

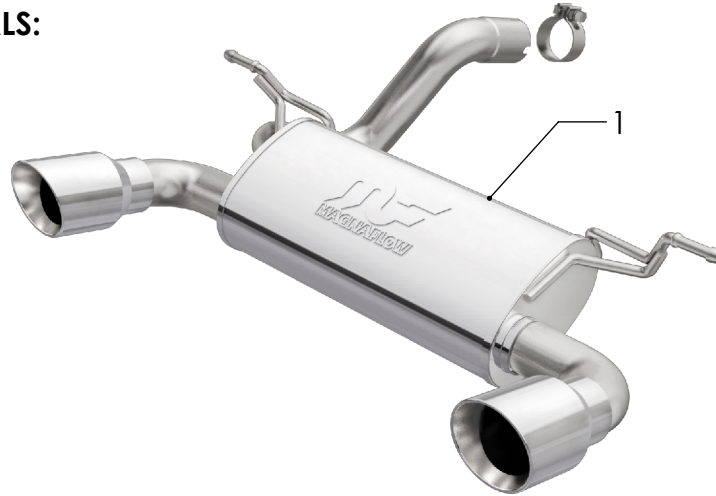


# INSTALLATION INSTRUCTIONS



2018 JEEP WRANGLER JL 3.6L | PART NO. 19385

## BILL OF MATERIALS:



1. MUFFLER ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1. [1] 2.50" Band Clamp

## SHOP SUPPLIES:

## MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool (Or Pry Bar)

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or V-band clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 70 in-lbs for V-band clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

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Step 1: To remove the OEM system first locate the clamp in front of the rear Muffler Assembly (located above the rear axle/sway bar) and loosen. With the Muffler supported extract the hangers from the rubber insulators and remove the muffler Assembly. Retain rubber insulators to be re-used in new installation.



Step 2: Begin installing the new system by attaching the Muffler Assembly inlet to the OE outlet using the supplied 2.50 clamp. Engage the welded hanger to the rubber insulator. Keep all clamps and fasteners loose until final adjustment



Step 3: Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of these instructions. Inspect all fasteners after 25-50 miles for operation and re-tighten if necessary.