



Assembly, Installation, Operation,
and Maintenance Instructions

PART NUMBER:
AL4024B

INSTALL TIME:
120 minutes

A4 Aluminum Step Bar

2024 TOYOTA TACOMA DOUBLE CAB(Incl. Hybrid model)

Dealer / Installer: Provide a copy of these instructions to the end user of this product. These instructions provide important operating and safety information for proper usage of this product. Demonstrate the proper use of the product with the end user. Have the end user demonstrate that they understand the proper use of the product.

End User: Read and follow all instructions included in this manual. Ask your Dealer / Installer for assistance if you do not understand the proper use of the product. Never remove any decals from the product. Failure to follow these instructions can result in injury or death.

PACKAGE CONTENTS

Qty	Item Description	Qty	Item Description
1	Driver/Left SE5 Side Bar (76in)	12	Cover Retaining Pins
1	Passenger/Right SE5 Side Bar (76in)	12	8-1.25mm x 20mm T-bolts
1	Driver/Left Front Mounting Bracket	12	8-1.25mm x 30mm Hex Bolts
1	Passenger/Right Front Mounting Bracket	24	8mm Lock Washers
2	Driver/Left Center/Rear Mounting Brackets	24	8mm x 24mm OD x 2mm Flat Washers
2	Passenger/Right Center/Rear Mounting Brackets	12	8mm Hex Nuts
6	Plastic Covers		

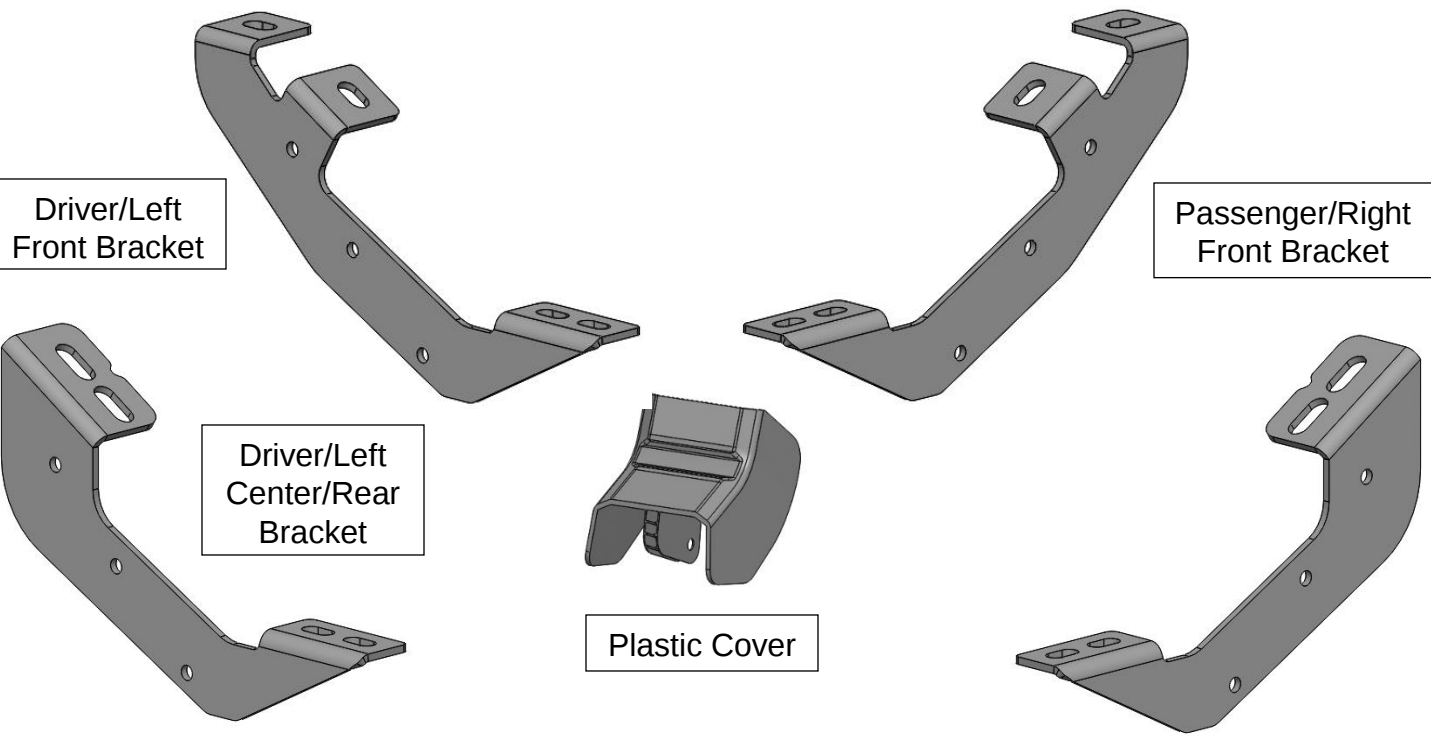


Passenger/Right Side Bar

Front
←



Driver/Left Side Bar

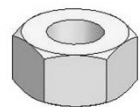


Driver/Left
Front Bracket

Passenger/Right
Front Bracket

Driver/Left
Center/Rear
Bracket

Plastic Cover



Hex Nut



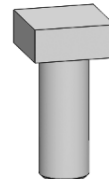
Lock
Washer



Flat
Washer



Hex Bolt



T-Bolt

TOOLS REQUIRED



Ratchet



13mm Socket



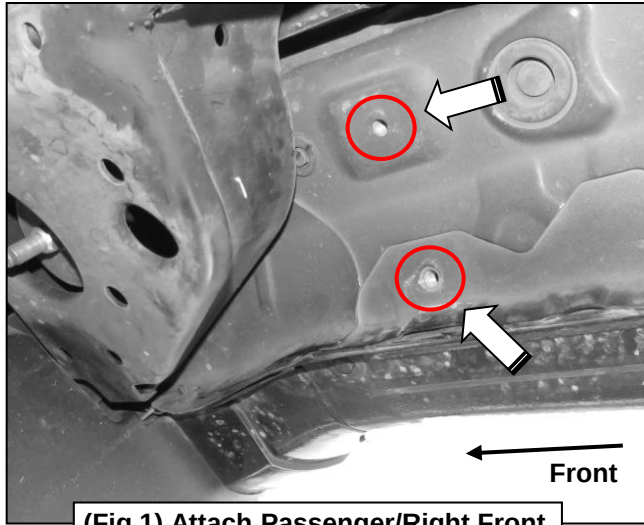
Extensions



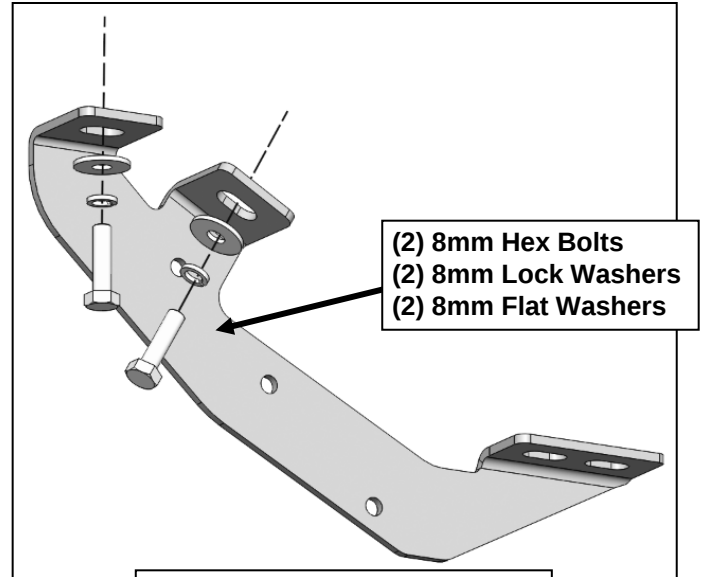
Wrench

1

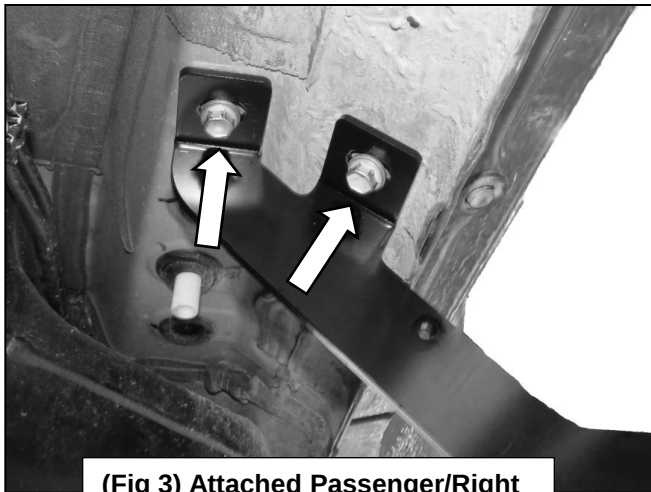
Follow (Fig 1 – 9) to attach the brackets to the Passenger Side. Repeat the following steps on the Driver Side. Ensure fasteners are only hand tight at this point



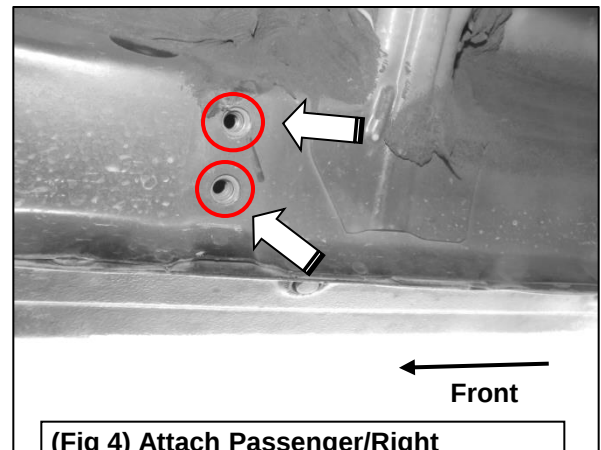
(Fig 1) Attach Passenger/Right Front Mounting Bracket to Front threaded inserts until hand tight



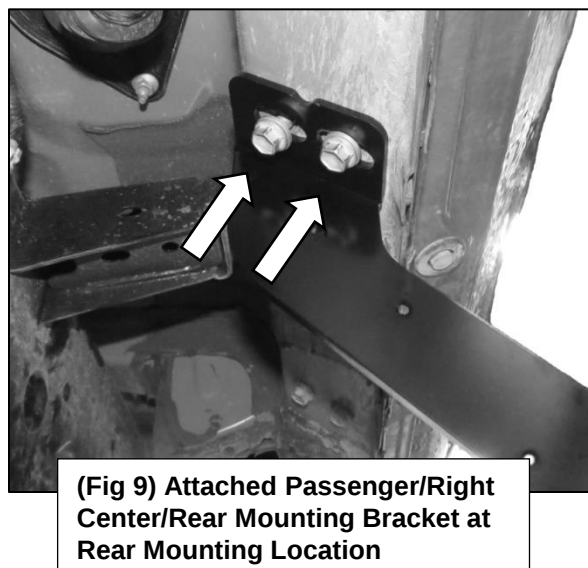
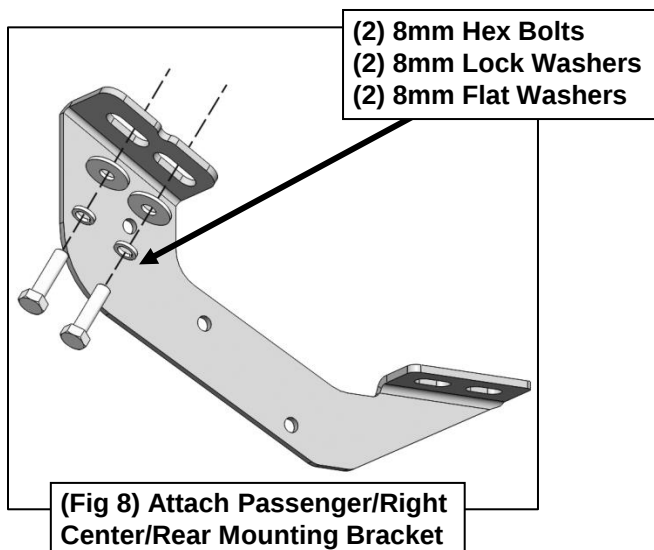
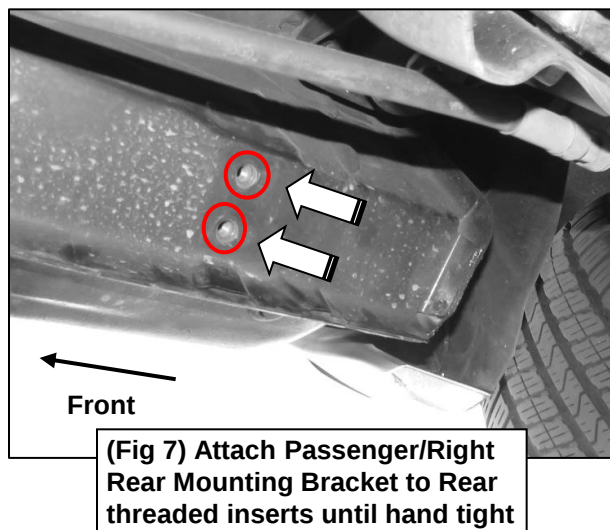
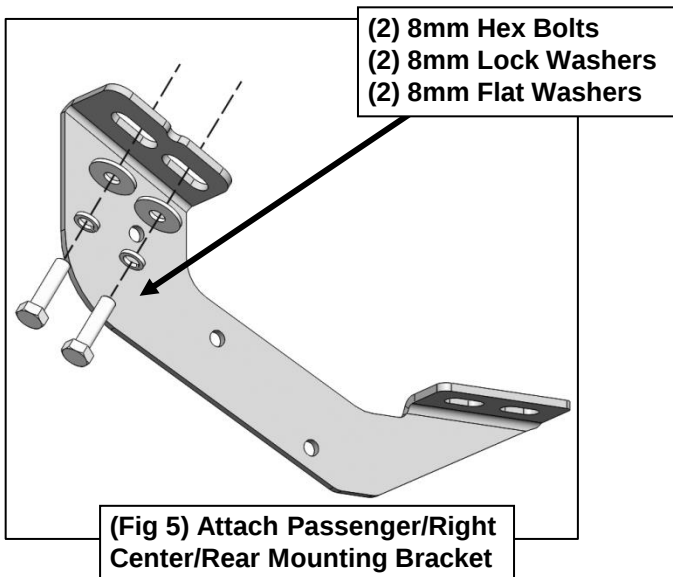
(Fig 2) Attach Passenger/Right Front Mounting Bracket



(Fig 3) Attached Passenger/Right Front Mounting Bracket at Front Mounting Location

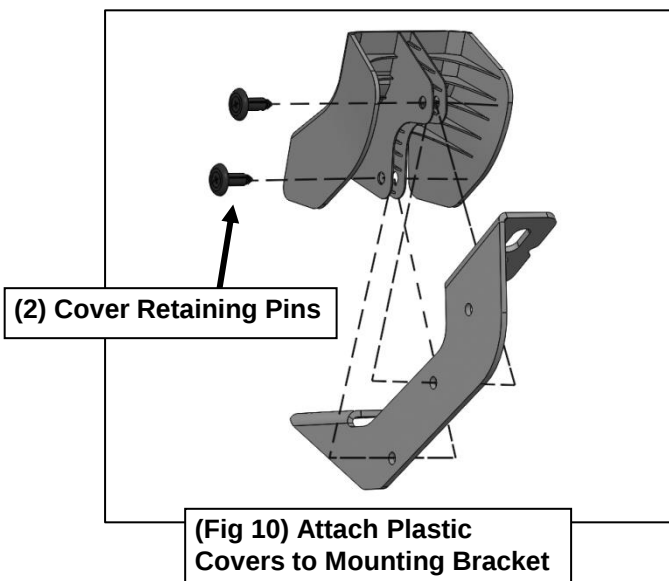


(Fig 4) Attach Passenger/Right Center/Rear Mounting Bracket to Center threaded inserts until hand tight



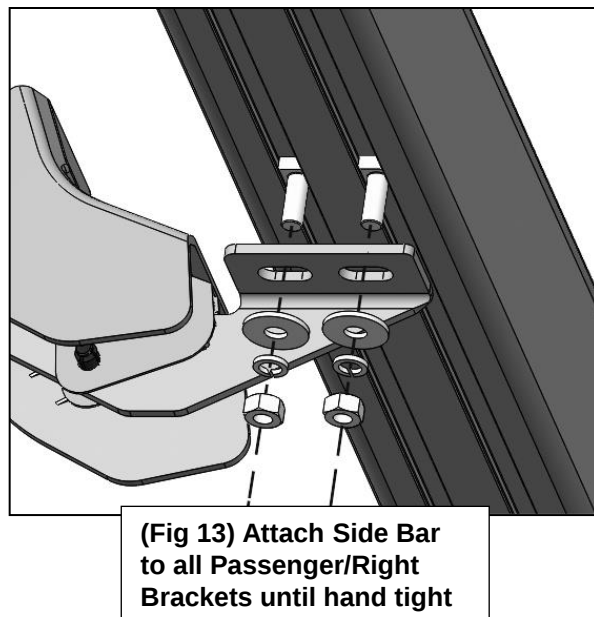
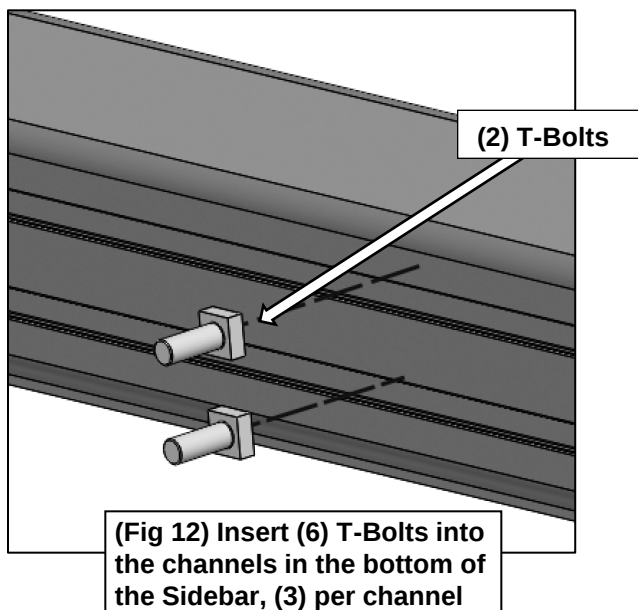
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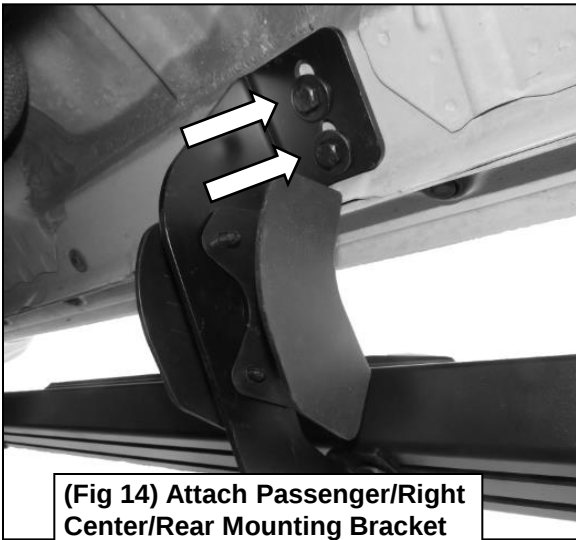
Follow (Fig 10-11) to attach the Side Bar to the Passenger Side Brackets. Repeat the following steps on the Driver Side. Ensure fasteners are only hand tight at this point.



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Follow (Fig 12 – 14) to attach the Side Bar to the Passenger Side Brackets. Repeat the following steps on the Driver Side. Ensure fasteners are only hand tight at this point.





(Fig 14) Attach Passenger/Right Center/Rear Mounting Bracket

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Level and straighten Side Bar, then tighten all fasteners. At this point, installation is complete. Do periodic inspections of the installation to make sure that all hardware is secure and tight.



Installation Complete

PRODUCT CARE

Periodically check the product to ensure all fasteners are tight and components are intact.

Regular waxing is recommended to protect the finish of the product.

Use ONLY Non-Abrasive automotive wax. Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.

Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**

Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's

Hardware's are not of correct size.

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

Missing / Excess Hardware.

Recheck hardware count as per the part list.

Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

Warranty Terms:

3 Year Limited Warranty:

TrailFX and Keystone Automotive Operations Inc. make no guarantees or warranties for products not manufactured by Keystone Automotive Operations Inc. Such products are covered solely under any applicable warranty of the manufacturer. It is always recommended that the operating instructions and warranty instructions provided by the manufacturer are followed.

Keystone Automotive Operations Inc. warrants its products to be free from manufacturing and material defects to the original purchaser for the length of warranty stated above from the date of retail purchase. If any products are found to have a manufacturing or material defect, the product will be replaced or repaired at the option of TrailFX and Keystone Automotive Operations Inc. with proof of purchase by the original purchaser. The original purchaser shall pay all transportation and shipping costs associated with the return of the defective product and the defective product shall become the property of Keystone Automotive Operations Inc.

The Warranty applies to Keystone Automotive Operations Inc. products used for individual and recreational purposes. Commercial usage of the Keystone Automotive Operations Inc. products limits the warranty to 90-days from date of purchase.

The Warranty applies only to Keystone Automotive Operations Inc. products which are found to be defective in manufacturing or material. This warranty does not apply to normal wear and tear of the finish placed on Keystone Automotive Operations Inc. products.

TrailFX and Keystone Automotive Operations Inc. are not responsible for any labor costs incurred for removal or replacement of the defective product.

TrailFX and Keystone Automotive Operations Inc. are not responsible for repair or replacement of any product under the limited warranty where the product was improperly installed, misapplied, altered, abused, neglected, overloaded, misused or damaged as a result of an accident, including any use of the product not in accordance with all product operating and safety instructions.

Without limiting the generality of the foregoing, TrailFX and Keystone Automotive Operations Inc. shall under no circumstances be liable for any incidental or consequential loss or damage whatsoever arising out of, or in any way relating to any such breach of warranty or claimed defect in, or non-performance of the products. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you.

This limited warranty gives you specific legal rights, and you may also have other rights that vary from state to state.