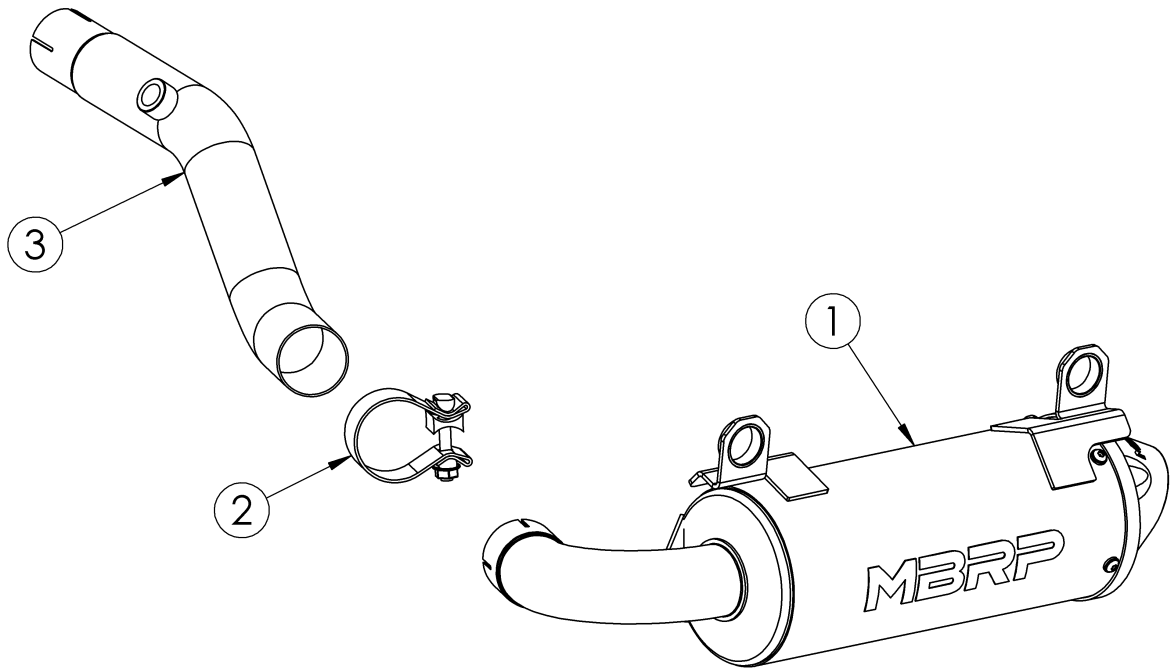


# MBRP

## AT-9222PT

### MUFFLER ASSEMBLY, 5"

2018-2019 CAN-AM OUTLANDER / OUTLANDER MAX 450/570 EFI, EXCL. PRO, ALL MODELS WITH O2 SENSOR  
2020-2023 CAN-AM OUTLANDER / OUTLANDER MAX 450/570 EFI, ALL MODELS WITH O2 SENSOR  
2019-UP CAN-AM OUTLANDER / OUTLANDER MAX 450 EFI 6X6, ALL MODELS WITH O2 SENSOR



| ITEM | DESCRIPTION      | QTY |
|------|------------------|-----|
| 1    | MUFFLER ASSEMBLY | 1   |
| 2    | 2" CLAMP         | 1   |
| 3    | INLET PIPE       | 1   |

### PLEASE READ BEFORE STARTING INSTALLATION

**While MBRP Ltd. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:**

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

# MBRP

## Removal of Stock Exhaust:

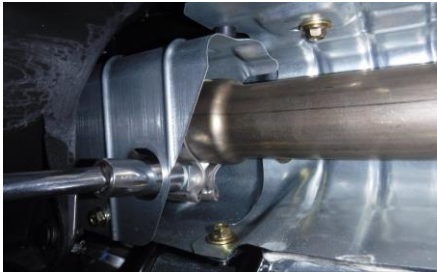


Figure 1



Figure 2



Figure 3



Figure 4

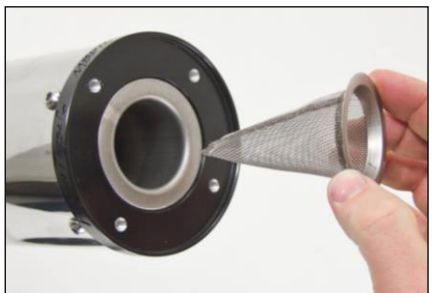


Figure 5

1. Loosen the clamp at the front pipe of the stock muffer. **Refer to Figure 1.**

2. Disconnect the oxygen sensor and remove it from the front pipe.

3. Loosen and remove the hardware securing the muffer mounts to the rear frame. Support the muffer once the bolts are removed and take care not to lose the aluminum spacers from the rubber mounts. Keep the hardware (nuts, bolts, and washers) as it will be reused.

4. Work the stock muffer straight back to free it from the front pipe and remove it.

## Installation of MBRP Exhaust:

1. Place the stock clamp onto the **Inlet Pipe**, then slide the **Inlet Pipe** onto the stock exhaust pipe. Leave the clamp loose to allow the pipe to be rotated into position as required. Slide the **2" Clamp** over the other end of the pipe.

2. Remove the two rubber mounting isolators and inner aluminum spacers from the stock muffer and insert them into the mounts of the new **Muffer Assembly**. **Refer to Figure 2.**

3. Put the **Muffer Assembly** into position by placing the muffer inlet onto the **Inlet Pipe**, and loosely replacing the hardware (bolts, washers, and nuts) through the aluminum spacers and into the mounting holes on the vehicle frame. **Refer to Figure 3.**

4. Ensure that the **Muffer Assembly** is properly aligned, then fully tighten the mounting hardware to the frame, followed by the **2" Clamp** on the muffer inlet and then the stock clamp at the front of the **Inlet Pipe**. **Refer to Figure 4.**

5. Replace and reconnect the oxygen sensor.

It is recommended that the muffer end cap screws be retightened after the first ride and checked periodically thereafter, tightening if necessary.

In order to maintain optimal performance, the spark arrester screen should be cleaned after the **first 3 hours of use**. Afterwards, clean every 30-35 hours of use. The spark arrester can be accessed by removing the four (4) screws and outlet tip. Retighten the screws to 60in-lbs (6.8Nm) when reassembling. **Refer to Figure 5.**



**Congratulations!** You are ready to begin experiencing the improved performance and driving excitement of your MBRP Ltd. Exhaust upgrade. We know you will enjoy your purchase.