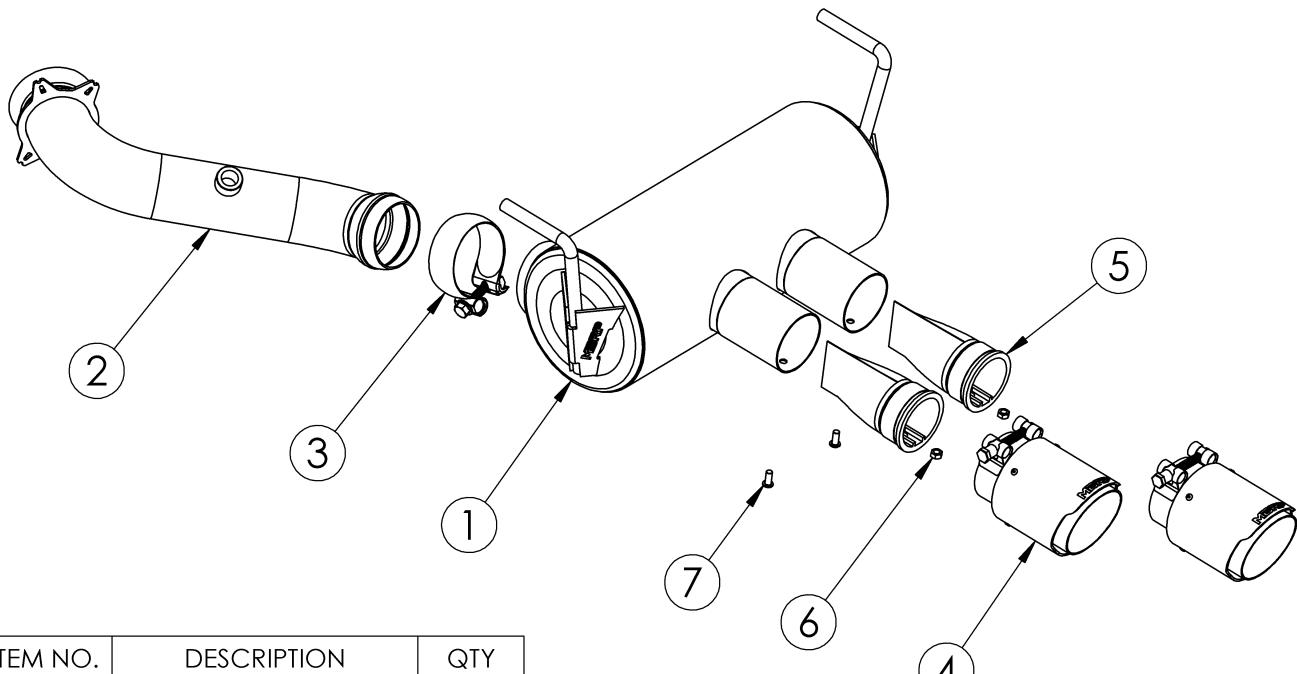


AT-9224PT**EXHAUST ASSEMBLY, DUAL-OUT, PERFORMANCE
2025-UP CAN-AM OUTLANDER 850/1000R,
EXCLUDING 6X6****MBRP**

| ITEM NO. | DESCRIPTION | QTY |
|----------|------------------|-----|
| 1 | MUFFLER ASSEMBLY | 1 |
| 2 | INLET PIPE | 1 |
| 3 | INLET CLAMP | 1 |
| 4 | TIP | 2 |
| 5 | SPARK ARRESTOR | 1 |
| 6 | NUT | 1 |
| 7 | SCREW | 1 |

ITEMS 5, 6 & 7 ARE PRE-ASSEMBLED TO MUFFLER

Refer to this **LOT NUMBER** when contacting customer service: _____**PLEASE READ BEFORE STARTING INSTALLATION**

While MBRP Ltd. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

Removal of Stock Exhaust:

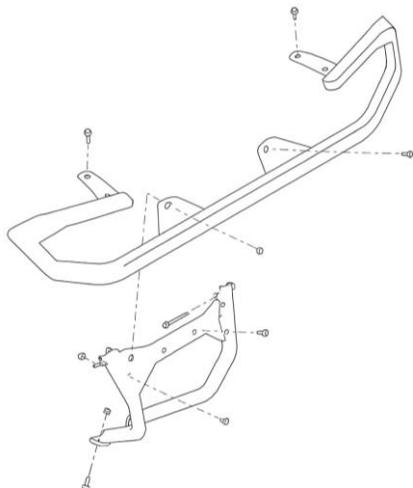


Figure 1

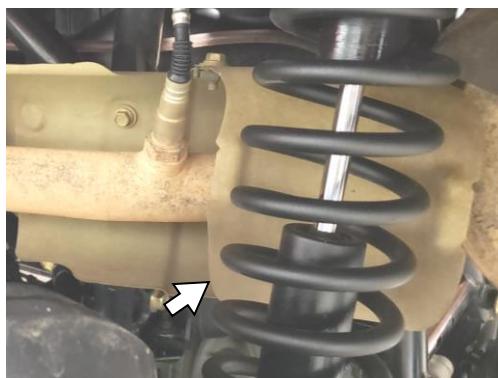


Figure 2



Figure 3

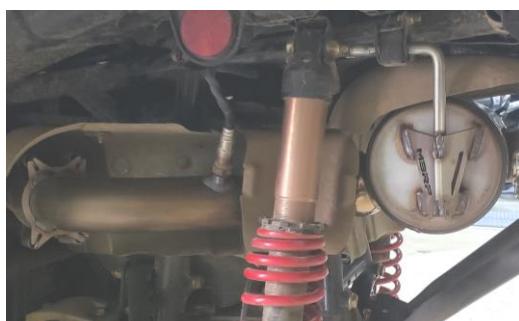


Figure 4

CAUTION: ALLOW THE EXHAUST TO FULLY COOL BEFORE PERFORMING THIS INSTALLATION.

1. Remove the upper and lower rear bumpers (if applicable) to access the stock muffler. **Refer to Figure 1.**
2. Remove the front-pipe heat shield that protects the suspension coil. There are four (4) hex flange screws with washers that secure it to the inner heat shield. **Refer to Figure 2.**
3. Remove the oxygen sensor from the front pipe. It may be helpful to remove the seat to access and unplug the wire connection. **Refer to Figures 2 and 3.**
4. Remove the four (4) springs connecting the muffler inlet to the front pipe. Ensure that the gasket remains on the front pipe.
5. The stock muffler assembly can now be removed by sliding it rearward to disengage the top hangers, and then maneuvering the front pipe past the suspension coil.

Installation of MBRP Exhaust:

1. Slide the **Muffler Assembly** into position from the rear of the vehicle, with the hangers going into the factory isolators.
2. Slide the **Inlet Clamp** over the end of the **Inlet Pipe**, then put the **Inlet Pipe** into position with the front of the pipe over the stock gasket. Using the **Inlet Clamp**, loosely connect the pipe to the inlet of the **Muffler Assembly**. **Refer to Figure 4.**
3. Reinstall the four (4) springs to connect the **Inlet Pipe** to the stock front pipe.
4. Reinstall the oxygen sensor and reconnect the wire lead.
5. Position the **Muffler Assembly** so that the hangers are level and the muffler body is square across the back of the vehicle (the inlet should also be square to the **Inlet Pipe**). Fully tighten the **Inlet Clamp** (30Nm or 22ft-lbs).
6. In order to install the **Tips**, the **Screw** securing each **Spark Arrestor** must be removed temporarily. Be careful not to lose the **Nuts** on the inside of the **Spark Arrestors**, as they may fall out when the **Screw** is removed.



Figure 5

7. With the **Screw** removed, slide the **Tip** (with clamp) over the **Muffler** outlet and line up the hole in the bottom of the **Tip** with the screw hole in the **Muffler** outlet. Holding the **Nut** and **Spark Arrestor** in place (re-align the **Nut** with the hole if necessary), reinstall the **Screw** through the hole in the **Tip**. Repeat for the other side, then position the **Tips** and tighten each clamp to secure them.

Refer to Figure 5.

8. Reinstall the small heat shield next to the suspension coil, reusing the four (4) screws and washers that were previously removed.

9. Replace the upper and lower rear bumpers.

Note: In order to maintain optimal performance, the spark arrestor screen should be cleaned after the **first 3 hours of use**. Afterwards, clean every 30 – 35 hours of use.

Congratulations! You are ready to begin experiencing the improved performance, sound and driving experience of your **MBRP** performance exhaust system. We know you will enjoy your purchase.