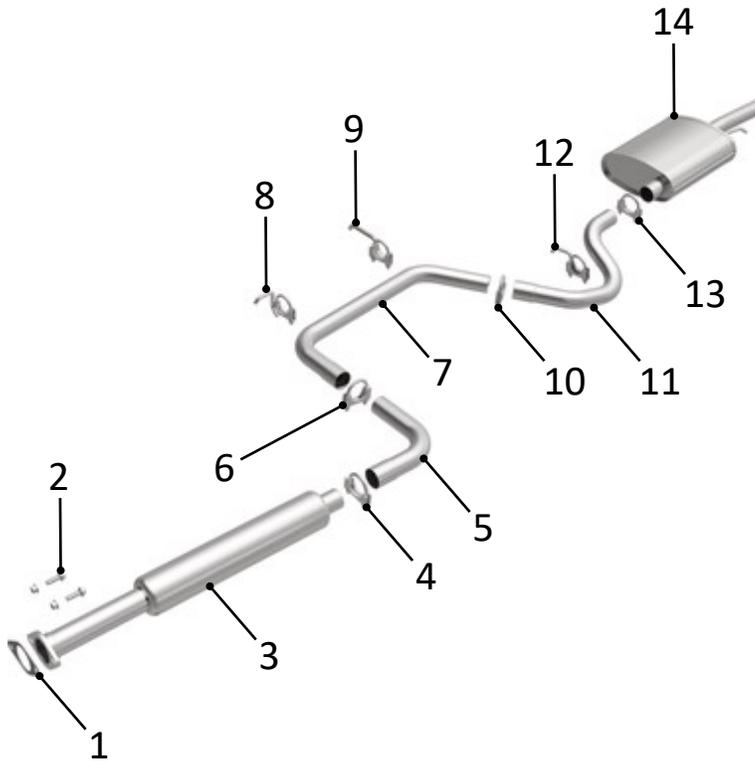


BRExhaust™

A **MAGNAFLOW** GROUP COMPANY

INSTALLATION INSTRUCTIONS | PART NO. 106-0199



STEP 1:

(Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust system. This will prevent electrical accidents and will reset the computer if it applies to the vehicle. Remove existing exhaust system from the vehicle. Only remove parts that will be replaced. Clean existing flange with a wire brush to ensure proper sealing.

STEP 2:

Attach [3] Resonator Assembly to existing exhaust with [1] Gasket and [2] Hardware.

STEP 3:

Connect [5] Pipe to [3] Resonator Assembly with [4] Clamp

STEP 4:

Depending on configuration, you will need to complete either STEP 4A or STEP 4B.

STEP 4A:

Attach [9] Clamp Assembly to [7] Pipe.

STEP 4B:

Attach [12] Clamp Assembly to [11] Pipe and [8] Clamp Assembly to [7] Pipe.

STEP 5:

Attach [7] Pipe to existing isolators and connect to [5] Pipe with [6] Clamp.

STEP 7:

Attach [11] Pipe to existing isolator and connect to [7] Pipe with [10] Clamp.

STEP 8:

Attach [14] Muffler Assembly to existing isolator and connect to [11] Pipe with [13] Clamp.

STEP 9:

Ensure new exhaust is not contacting any portion of the underbody of the vehicle or drivetrain.

STEP 10:

Tighten all clamps and bolts starting from rear of the vehicle. **(DO NOT EXCEED 30FT-LB WHEN TIGHTENING CLAMP AND CHECK ALL CLAMPS AFTER 50 MILES. RETIGHTEN IF NECESSARY)**

WARNING:

When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.



BRExhaust recommends professional installation

Technical Support: 1-800-631-7271

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