[08.05.26]

TOYOTA TUNDRA 22-26 | SEQUOIA 23-26 | TACOMA/LC250/GX550 24-26 | 4-RUNNER 25-26
REAR BILLET UPPER TRAILING ARM KIT
PART# CAM-320050

980122

Always inspect your suspension after off-roading and at your routine service intervals. Use of products sold by Camburg Engineering is at the consumer's own risk. Proper installation and proper use of all products must be followed for optimal safety and performance. Installing most suspension products will raise the center of gravity of the vehicle and can increase the susceptibility to a rollover and alter the handling characteristics. Camburg Engineering products may void aspects of the vehicles warranty. Camburg Engineering reserves the right to change the design, material or specifications of any product without assuming any obligation to modify any product previously manufactured and without prior notice. Every effort has been made to avoid printing errors and specifications. By purchasing, installing and/or using these products you are accepting these stated conditions and accept all liability and responsibility.

Thanks for purchasing our rear upper trailing arm kit for your Toyota. If you are not installing these yourself have a qualified shop do so. These trailing arms were designed to replace the OEM versions and work with suspension kits associated with using them. Check the parts list to make sure you have every component prior to installing. Camburg Engineering has made every attempt to insure you receive the highest quality components in the most complete manner. This is a guide to help you through the process with some recommended torque specs & notes. It's your responsibility to ensure parts are being installed correctly using the correct tools and procedures to the proper torque. For step-by-step instructions refer to a Toyota service/repair manual.

Important Notes:

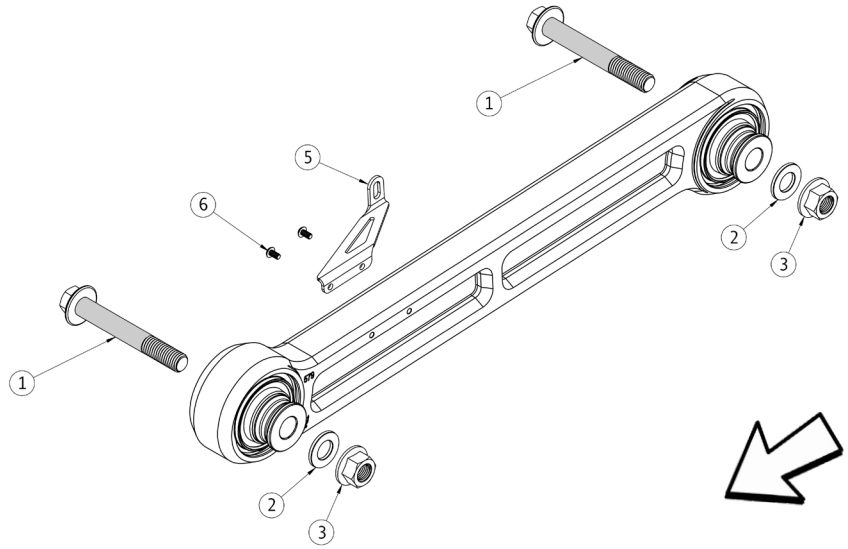
- Our NEW Camburg X-Pivot bushings are pre-lubed internally, fully assembled and maintenance free.
- For models equipped with air ride suspension and/or auto leveling headlights, carefully remove the position sensor ball stud from the OEM upper trailing arms. Lastly, you'll re-install onto the outside of the Camburg brackets. Disregard items 4, 5 & 6 if no sensors are present on your vehicle.
- The Tundra/Sequoia brackets are for driver and passenger sides. The 4-Runner/LC250/GX550 bracket is for the passenger side only.
- Install upper trailing arms with the position sensor location forward and the machined bird logos are upright.
- Install the supplied M14 bolts orientated with the head of the bolt to the outside.
- Apply anti-seize to the shoulder of all pivot bolts.
- Use RED loctite on all fasteners > 1/4" dia.
- Use BLUE loctite on all fasteners < 1/4"dia.
- Inspect and re-torque all hardware and components after the first 500 miles, inspect at your scheduled maintenance intervals and whenever using the vehicle off-road.

Recommended Torque Specs:

- All M14 pivot hardware = 105 ft/lbs.
- 8-32 torx screws (sensor bracket) = 20 in/lbs. (hand tight)

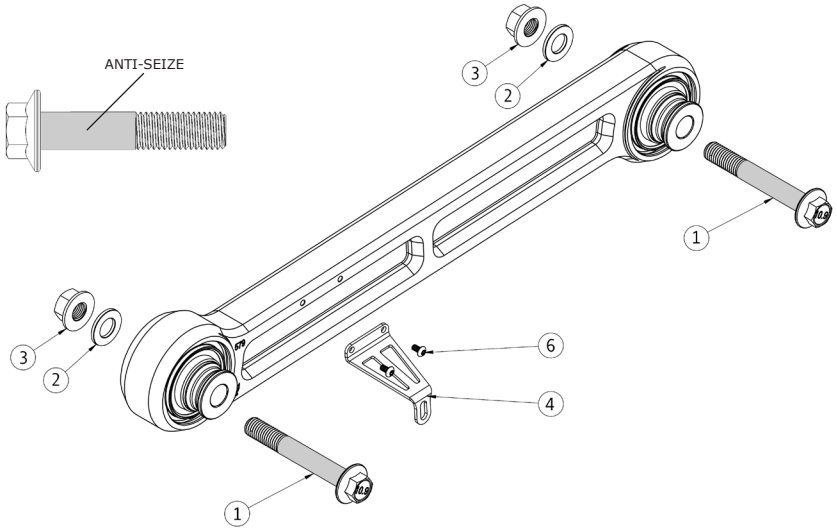
ID	DESCRIPTION	QTY
	REAR BILLET UPPER TRAILING ARMS	2
1	M14 X 1.5 X 100 ZINC FLANGED HEAD 10.9 HEX BOLTS	4
2	M14 ZINC ROUND WASHERS	4
3	M14 X 1.5 ZINC FLANGED NUTS	4
4	TUNDRA/SEQUOIA POSITION SENSOR BRACKETS	2
5	4-RUN/LC250/GX550 POSITION SENSOR BRACKET	1
6	8-32 X 5/16" STAINLESS BUTTON HEAD TORX SCREWS	4
	CAMBURG 8.5" STICKERS	4





PASSENGER-SIDE

FRONT



DRIVER-SIDE

Warranty Information

Scan or Click QR Code