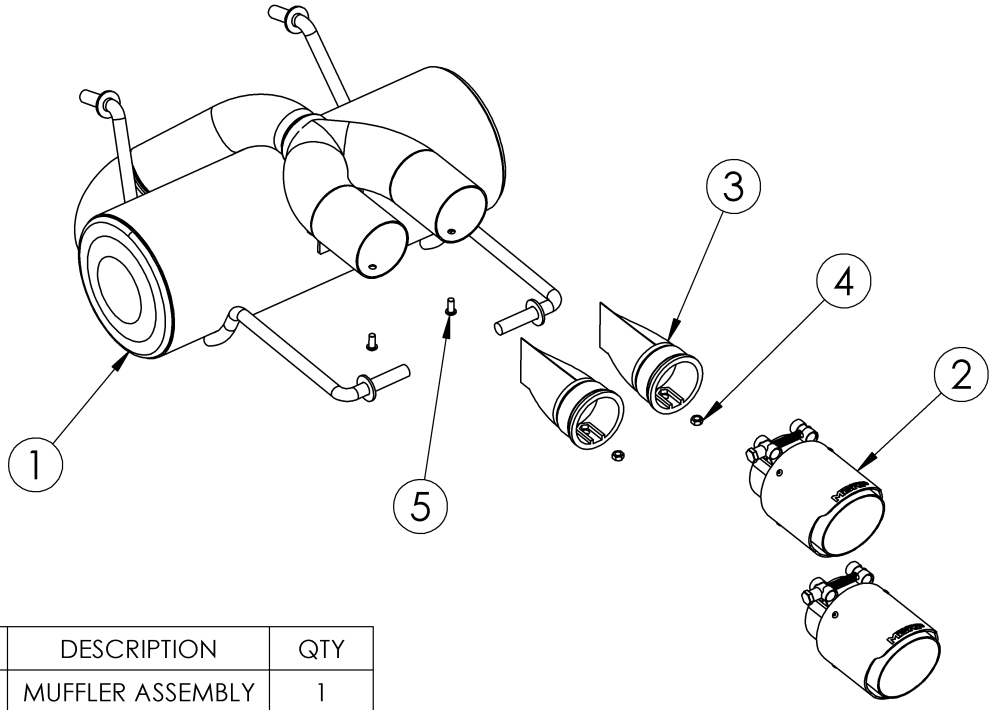
AT-9538PT

MUFFLER ASSEMBLY, DUAL-OUT
2024-UP POLARIS RANGER XD 1500

MBRP



ITEM NO.	DESCRIPTION	QTY
1	MUFFLER ASSEMBLY	1
2	TIP	2
3	SPARK ARRESTOR	2
4	NUT	2
5	SCREW	2

ITEMS 3, 4 & 5 ARE PRE-ASSEMBLED TO MUFFLER

Refer to this LOT NUMBER when contacting customer service: _____

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Ltd. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

Removal of Stock Exhaust:

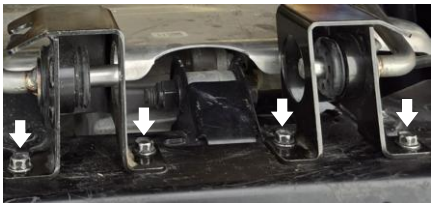


Figure 1

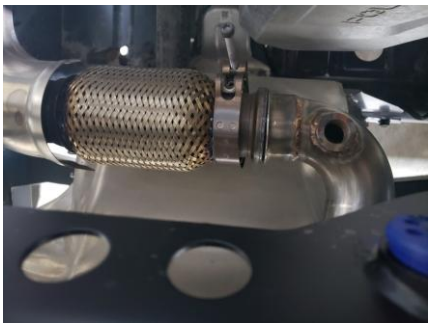


Figure 2



Figure 3

1. Remove the rear cover plate.

2. Remove the outlet pipe (spark arrestor) from muffler outlet.

3. Remove the four (4) fasteners securing the two rear hanger mounting brackets. Leave the brackets in place to support the muffler. **Refer to Figure 1.**

4. Disconnect and remove the O2 sensor from the muffler inlet. Retain both the sensor and its shield to reinstall later.

5. Loosen the v-band clamp securing the muffler inlet and slide it onto the front pipe. Disconnect the front pipe from the muffler, leaving the gasket on the front pipe.

6. Remove the muffler by sliding the hangers rearward, out of the rubber isolators.

Installation of MBRP Exhaust:

1. Remove the rear hanger mounting brackets from the stock muffler and place them onto the rear hangers of the new **Muffler Assembly**.

2. Place the **Muffler Assembly** into position from the rear of the vehicle. Slide the front hanger rods (2) into the rubber isolators, while mating the **Muffler Assembly** inlet pipe to the front pipe (**Refer to Figure 2**).

3. Reinstall the four (4) screws to secure the rear muffler mounts.

4. Secure the **Muffler Assembly** inlet to the front pipe using the stock v-band clamp.

5. Reinstall the O2 sensor and shield.

6. To install the **Tips**, the **Screw** securing each **Spark Arrestor** must be removed temporarily. Be careful not to lose the **Nuts** on the inside of the **Spark Arrestors**, as they may fall out when the **Screw** is removed.

7. With the **Screw** removed, slide the **Tip** (with clamp) over the **Muffler** outlet and line up the hole in the bottom of the **Tip** with the screw hole in the **Muffler** outlet. Holding the **Nut** and **Spark Arrestor** in place (re-align the **Nut** with the hole if necessary), reinstall the **Screw** through the hole in the **Tip**. Repeat for the other side, then position the **Tips** and tighten each clamp to secure them. **Refer to Figure 3.**

Note: In order to maintain optimal performance, the spark arrestor screen should be cleaned after the **first 3 hours of use.** Afterwards, clean every 30 – 35 hours of use.

Congratulations! You are ready to begin experiencing the improved performance and driving excitement of your MBRP Exhaust upgrade. We know you will enjoy your purchase.