apply anti-seize to uniball spacer surfaces (shaded gray in diagrams) as well as the shoulder of the pivot bolts.
- Use RED loctite on all fasteners > 1/4" dia.
- Use BLUE loctite on all fasteners < 1/4"dia.
- Inspect and re-torque all hardware and components after the first 500 miles, inspect at your scheduled maintenance intervals and whenever using the vehicle off-road.

Recommended Torque Specs:

- M14 uniball pivot bolts = 105 ft/lbs.



Warranty Information

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