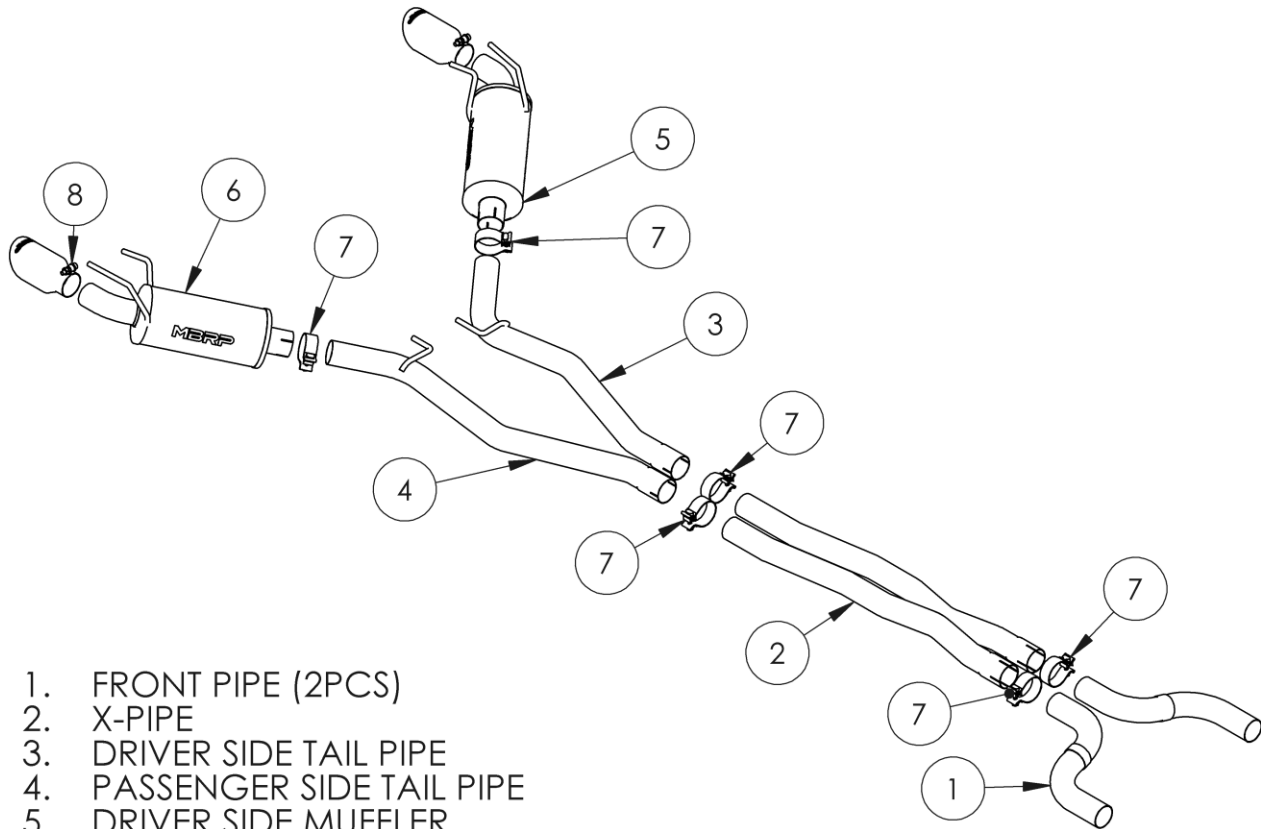


S7020

2010-2015 CAMARO, 3.6L (V6), CAT BACK
DUAL EXHAUST

MBRP®



1. FRONT PIPE (2PCS)
2. X-PIPE
3. DRIVER SIDE TAIL PIPE
4. PASSENGER SIDE TAIL PIPE
5. DRIVER SIDE MUFFLER
6. PASSENGER SIDE MUFFLER
7. 2 1/2" CLAMP (6 PCS)
8. EXHAUST TIP (2PCS)

Refer to this LOT NUMBER when contacting customer service: _____

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.



Figure 1

Removal of Stock System:



Figure 2

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.

2. Remove the factory cross-member using a 15mm socket. Retain the fasteners from the cross-member for reinstallation.

Refer to Figure 1.



Figure 3

3. Loosen the sleeve clamps on the factory exhaust located behind the catalytic converters using a 15mm socket. Using a screwdriver pry back the tabs on the clamps. **Refer to Figure 1.**

4. The exhaust comes down as one piece from the cat back. We recommend three people remove the stock exhaust, one person at the front the others supporting the muffler to prevent the tips from marking the fascia. With help in place remove the rubber isolators and then slide the entire system rearward to remove it from the sleeve clamps behind the catalytic converters. Once you have lowered the system just below the sleeve clamps you can push the system forward to remove. **Refer to Figure 2 & 3.**

Figure 4 shows the exhaust removed.



Figure 4

Installation of MBRP Inc. Performance Exhaust:



Figure 5

1. Loosely preassembly the **Front Pipes** to the **X-Pipe** with **2 1/2" Clamps**. Install to the vehicle using the factory sleeve clamps. The **Front Pipes** should be on an upward slope to the **X-Pipe**, approximately ten degrees.

Note: The shortest end of the **Front Pipes** goes into the **X-Pipe**.

Refer to Figure 5.



Figure 6

2. Reinstall the stock **Cross-Member** using the hardware removed earlier. **Refer to Figure 6.**



Figure 7

3. Loosely install the **Passenger Side Tail Pipe** and **Driver Side Tail Pipe** onto the **X-Pipe** using two **2 1/2" Clamps**. Attach the factory rubber isolators to the **Tail Pipe** hangers. **Refer to Figure 7.**

4. Carefully install the **Passenger Side Muffler** onto the **Passenger Side Tail Pipe** using a **2 1/2" Clamp** and mount it to the factory rubber isolator. Repeat on the driver's side. **Refer to Figure 8.**



Figure 8

5. Install and adjust the **Exhaust Tips**. Before tightening the system check that the tips are in the center of the fascia openings. Insert a 1" wood or rubber spacer between the **X-Pipe** and the **Cross-Member** before tightening the system. Check to make sure the **X-Pipe** is level. Starting at the front of the exhaust, tighten all clamps and connections. **Refer to Figure 9.**

6. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps (excluding tip hardware) require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



Figure 9



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** Performance Exhaust. We know you will enjoy your purchase!