



Applications: 2009*-2020 Toyota Tundra

Engine Size : 4.0L, 4.6L, 4.7L, 5.7L

Cab Size : All Cab Configurations

*******Note : Will Not Fit Standard Cab with Short Bed
: Will Not Fit Double Cab with Long Bed
: For Tundra's Built after 08/08**



ALLOW VEHICLE TO COOL DOWN BEFORE WORKING ON ANY ENGINE / EXHAUST COMPONENTS.



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTALLATION INSTRUCTIONS COMPLETELY BEFORE BEGINNING REMOVAL AND INSTALLATION



LIMITED LIFETIME WARRANTY



60-120 min



Cutting May be Required



PPE Kit Recommended



support@trailfx.com



1 866 638 4870

REMOVAL:

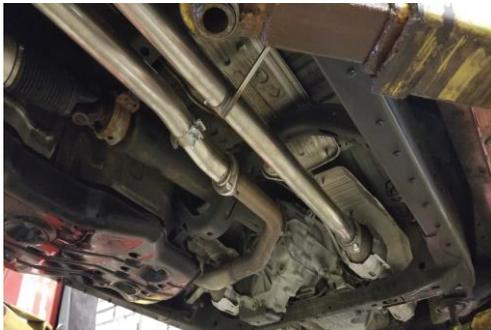
1. Allow plenty of time for your vehicle to cool down prior to starting. Exhaust systems reach high temperatures and may cause serious burns. Always wear appropriate safety equipment including goggles and gloves.
2. Read instructions prior to installation. Use a penetrating lubricant and spray the exhaust clamp nuts and all the isolation rubber mounts before removal and re-installation.
3. For easier installation, lay out the exhaust system according to the diagram.
4. Use a vehicle hoist to raise vehicle to proper working height. If a vehicle hoist is not available, raise the vehicle and securely support using jack stands. Use of a jack or stand to support the muffler when removing or installing is recommended.
5. Remove bolts from tailpipe connection at muffler exit. Remove wire hangers from OEM rubber hangers and then lower and remove this section.
6. Remove bolts from both front flange connections. Remove wire hangers from OEM rubber hangers. Slowly lower assembly to the ground. Keep bolts from front flange connections for later use.



IMAGE 1

**INSTALLATION:**

1. Note – During installation, each slip fit connection needs to seat 3” deep, except for slip fit connections at the muffler. Muffler slip fit connections need to seat 2” deep.
2. Install both left and right inlet pipes #1 & #2 using flange bolts removed in step 6. Slide both right and left inlet pipe clamp hangers #13 & #14, onto the appropriate inlet pipe and insert hanger into the OEM rubber hangers on each side. Tighten hangers loosely for possible later adjustment. (IMAGE 2)
3. Slide 2, 2 ½” exhaust clamps onto muffler inlets and then connect muffler inlets to both inlet pipes. Loosely tighten for possible later adjustment. (IMAGE 3)
4. Slide 2, 3” exhaust clamps onto the muffler outlets. Connect both the left and right front tailpipes (#4 & #5) to muffler outlets. Loosely tighten clamps for possible later adjustment. (IMAGE 4)
5. Find hole in the square extension on the left rear frame rail by the spare tire. Install the steel back plate on the top side of the frame and the steel frame hanger (#10) below using flat washers, lock washer, nut, and tap bolt. Slide rubber hanger onto hanger rod. (IMAGE 5)

**IMAGE 2****IMAGE 3****IMAGE 4****IMAGE 5**



INSTALLATION CONTINUED:

6. Slide 3" exhaust clamp onto rear of left front tailpipe #5 and install left rear tailpipe #6 up and over the axle. Insert hanger from tailpipe #6 into rubber hanger installed in step 5. Loosely tighten clamps for possible later adjustment.
7. Slide the supplied 3" exhaust clamps onto either the side exits pipes #7 or the rear exit pipes #8 onto the ends of both rear tailpipes #4 and #6. Loosely tighten clamps for possible later adjustment. (IMAGE 6)
8. Install both black powder coat tips #9 on the exits pipes and loosely tighten for possible adjustment later. Adjust the tips and pipes to desired clearances and proper position. (IMAGE 7)
9. Make all necessary adjustments for the pipes and muffler for proper clearances. From front to rear, fully tighten each clamp until connections are secure.
10. Install supplied hanger keepers onto frame hanger #10. Hanger keeper is important to keep the system from shifting and allowing a hanger to come free from holder. (IMAGE 8)



IMAGE 6



IMAGE 7



IMAGE 8

Please consider these complementary SpeedFX products.

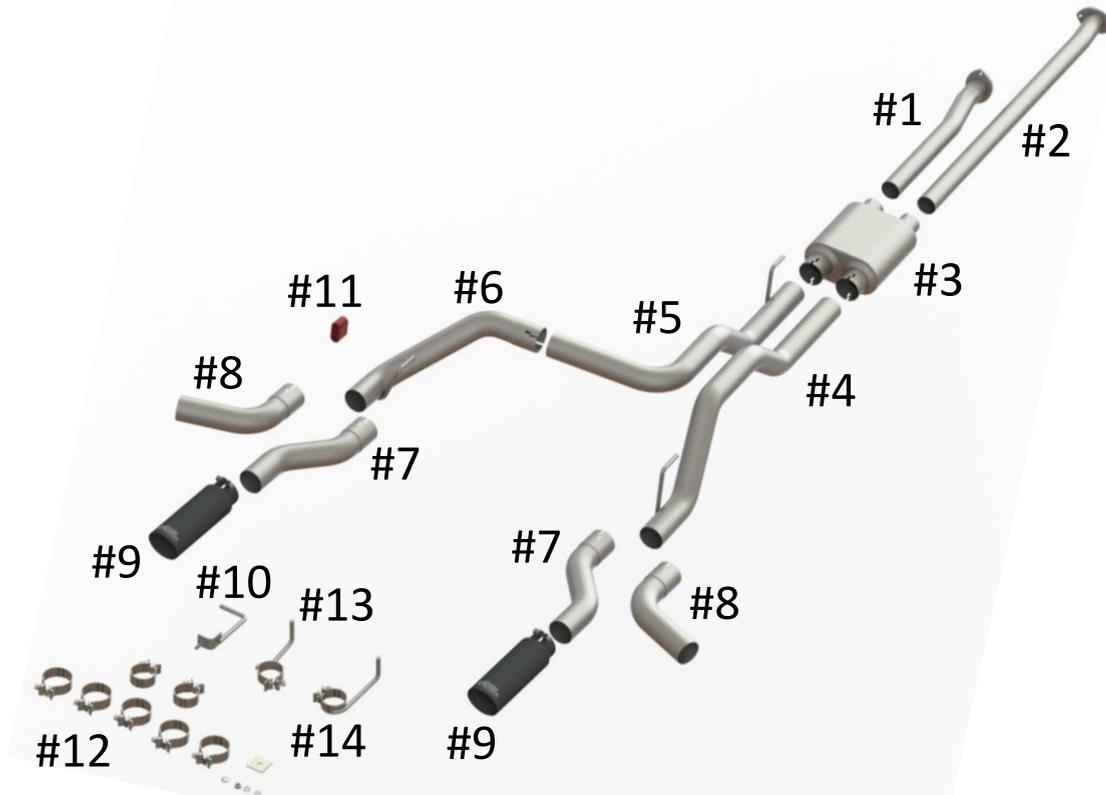
www.Speed-FX.com





PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Inlet Pipe #1	1	Hardware Kit***
1	Extension Pipe #2	1	Steel Frame Hanger #10
1	Muffler #3	1	Steel Back Plate
1	Right Tailpipe #4	1	Rubber Hanger #11
1	Left Front Tailpipe #5	5	3" Exhaust Clamps #12
1	Left Rear Tailpipe #6	2	2 1/2" Exhaust Clamps #12
2	R / L Side Exit Pipes #7	2	Inlet pipe clamp hangers #13, #14
2	R / L Rear Exit Pipes #8	1	Bolt – 3/8" X 1 1/2 "
2	Black Powder Coat Tips #9	1	3/8" Nut, Washers, Lock Washer
		1	1/2" Hanger Keeper



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