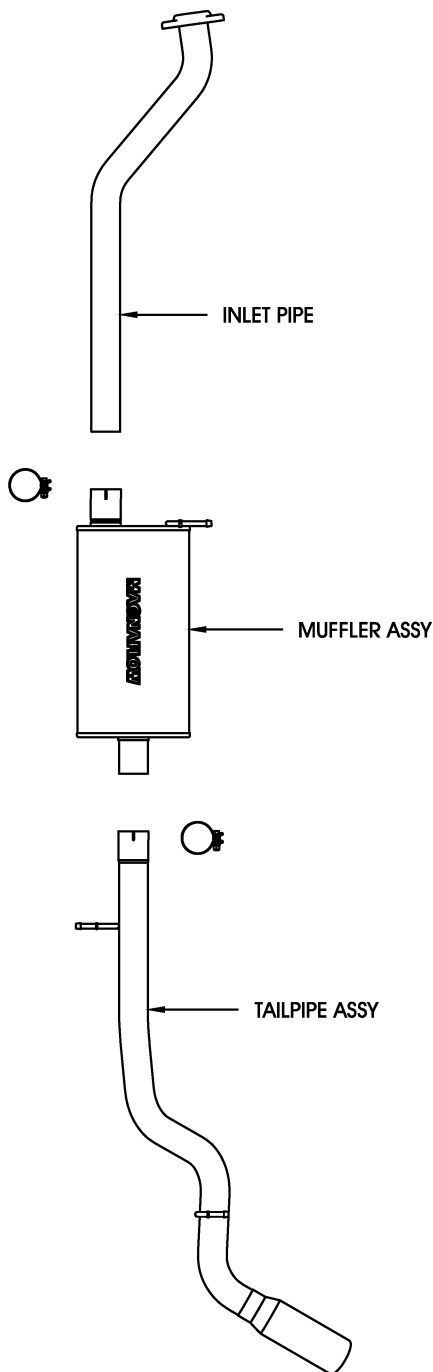


'99-'02 GMC/CHEVY SILVERADO/SIERRA 1500 - V6/V8, EXT. CAB SHORT BED



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents. Unbolt the front muffler extension from the catalytic converter at the 2-bolt flange. Do not discard the OEM fasteners, as they will be reused to mount the new system. Remove the exhaust from the OEM rubber insulators. Do not damage the OEM rubber insulators, as they will be reused to mount the new system.

Step 2: To begin installation, attach the new front extension pipe to the catalytic converter extension at the 2-bolt flange using the OEM fasteners. Leave all components loose for final adjustment of the complete system. Install the muffler by fitting the welded hanger into the OEM rubber insulator and by fitting it to the front extension pipe using a supplied 3" clamp. Install the tailpipe in the same fashion.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500