



A4 ALUMINIUM STEP BAR Part No. AL4019B



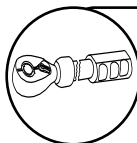
Fits: 2007-2020 TOYOTA TUNDRA CREWMAX



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTENING BODY MOUNT NUTS & BOLTS VARIES FROM 18 TO 20 FOOT POUND FOR M8 HARDWARE.



120 mins



Cutting Not Required



Drilling Not Required



support@trailfx.com



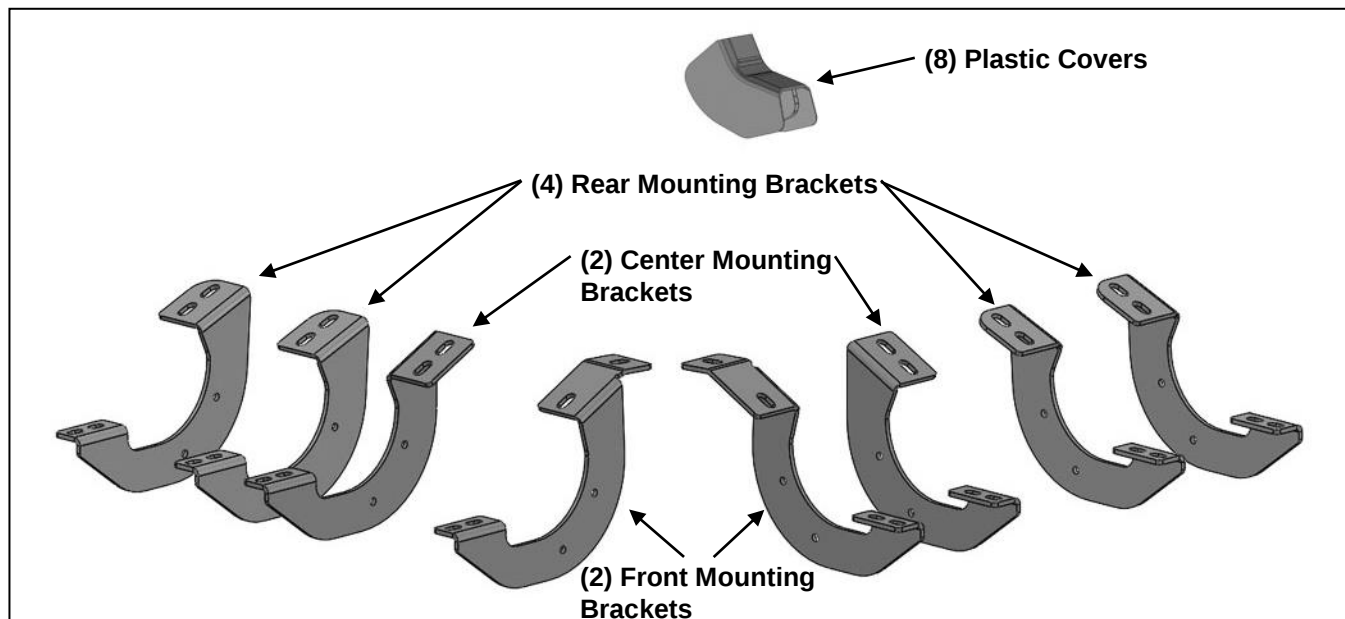
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POWDER COATED BLACK - LIMITED LIFETIME

PARTS LIST:

Qty	Part Description	Qty	Part Description
2	A4 Step Bars	16	8mm x 30mm Hex Bolts
2	Front Mounting Brackets	16	8mm x 20mm T-Bolts
2	2nd Mounting Brackets	32	8mm Lock Washers
4	Rear Mounting Brackets	32	8mm x 24mm OD x 2mm Flat Washers
8	Plastic Covers	16	8mm Hex Nuts
16	Plastic Clips		
REPLACEMENT PARTS LIST (NOT INCLUDED IN BOX)			
1	Step Pad Pack (Includes clips) - G9029	1	End Caps Pack - G9030
1	Bracket Cover Pack - G9031	1	



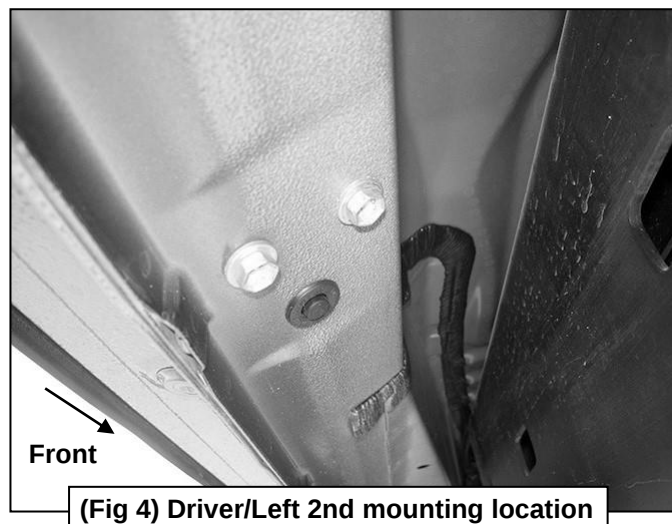
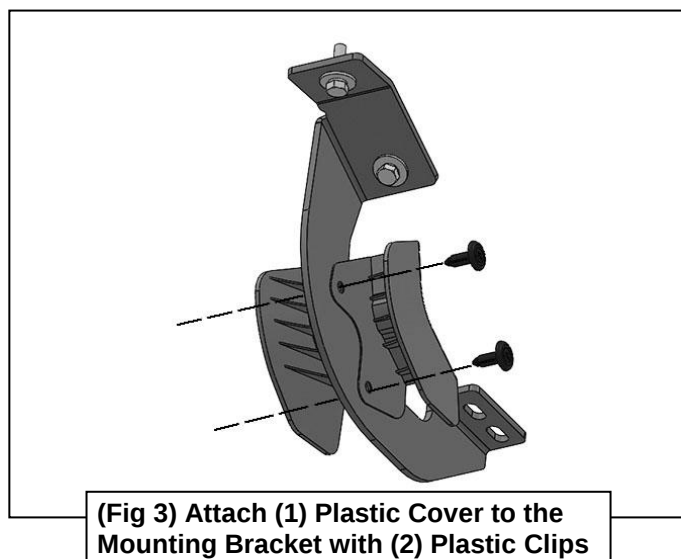
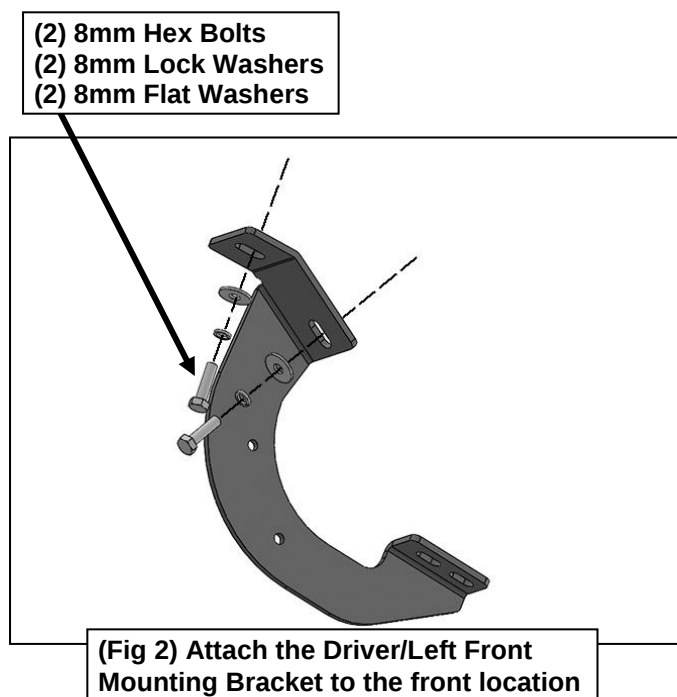
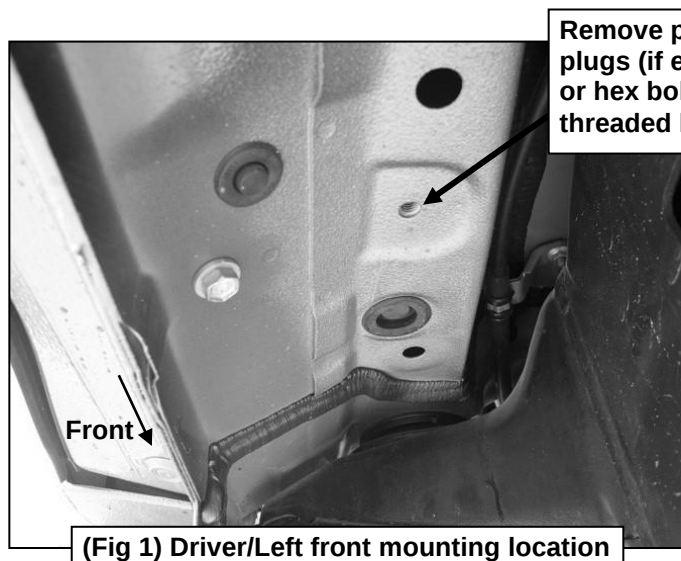
PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS HIGHLY RECOMMENDED.
2. Starting on the Driver/Left side of the vehicle and remove the plastic plugs or hex bolts from the factory mounting location along the bottom of the body, **(Figures 1 & 4)**.

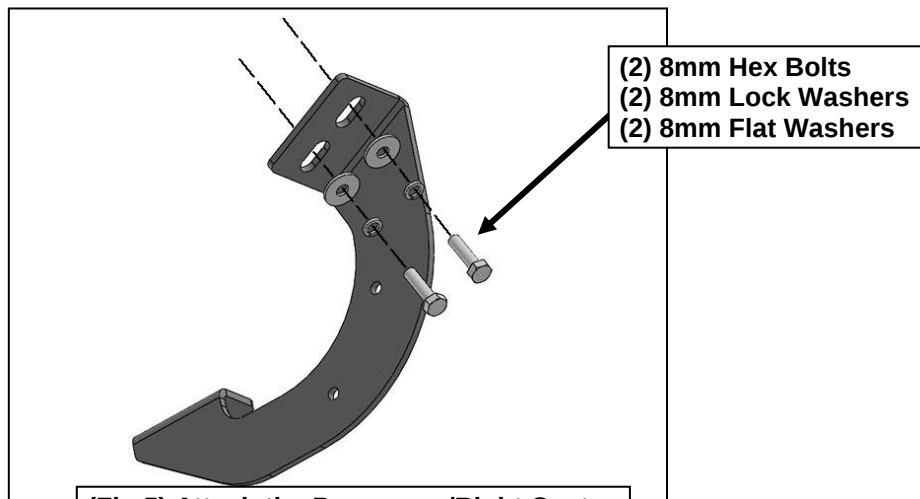
3. Select (1) Front Mounting Bracket. Attach the Bracket to the front location with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 2)**. Do not tighten hardware.
4. Select (1) Plastic Cover. Attach the Cover to the Mounting Bracket with (2) Plastic Clips, **(Figure 3)**.
5. Repeat **Steps 2—4** to attach (1) 2nd and (2) Rear Mounting Brackets, **(Figures 4 & 5)**.
6. Select (1) A4 Step Bar. Insert (8) T-Bolts into the channels in the bottom of the Sidebar, (4) per channel, **(Figure 6)**. Attach Sidebar to the Mounting Brackets with (8) 8mm Flat Washers, (8) *mm Lock Washers and (8) 8mm hex Nuts, **(Figure 7)**. Do not tighten hardware.
7. Level and adjust the Sidebar and tighten all hardware.
8. Repeat **Steps 1—7** to attach (1) A4 Step Bar to the passenger/Right Side.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Use only mild soap to clean the Sidebars.

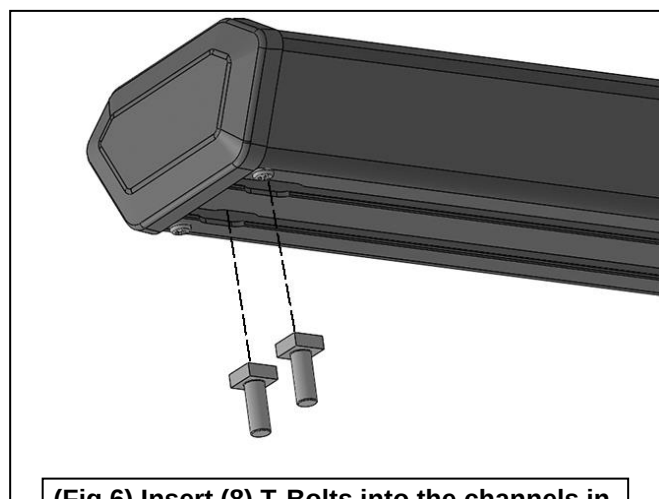
Driver/Left Side Installation Pictured



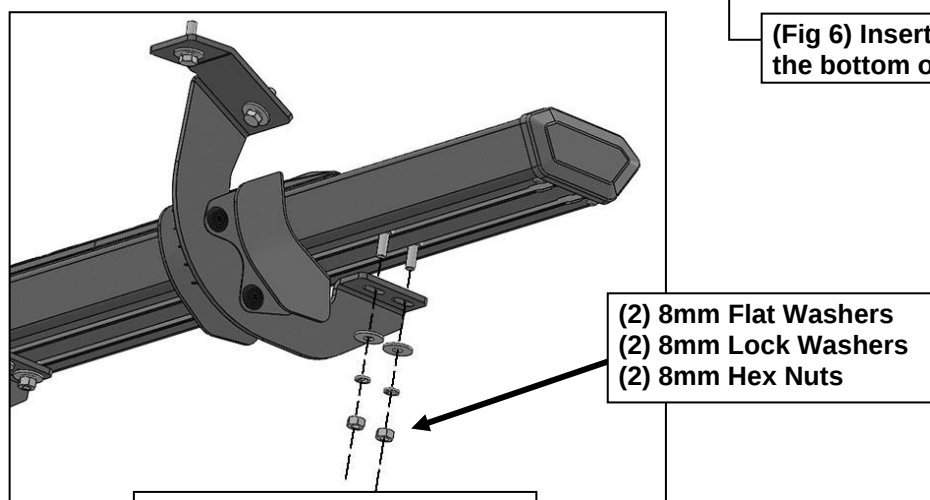
Driver/Left Side Installation Pictured



(Fig 5) Attach the Passenger/Right Center Mounting Bracket to the center location



(Fig 6) Insert (8) T-Bolts into the channels in the bottom of the Sidebar, (4) per channel



(Fig 7) Attach (1) A4 Step Bar to the Mounting Brackets

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- For cleaning, use mild soap and warm water with a soft cloth or brush to prevent scratching.

FAQ's**1. Hardware and mounting brackets are not aligning properly**

Ensure that hardware is being used on the correct side of the vehicle. In some cases, the hardware may appear same for driver or passenger side but may alter the alignment of mounting location. Check mounting brackets for both sides.

2. Step Bar is not aligning with vehicle / doors

Step bars may be interchanged or reversed (Driver / Passenger Side). Check step bar for each side as well ensure the proper hardware has been used for each side.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between metal to metal contact.

4. Missing / Excess Hardware.

Recheck hardware count as per the part list.

5. Product not installing properly.

Ensure the Year / Make / Model as well as cab and bed dimensions are correct for the application. Review all steps for installation to ensure they were followed correctly.

6. Who should be contacted for questions regarding product / installation assistance?

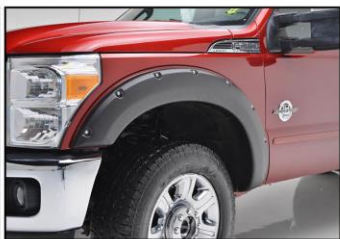
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