



Fits: 2009-2014 Ford F150
Engine Size: 4.6L / 5.0L / 5.4L
Cab Size: All Cab / Wheelbase Configurations

 ALLOW VEHICLE TO COOL DOWN BEFORE WORKING ON ANY ENGINE / EXHAUST COMPONENTS.

 REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.

 READ INSTALLATION INSTRUCTIONS COMPLETELY BEFORE BEGINNING REMOVAL AND INSTALLATION

 LIMITED LIFETIME WARRANTY



60-120 min



Cutting May be Required



PPE Kit Recommended



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REMOVAL:

1. Allow plenty of time for your vehicle to cool down prior to starting. Exhaust systems reach high temperatures and may cause serious burns. Always wear appropriate safety equipment including goggles and gloves.
2. Read instructions prior to installation. Use a penetrating lubricant and spray the exhaust clamp nuts and all the isolation rubber mounts before removal and re installation.
3. For easier installation, lay out the exhaust system according to the diagram.
4. Use a vehicle hoist to raise vehicle to proper working height. If a vehicle hoist is not available, raise the vehicle and securely support using jack stands. Use of a jack or stand to support the muffler when removing or installing is recommended.
5. Find the band clamp connection a few inches in front of the muffler. Measure forward 4" from the edge of the slip fit connection and mark the pipe. Measure two times to verify correctness. Cut the pipe at this mark. (IMAGE 1)
6. Slide the muffler and tailpipe to the rear to release the hangers from the OEM mounts. Once the hangers are released, remove by bringing the exhaust forward over the rear axle and lower to the ground.



IMAGE 1



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INSTALLATION:

1. Verify location of OEM rubber hanger. There is a front position or a rear position. The hanger must be in the front position for installation. If the hanger is not in the front position, remove bolts, move hanger, and re-install. (IMAGE 2) New hardware is included in kit if needed.
2. Slide the hanger into the correctly positioned hanger and install provided exhaust clamp onto the muffler inlet and then slide the muffler inlet over the end of the factory pipe approximately 3". Tighten clamp for a secure fitment. (IMAGE 3)

**IMAGE 2****IMAGE 3****IMAGE 4**

Please consider these complementary SpeedFX products.

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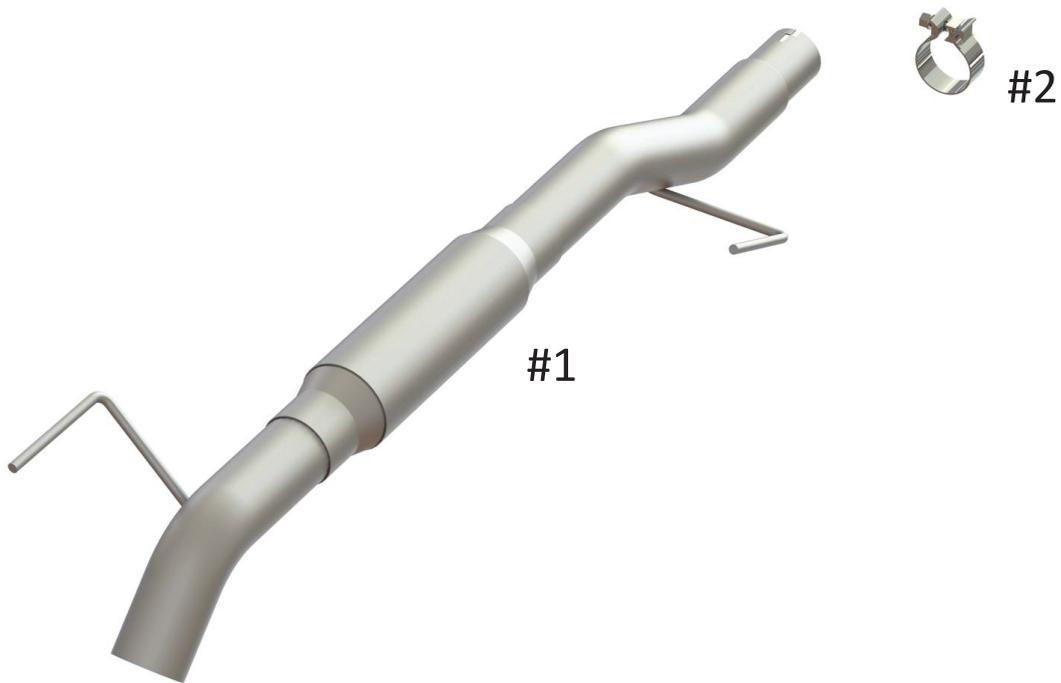
**EXHAUST TIPS****EXHAUST CLAMPS****DISTRIBUTORS****SPARK PLUG WIRE SETS**



PARTS LIST:

Qty	Part Description	Qty	Part Description
1	Muffler Assembly (#1)	2	M8 Flange Bolt
1	2 1/2" Exhaust Clamp (#2)	2	M8 U-Nut

PARTS DIAGRAM



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