



Exhaust Muffler

409 Stainless Steel

Part No: 175680



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. USE STANDARD OPERATING LOAD FOR TIGHTENING THE BOLTS



Warranty Information - Limited Lifetime Warranty



15 - 30 min



Cutting Not Required



Drilling Not Required



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1-866-638-4840

PARTS LIST:

Qty	Part Description
1	Exhaust Muffler

INSTALLATION PROCEDURE:

- 1) To remove the old muffler use a penetrating lubricant and spray the exhaust clamp nuts at the muffler inlet and the outlet. In addition, spray the lubricant on the slip joints at both the muffler inlet and the outlet.
- 2) Loosen the exhaust clamp nuts and remove the exhaust clamp(s) from the muffler outlet. Slide the tailpipe(s) out of the muffler. The tailpipe(s) should hang in place, but additional support may be needed. (See Image 2)
- 3) With the help of a second person or a stand, support the muffler while the exhaust clamp is removed from the muffler inlet. Carefully slide the muffler towards the back of the vehicle to remove from the inlet pipe and set aside. (See Image 3)
- 4) To install the new SpeedFX muffler, correctly position the inlet (stamped on muffler) towards the engine and the outlet towards the rear of the vehicle. Slide the muffler inlet into the exhaust inlet pipe. Position and install the inlet muffler clamp but do not tighten exhaust clamp nuts. (See Image 4)
- 5) Position and re-install the tailpipe(s) into the muffler outlet, be sure to line up the position tabs on the tailpipe(s) with the notches in muffler outlet. Re-install exhaust clamp(s) onto the muffler outlet(s). (See Image 5)
- 6) With the exhaust system back together, check for clearances around the inlet pipe, muffler, and tailpipe(s). Once all components are positioned correctly, tighten the nuts on both the inlet and outlet exhaust clamps.

Image 2



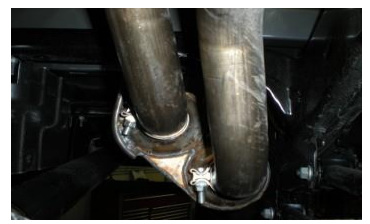
Image 3



Image 4



Image 5



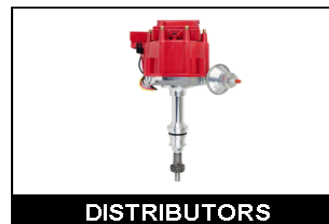
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EXHAUST TIPS



EXHAUST CLAMPS



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SPARK PLUG WIRE SETS

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