



A4 ALUMINIUM STEP BAR

Part No. AL4014B



Fits: 2019-2020 FORD RANGER SUPERCREW CAB 4DR



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTENING BODY MOUNT NUTS & BOLTS VARIES FROM **18 TO 20** FOOTPOUND FOR M8 AND 35 TO 40 FOOTPOUND FOR M10 HARDWARE



120 mins



Cutting Not Required



Drilling Not Required



support@trailfx.com



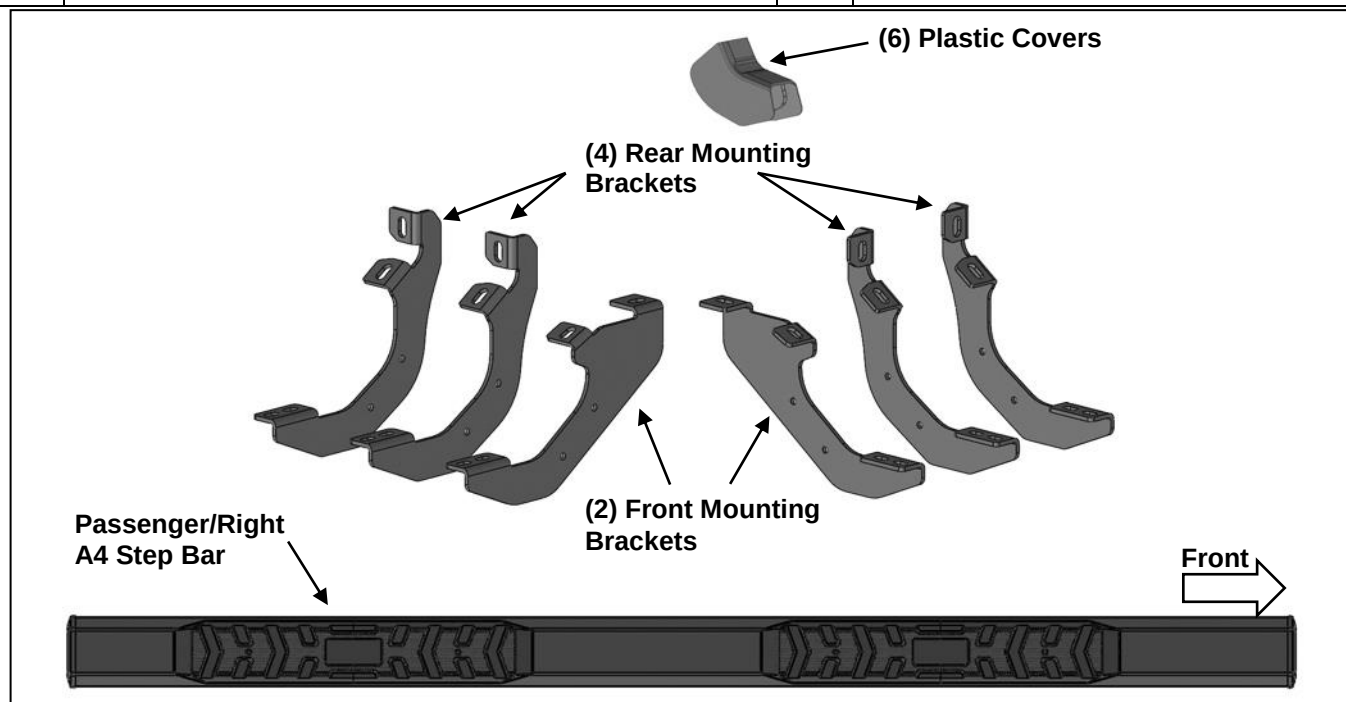
1- (866) 638 - 4870



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PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Driver/Left A4 Step Bar	12	10mm Lock Washers
1	Passenger/Right A4 Step Bar	12	10mm x 27mm OD x 3mm Flat Washers
2	Front Mounting Brackets	12	8mm x 20mm T-Bolts
4	Rear Mounting Brackets	12	8mm x 24mm OD x 2mm Flat Washers
6	Plastic Covers	12	8mm Lock Washers
12	Plastic Clips	12	8mm Hex Nuts
12	10mm x 25mm Hex Bolts		
REPLACEMENT PARTS LIST (NOT INCLUDED IN BOX)			
1	Step Pad Pack (Includes clips) - G9029	1	End Caps Pack - G9030
1	Bracket Cover Pack - G9031		



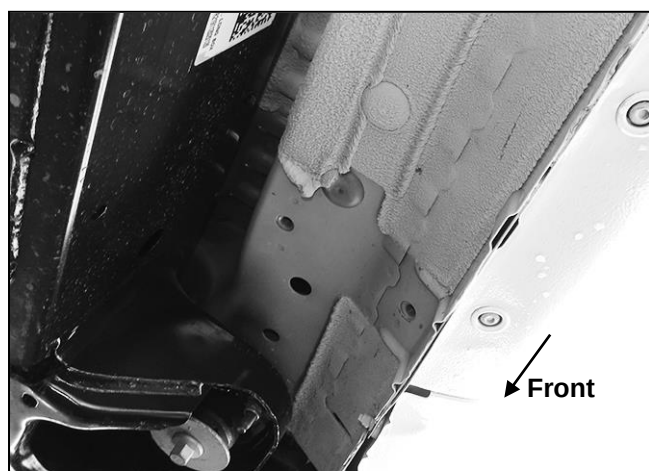
PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

2. Starting from underneath the Passenger/Right body panel, locate the front mounting location and the threaded holes in the body panel, **(Figure 1)**. Remove the plastic plugs covering the holes.
3. Select the Passenger/Right Front Mounting Bracket. Attach the Mounting Bracket to the front location with (2) 10mm Hex Bolts, (2) 10mm Lock Washers and (2) 10mm Flat Washers, **(Figure 2)**. Do not tighten hardware.
4. Select (1) Plastic Cover. Attach the Cover to the Mounting Bracket with (2) Plastic Clips, **(Figure 3)**.
5. Repeat **Steps 2—4** to attach (2) Rear Mounting Brackets to the center and rear locations, **(Figures 4 & 5)**. Do not tighten hardware.
6. Select the Passenger/Right A4 Step Bar. Insert (6) T-Bolts into the channel in the bottom of the Sidebar, (3) per channel, **(Figure 6)**. Attach the Sidebar to the Mounting Brackets with (6) 8mm Flat Washers, (6) 8mm Lock Washers and (6) 8mm Hex Nuts, **(Figure 7)**. Do not tighten hardware.
7. Repeat **Step 5** to insert (2) 8mm Bolt/Nut Plates into the center and rear mounting tabs.
8. Level and adjust the Sidebar and tighten all hardware.
9. Repeat **Steps 1—8** to attach the Driver/Left A4 Step Bar.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

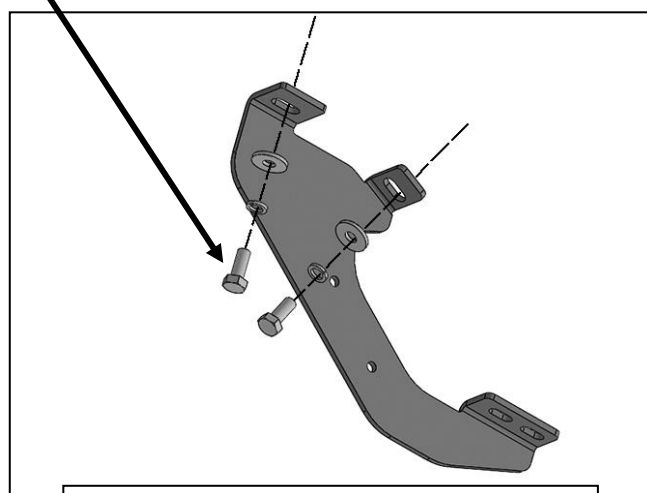
To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Sidebars.

Passenger/Right side Installation Pictured

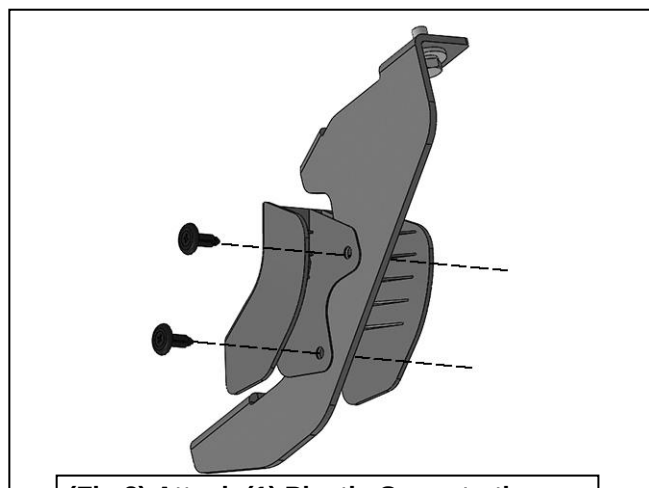


(Fig 1) Passenger/Right front mounting location

(2) 10mm Hex Bolts
(2) 10mm Lock Washers
(2) 10mm Flat Washers

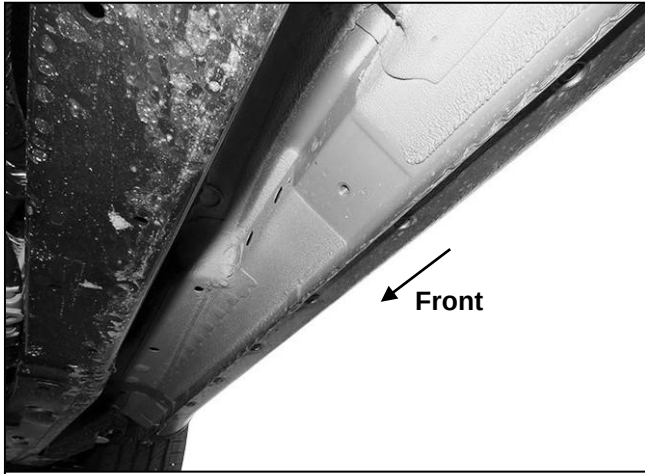


(Fig 2) Attach the Passenger/Right Front Mounting Bracket to the front location

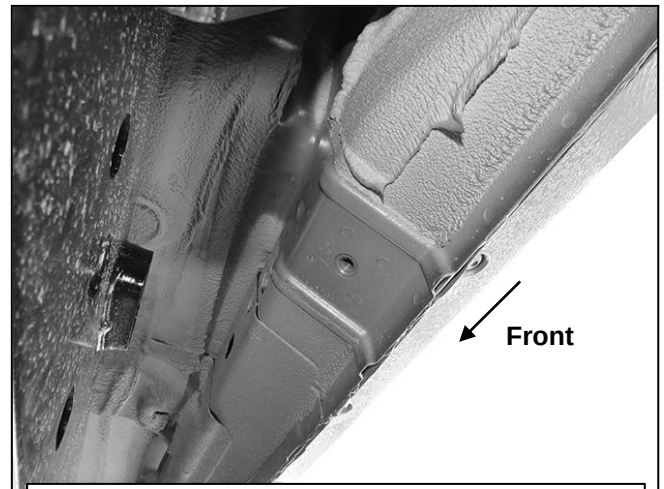


(Fig 3) Attach (1) Plastic Cover to the Mounting Bracket with (2) Plastic Covers

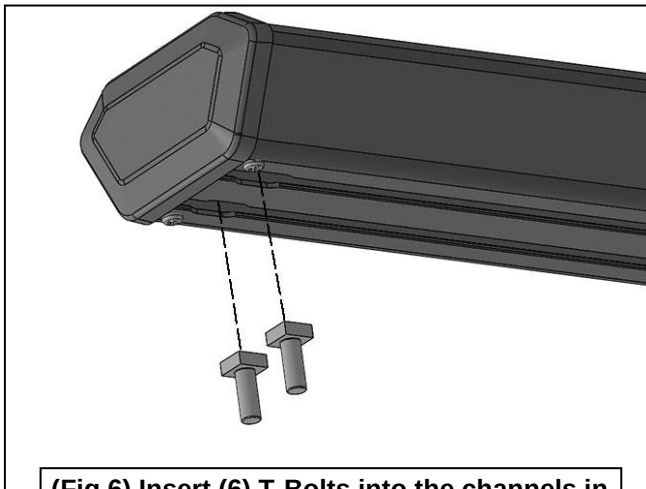
Passenger/Right side Installation Pictured



(Fig 4) Passenger/Right center mounting location

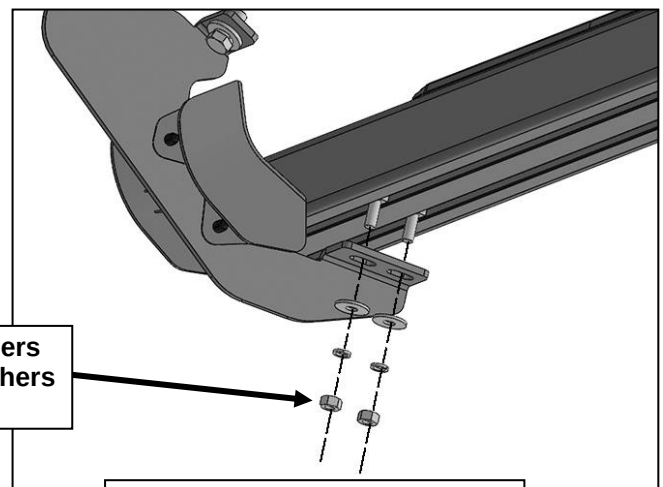


(Fig 5) Passenger/Right rear mounting location



(Fig 6) Insert (6) T-Bolts into the channels in the bottom of the Sidebar, (3) per channel

(2) 8mm Flat Washers
(2) 8mm Lock Washers
(2) 8mm Hex Nuts



(Fig 7) Attach the A4 Step Bar to the Mounting Brackets

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- For cleaning, use mild soap and warm water with a soft cloth or brush to prevent scratching.

FAQ's**1. Hardware and mounting brackets are not aligning properly**

Ensure that hardware is being used on the correct side of the vehicle. In some cases, the hardware may appear same for driver or passenger side but may alter the alignment of mounting location. Check mounting brackets for both sides.

2. Step Bar is not aligning with vehicle / doors

Step bars may be interchanged or reversed (Driver / Passenger Side). Check step bar for each side as well ensure the proper hardware has been used for each side.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between metal to metal contact.

4. Missing / Excess Hardware.

Recheck hardware count as per the part list.

5. Product not installing properly.

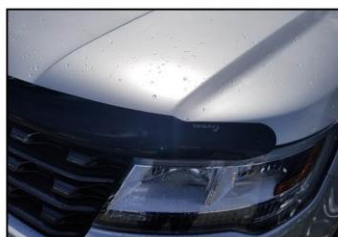
Ensure the Year / Make / Model as well as cab and bed dimensions are correct for the application. Review all steps for installation to ensure they were followed correctly.

6. Who should be contacted for questions regarding product / installation assistance?

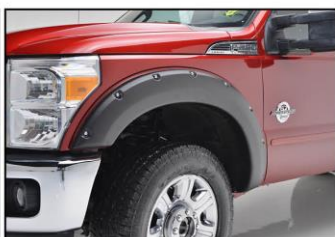
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