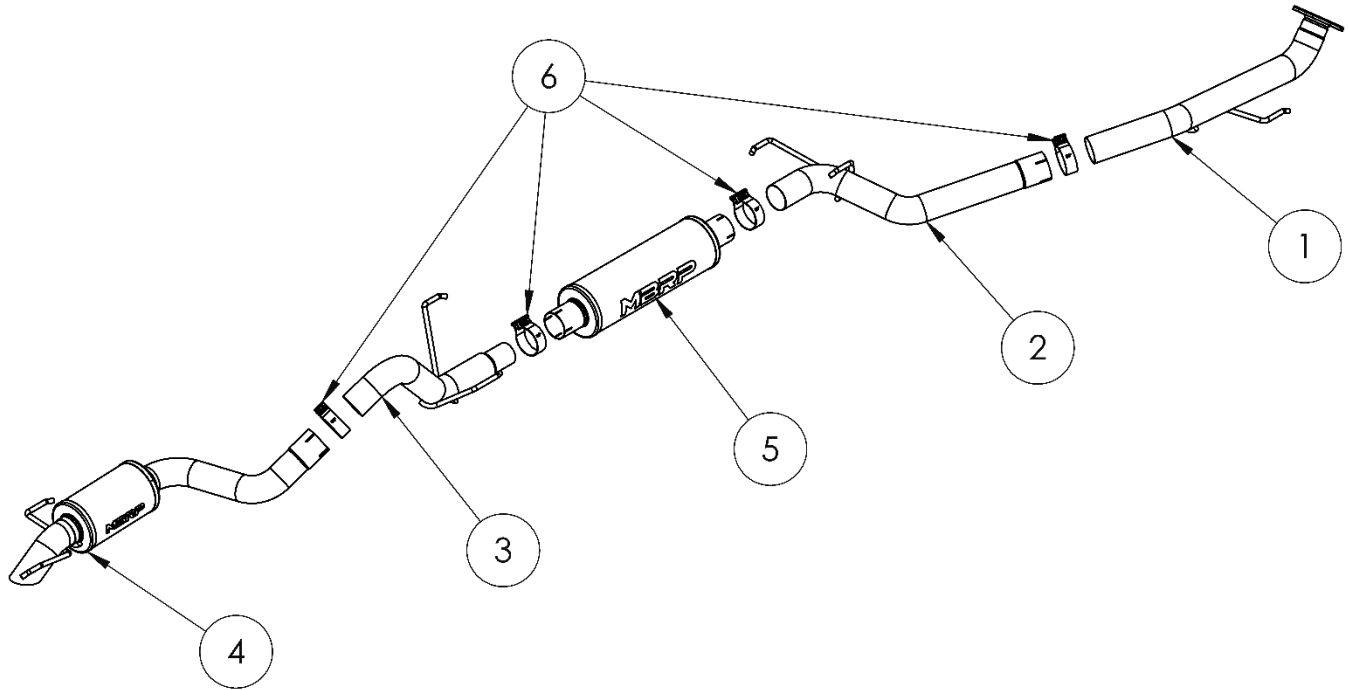


# S5344

2025-UP TOYOTA 4RUNNER,  
2024-UP TOYOTA LAND CRUISER,  
2.4L, OVERLAND CAT-BACK,  
3.0" SINGLE REAR TURN DOWN

# MBRP®



ITEM	DESCRIPTION	QTY
1	FRONT PIPE	1
2	MID PIPE	1
3	OVER-AXLE PIPE	1
4	TAIL PIPE	1
5	MUFFLER	1
6	3.0" CLAMP	4

Refer to this LOT NUMBER when contacting customer service: \_\_\_\_\_

## PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.



Figure 1



Figure 2



Figure 3



Figure 4

## Removal of Stock System

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.

2. Remove the nuts from the flange securing the factory tail pipe assembly to the muffler assembly. Remove the tail pipe assembly and rubber insulators from the vehicle. Retain the insulators for the installation.

**Refer to Figure 1.**

3. Remove the bolts and springs from the flange securing the muffler assembly to the front pipe. With the muffler assembly supported, remove the rubber insulators and remove the assembly from the vehicle. Retain the insulators for the installation. **The muffler assembly is heavy, use two people for removal.**

**Refer to Figure 2.**

4. Remove the bolts and springs securing the front pipe to the forward flange. Remove the front pipe from the vehicle. Retain the factory bolts, springs, and insulators for the installation.

**Refer to Figure 3.**

## Installation of **MBRP** Performance Exhaust

1. Install the factory rubber insulators onto the **Front Pipe**, **Mid Pipe**, **Over-Axle Pipe** and **Tail Pipe**.

2. Install the **Front Pipe** onto the flange using the retained bolts and springs, aligning the flange to center the pipe. Reinstall the two rubber insulators.

**Refer to Figure 4.**

3. Using a **3" Clamp**, loosely install the **Mid Pipe** onto the **Front Pipe**. Reinstall the two rubber insulators.

**Refer to Figure 5.**

4. The **Over-Axle Pipe** and **Muffler** must be installed at the same time. Place a **3" Clamp** on both ends of the **Muffler** and loosely install the **Over-Axle Pipe** onto the **Muffler**. Using two people, loosely install the **Over-Axle Pipe** and **Muffler** onto the **Mid Pipe**. Reinstall the two rubber insulators.

**Refer to Figures 6 and 7.**





Figure 5



Figure 6



Figure 7



Figure 8

5. Using a 3" **Clamp**, loosely install the **Tail Pipe** onto the **Over-Axle Pipe**. Reinstall the two rubber insulators. Refer to Figure 8.

6. Carefully align the system and **Tail Pipe**. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps (excluding tip hardware) require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



**Congratulations!** You are ready to begin experiencing the improved performance and driving pleasure of your **MBRP** performance exhaust system. We know you will enjoy your purchase.