



A4 ALUMINIUM
STEP BAR
Part No. AL4011B



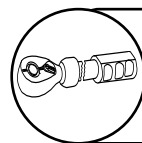
Fits: 2015-2021 FORD F150, 2017-2021 SUPER DUTY
SUPER CAB



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR
TIGHTENING BODY MOUNT NUTS & BOLTS VARIES FROM 18 TO 20
FOOT POUND FOR M8 HARDWARE.



120 mins



Cutting Not
Required



Drilling Not
Required



support@trailfx.com



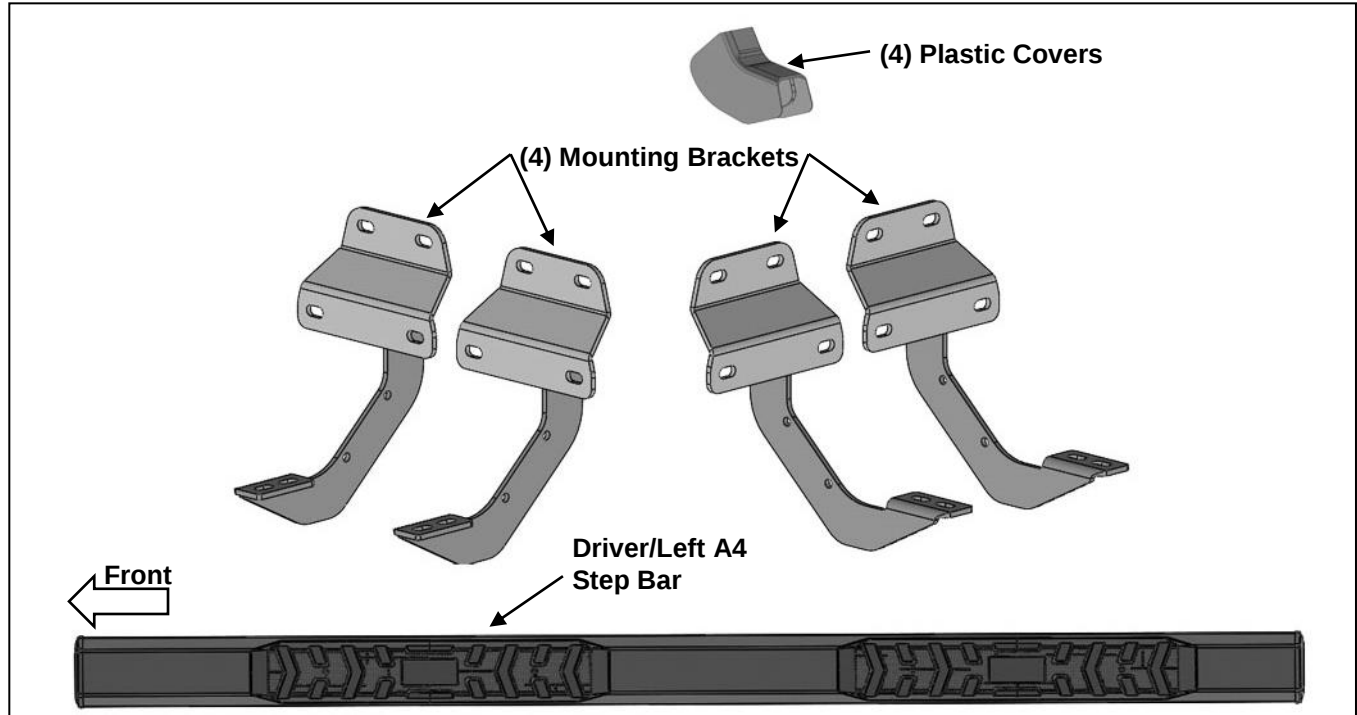
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PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Driver/Left A4 Step Bar	8	8mmx 20mm T-Bolts
1	Passenger/Right A4 Step Bar	20	8mm x 24mm OD x 2mm Flat Washers
4	Mounting Brackets	8	8mm Lock Washers
4	Plastic Covers	8	8mm Hex Nuts
8	Plastic Clips	12	8mm Nylon Lock Nuts
REPLACEMENT PARTS LIST (NOT INCLUDED IN BOX)			
1	Step Pad Pack (Includes clips) - G9029	1	End Caps Pack - G9030
1	Bracket Cover Pack - G9031		



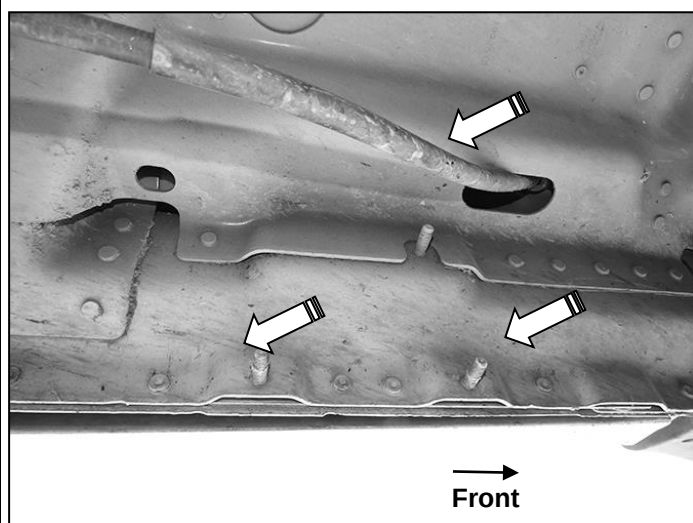
PROCEDURE:
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

1. Start the installation under the Driver/Left side of the vehicle. Locate the front mounting location along the inner side of the body, **(Figure 1)**.

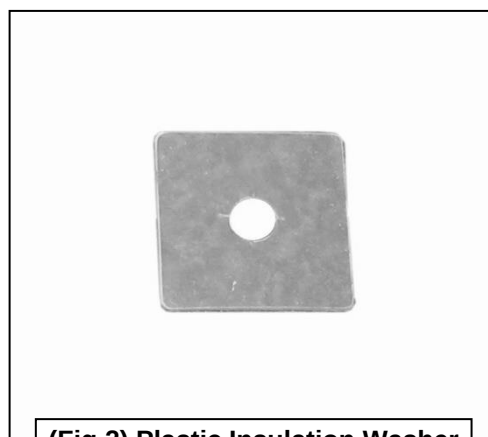
2. Slide (1) Plastic Washer over each of the (3) factory mounting studs in the body panel, **(Figures 2 & 3)**. **IMPORTANT:** The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. **Do not install the Brackets without the Plastic Washers.**
3. Select (1) Mounting Bracket. **NOTE:** All (4) Brackets are universal and will fit left or right side. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, **(Figure 4)**. Leave brackets loose at this time.
4. Select (1) Plastic Cover. Attach the Cover to the Mounting Bracket with (2) Plastic Clips, **(Figure 5)**.
5. Repeat **Steps 1—4** to attach (1) Mounting Bracket to the rear location, **(Figure 6)**.
6. Select the Driver/Left A4 Step Bar. Insert (4) T-Bolts into the channels in the bottom of the Sidebar, (2) per channel, **(Figure 7)**. Attach Sidebar to the Mounting Brackets with (4) 8mm Flat Washers, (4) 8mm Lock Washers and (4) 8mm Hex Nuts, **(Figure 8)**. Do not tighten hardware at this time.
7. Level and adjust the Sidebar and tighten all hardware.
8. Repeat **Steps 1—7** to attach the Passenger/Right A4 Step Bar.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Sidebars.

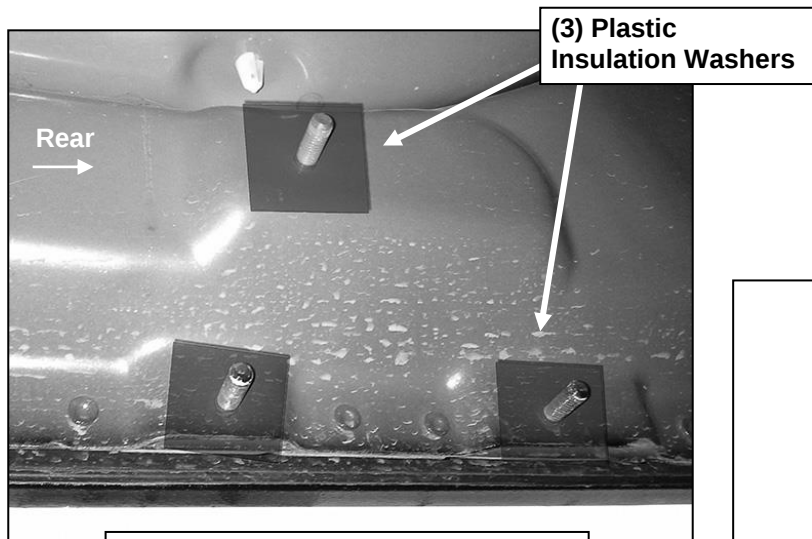
Driver/Left Side Installation Pictured



(Fig 1) Driver/Left front mounting location

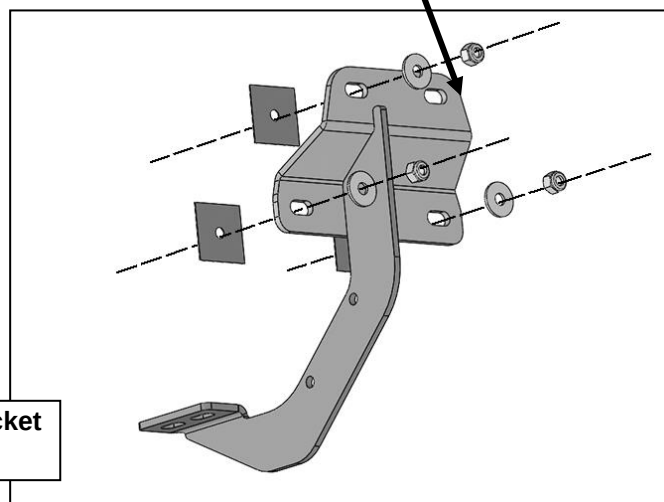


(Fig 2) Plastic Insulation Washer



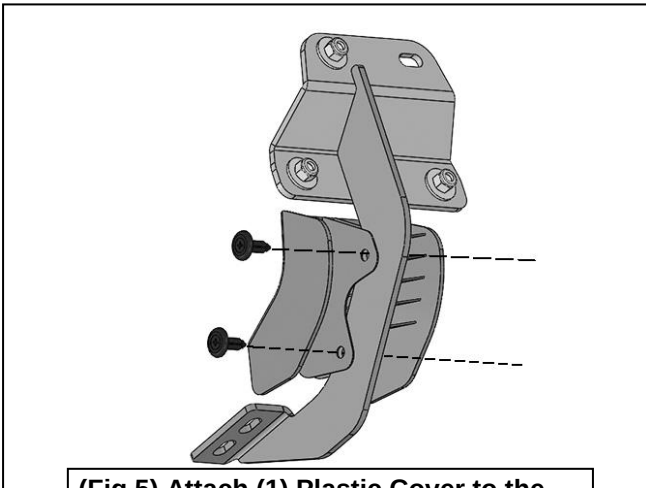
(Fig 3) Thread Plastic Washers onto all mounting studs. (Passenger side rear mounting location pictured)

**(3) 8mm Plastic Washers
(3) 8mm Flat Washers
(3) 8mm Nylon Lock Nuts**

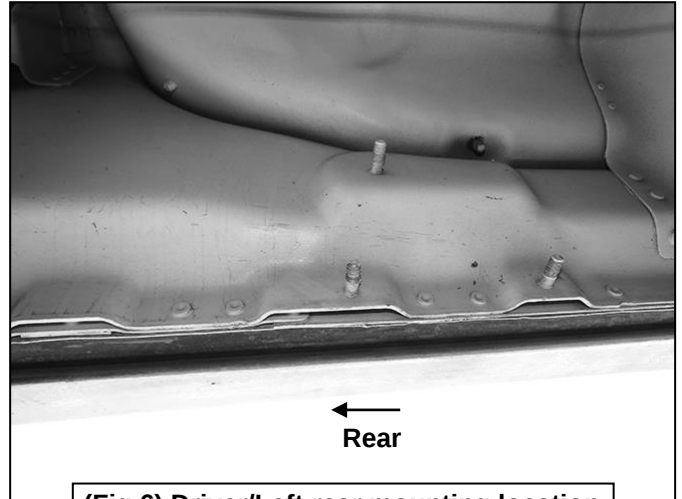


(Fig 4) Attach (1) Mounting Bracket to the front mounting location

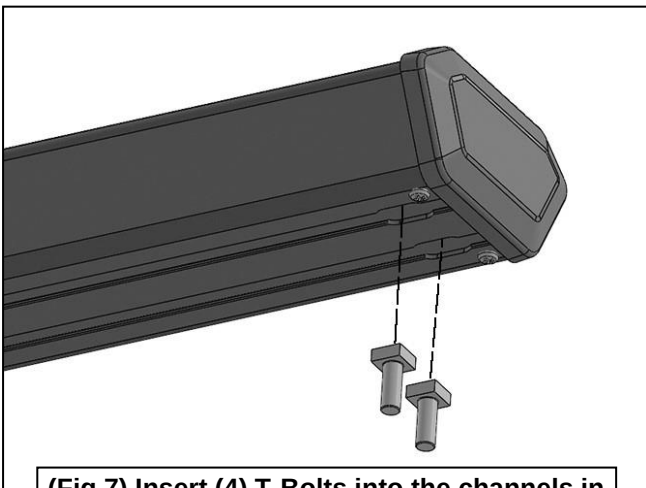
Driver/Left Side Installation Pictured



(Fig 5) Attach (1) Plastic Cover to the Mounting Bracket with (2) Plastic Clips

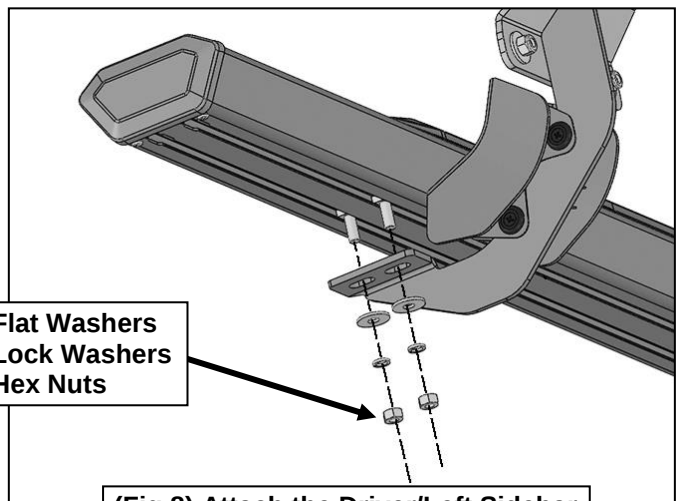


(Fig 6) Driver/Left rear mounting location



(Fig 7) Insert (4) T-Bolts into the channels in the bottom of the Sidebar, (2) per channel

- (2) 8mm Flat Washers
- (2) 8mm Lock Washers
- (2) 8mm Hex Nuts



(Fig 8) Attach the Driver/Left Sidebar to the Mounting Brackets

PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- For cleaning, use mild soap and warm water with a soft cloth or brush to prevent scratching.

FAQ's**1. Hardware and mounting brackets are not aligning properly**

Ensure that hardware is being used on the correct side of the vehicle. In some cases, the hardware may appear same for driver or passenger side but may alter the alignment of mounting location. Check mounting brackets for both sides.

2. Step Bar is not aligning with vehicle / doors

Step bars may be interchanged or reversed (Driver / Passenger Side). Check step bar for each side as well ensure the proper hardware has been used for each side.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between metal to metal contact.

4. Missing / Excess Hardware.

Recheck hardware count as per the part list.

5. Product not installing properly.

Ensure the Year / Make / Model as well as cab and bed dimensions are correct for the application. Review all steps for installation to ensure they were followed correctly.

6. Who should be contacted for questions regarding product / installation assistance?

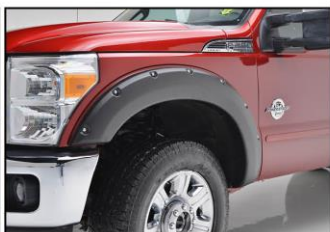
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BED LINERS

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