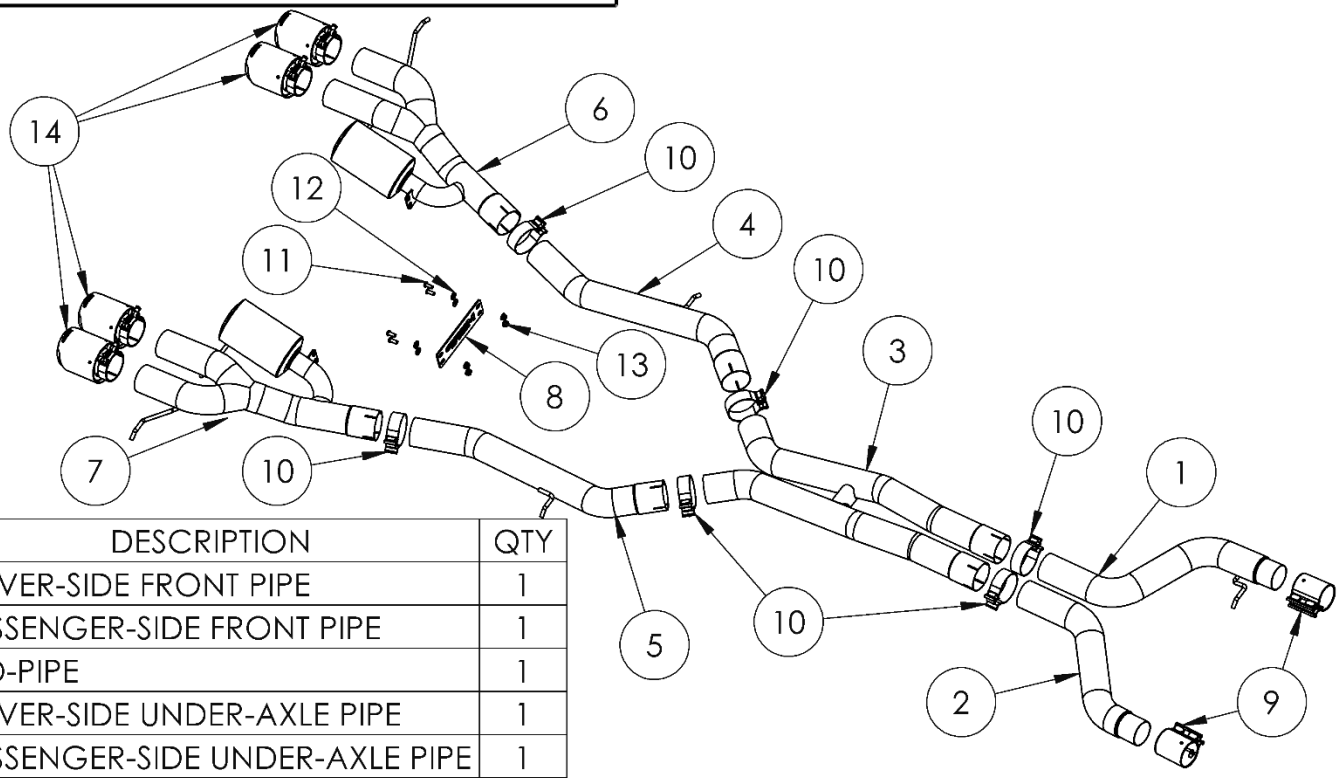
S4507

2023-UP BMW M2 G87, 3.0L, CAT-BACK, 3.0" DUAL REAR, RACE PROFILE, QUAD TIPS



ITEM	DESCRIPTION	QTY
1	DRIVER-SIDE FRONT PIPE	1
2	PASSENGER-SIDE FRONT PIPE	1
3	MID-PIPE	1
4	DRIVER-SIDE UNDER-AXLE PIPE	1
5	PASSENGER-SIDE UNDER-AXLE PIPE	1
6	DRIVER-SIDE TAIL PIPE	1
7	PASSENGER-SIDE TAIL PIPE	1
8	SUPPORT BRACKET	1
9	2.75" JOINT CLAMP	2
10	3.0" CLAMP	6
11	BUTTON HEAD CAP SCREW	4
12	FLAT WASHER	4
13	M8X1.25 FLANGE NUT	4
14	TIP	4

Refer to this LOT NUMBER when contacting customer service: _____

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

Removal of Stock System



Figure 1

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber insulators.

2. Disconnect electrical connections at the factory valve actuators and tuck the connectors up behind the wiring harness out of the way.
Refer to Figure 1.

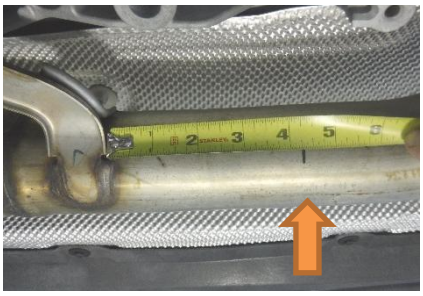


Figure 2

3. Mark the passenger-side front pipe 4.25” back from the bracket.
Refer to Figure 2.

4. Mark the driver-side front pipe 2.25” in front of the hanger bracket.
Refer to Figure 3.

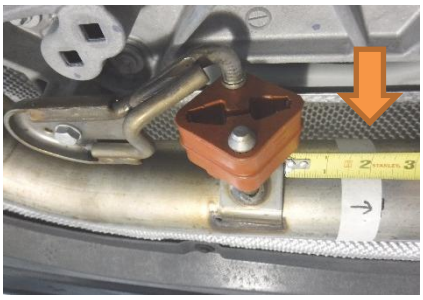


Figure 3

5. Unbolt the factory insulators and unbolt the 2 flanges in front of the catalytic converters. Remove the cross-brace to remove the exhaust.

6. Cut the exhaust on the marked locations. Deburr the cut ends on the catalytic converters.

7. Re-install the catalytic converters.
Refer to Figures 4 and 5.



Figure 4

Installation of MBRP Performance Exhaust

1. Mark each factory and mating pipes 1.75” from end to help assist with centering the clamps. Slide the **2.75” Joint Clamps** onto the catalytic converters.



Figure 5

2. Install the factory insulator onto the **Driver-Side Front Pipe**. Slide the **Driver-Side Front Pipe** into the front **2.75” Joint Clamp** and re-attach the factory insulator to the chassis.
Refer to Figure 6.



Figure 6

3. Slide the **Passenger-Side Front Pipe** into the front **2.75" Joint Clamp** and tighten just enough to support the **Passenger-Side Front Pipe**.
Refer to Figure 7.

4. Using two **3.0" Clamps**, loosely install the **Mid-Pipe** onto the **Front Pipes**.
Refer to Figure 8.



Figure 7

5. Re-install the factory cross-brace.

6. Transfer the remaining factory insulators from the factory system to their respective replacements pipes.

7. Using a **3.0" Clamp** loosely install the **Driver-Side Under-Axle Pipe** onto the **Mid-Pipe** and re-attach the factory isolator to the vehicle using the factory hardware. Repeat for the passenger-side.
Refer to Figure 9.

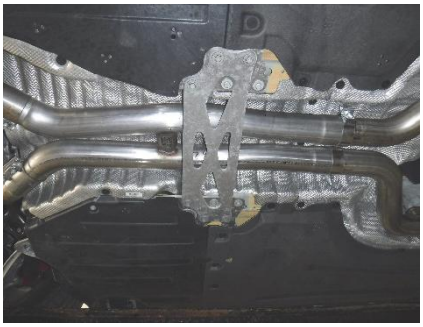


Figure 8

8. Using a **3.0" Clamp** loosely install the **Driver-Side Tail Pipe** onto the **Driver-Side Under-Axle Pipe** and re-attach the factory isolator to the vehicle using the factory hardware. Repeat for the passenger-side.
Refer to Figures 10 & 11.



Figure 9

9. Using the supplied **Hardware** attach the **Support Bracket** to the rear side of the brackets on the **Driver-Side Tail Pipe** and **Passenger-Side Tail Pipe**.
Refer to Figure 12.

10. Loosely instal the **Tips** and adjust to your liking.
Refer to Figure 13.



Figure 10

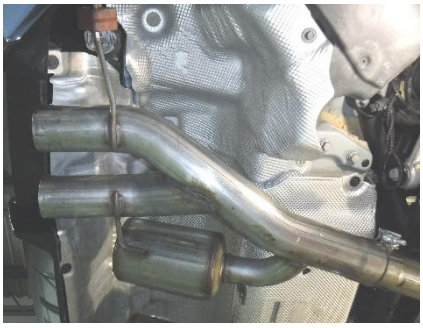


Figure 11



Figure 12

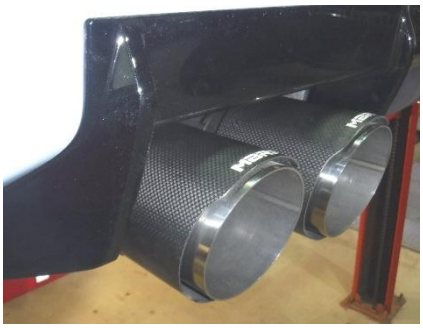


Figure 13

11. Carefully align the system, centering the **Tips** in the fascia. Align the edge of each **3.0" Clamp** with the edge of the joint it is connecting. Center each **2.75" Joint Clamp** over each joint, using the previously marked lines as a guide. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for cross-bracing, fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your MBRP Performance Exhaust.
We know you will enjoy your purchase!